

# 3260/4032 Print System



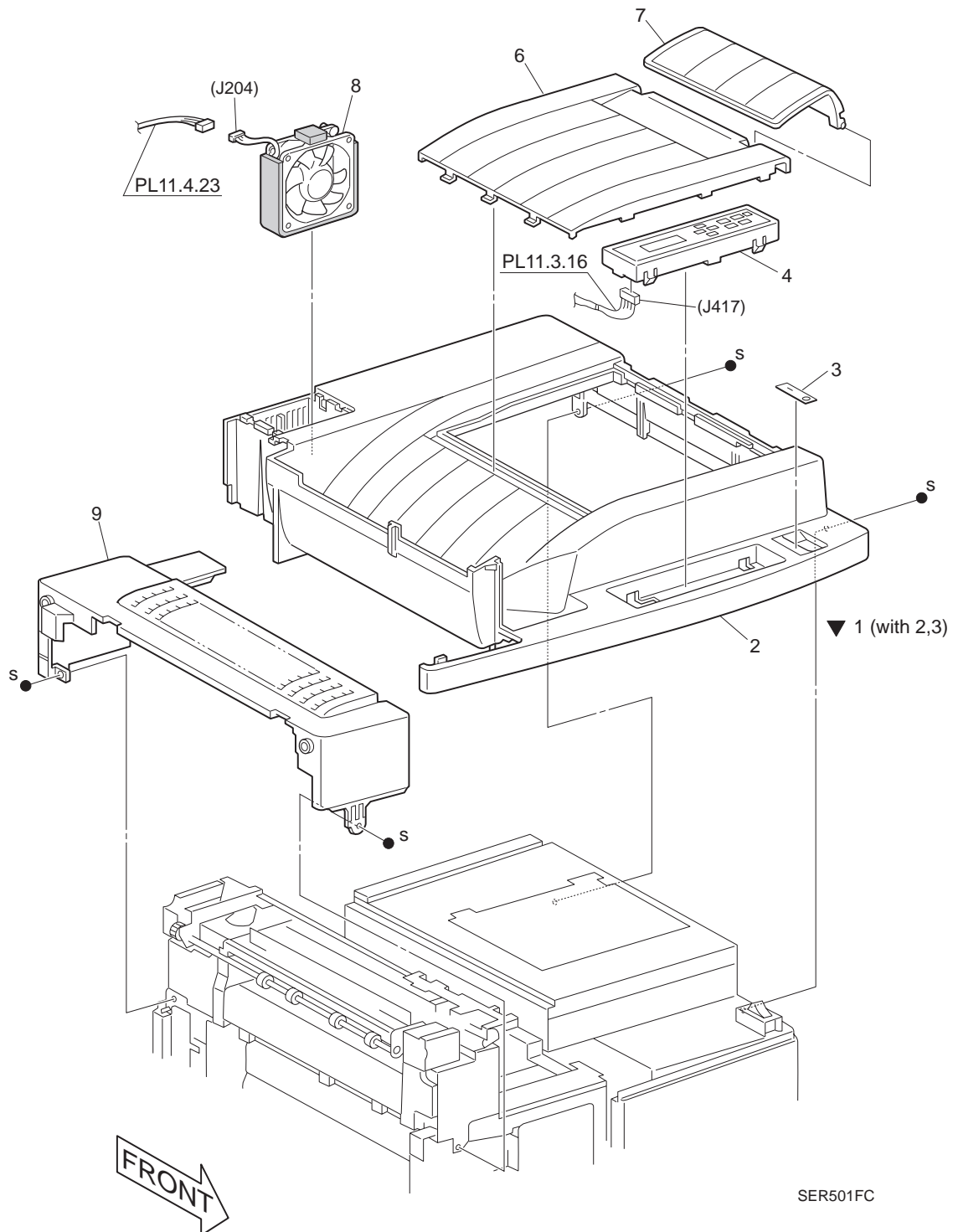
## Service Manual Volume 1

**MINOLTA**  
**QMS**

1750041-001C

The essentials of imaging

## PL1.1 Top Cover Assembly

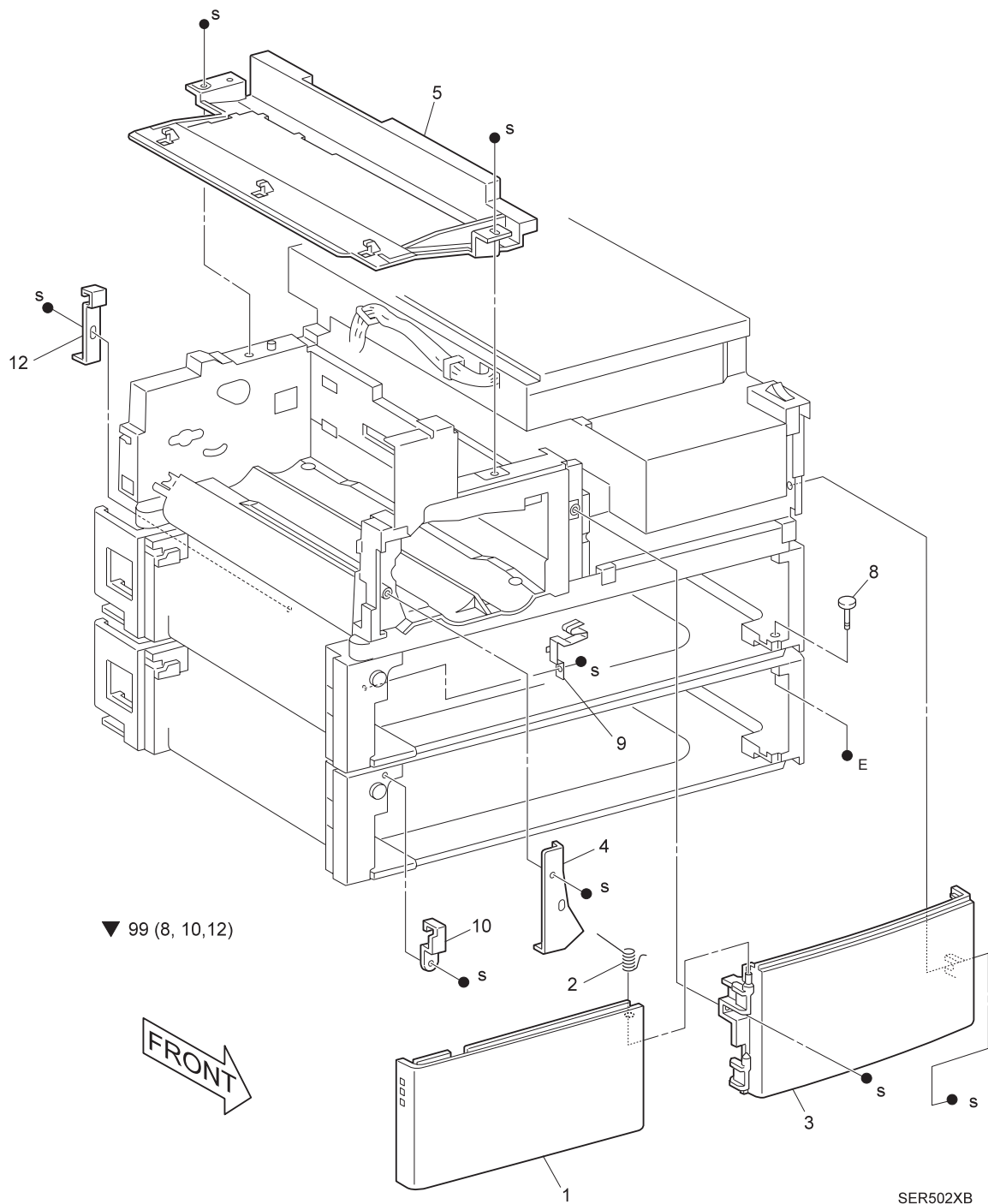


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**PL1.1 Top Cover Assembly**

1. COVER ASSEMBLY (with 2 and 3) .....	P/N 865048K58481
2. TOP COVER .....	N/A
3. LABEL SWITCH .....	N/A
4. CONSOLE PANEL .....	P/N 865PC010104
5. N/A	
6. COVER ESS .....	P/N 865002E68401
7. STOPPER .....	P/N 865003E23652
8. FAN ASSEMBLY FUSER .....	P/N 865127K19110
9. COVER-FUSER FULL .....	P/N 865048E37170

## PL1.2 Front Cover

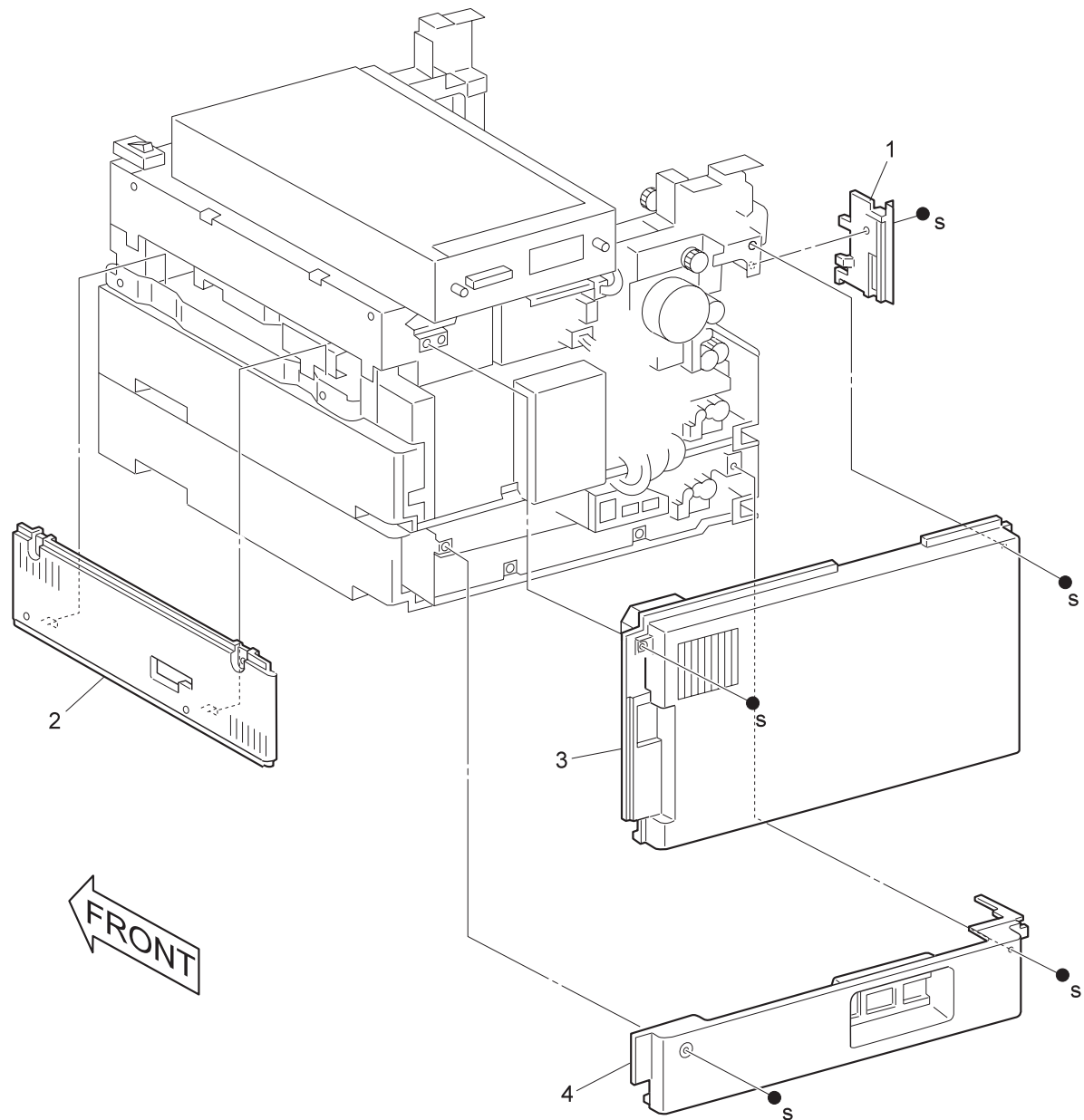


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**PL1.2 Front Cover**

1. COVER ASSEMBLY FL .....	P/N 865PC010201
2. SPRING TORSION .....	P/N 865009E62730
3. COVER F/R.....	P/N 865PC010203
4. PLATE MAGNET .....	N/A
5. DUCT BOTTOM.....	P/N 865054E08320
6. N/A	
7. N/A	
8. STUD DOCKING .....	N/A
9. SPRING EME FRONT .....	N/A
10. BRACKET DOCKING LEFT .....	N/A
11. N/A	
12. BRACKET DOCKING REAR.....	N/A
99. KIT TRAY 2 MOUNTING (8, 10, 12).....	P/N 865600K65430

### PL1.3 Rear, Left, and Right Covers



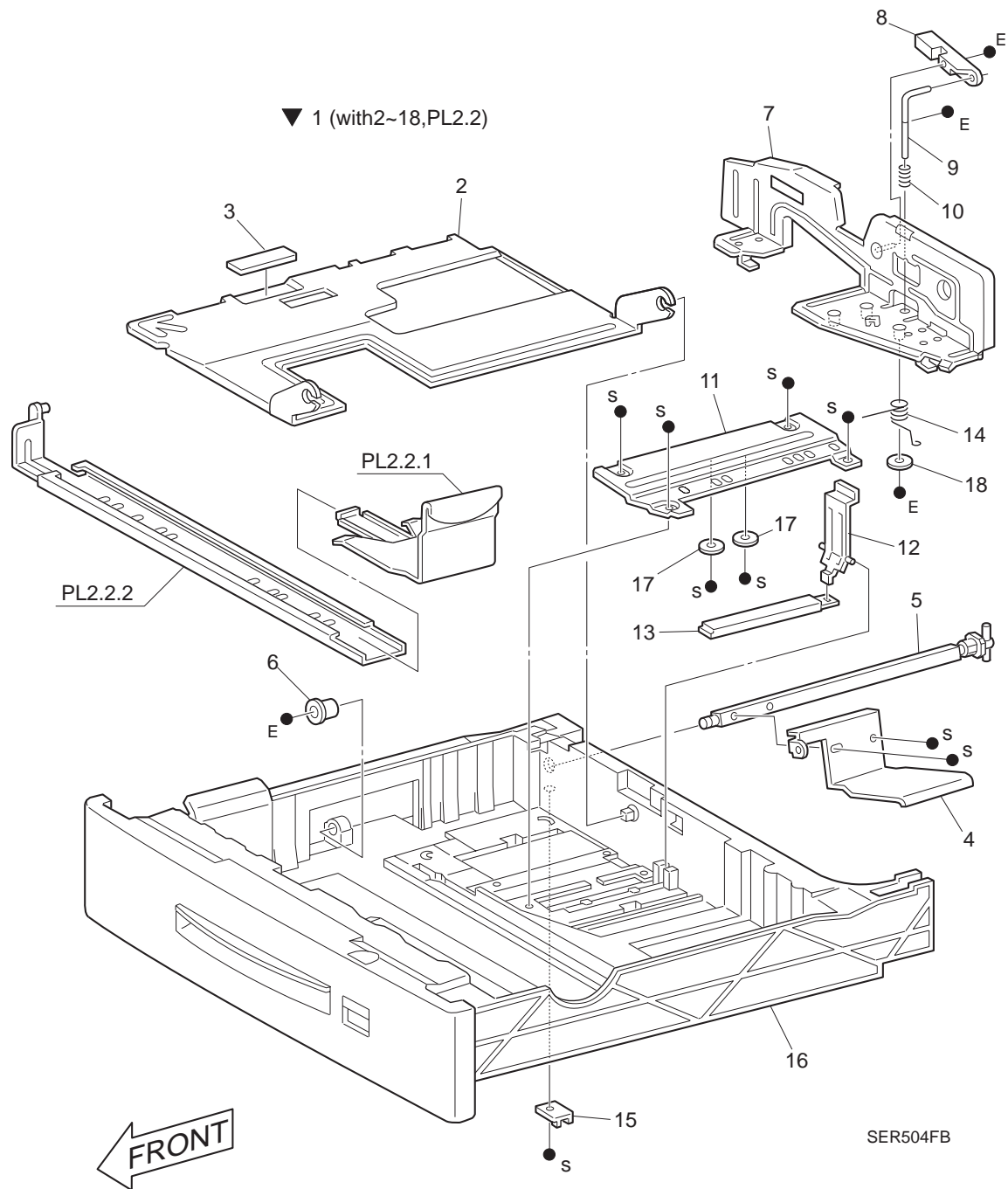
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**PL1.3 Rear, Left, and Right Covers**

1. COVER INNER, LH .....P/N 865048E37211
2. COVER RH .....P/N 865048E50030
3. COVER ASSEMBLY, REAR OEM .....P/N 865048K49621
4. COVER REAR ITM, OEM.....P/N 865048E37410

## PL2.1 Tray Unit - Paper Stack



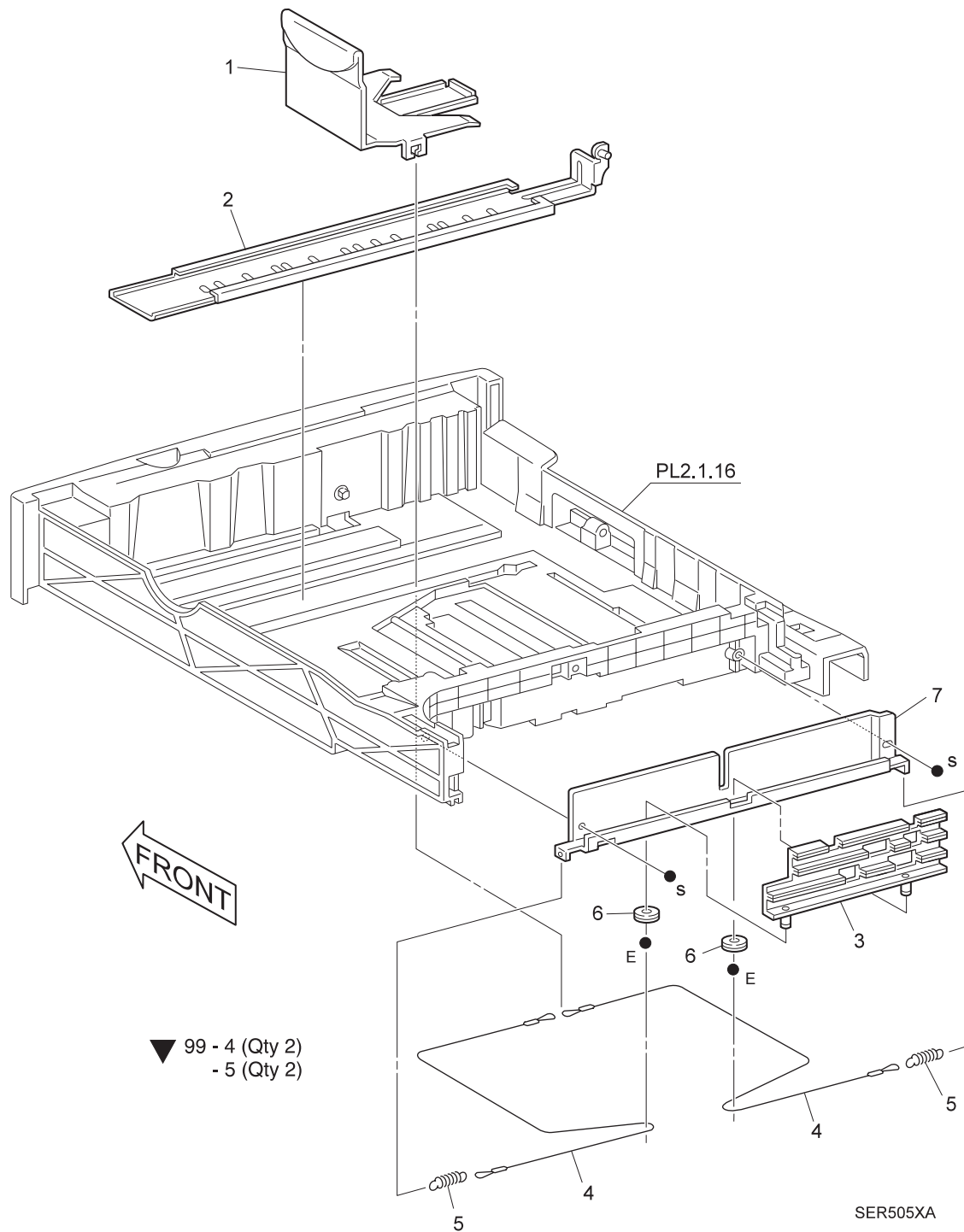
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**PL2.1 Tray Unit - Paper Stack**

1. TRAY ASSEMBLY (with 2 ~ 18 and PL2.2) .....	P/N 865097K33190
2. PLATE BOTTOM .....	N/A
3. PAD BOTTOM.....	N/A
4. PLATE TONGUE .....	N/A
5. SHAFT ASSEMBLY - TONGUE .....	N/A
6. BEARING.....	N/A
7. GUIDE ASSEMBLY - SIDE.....	N/A
8. LEVER .....	N/A
9. SHAFT .....	N/A
10. SPRING - COMP .....	N/A
11. PLATE SIDE .....	N/A
12. ACTUATOR .....	N/A
13. LINK.....	N/A
14. SPRING - TORSION .....	N/A
15. STOPPER L/H.....	N/A
16. HOUSING - TRAY .....	N/A
17. WASHER.....	N/A
18. WASHER - SIDE GUIDE .....	N/A

## PL2.2 Tray Unit - End Guide

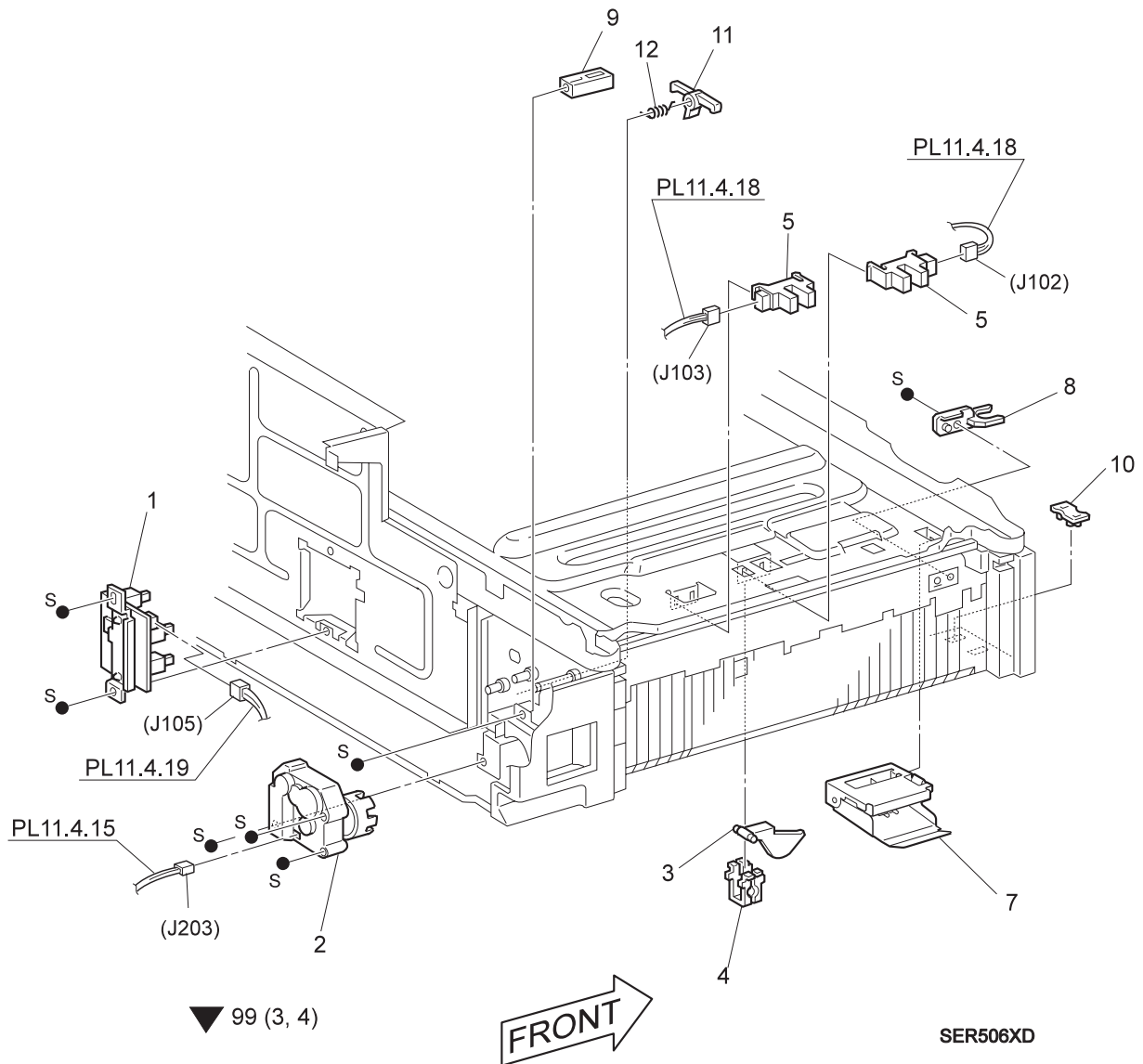


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**PL2.2 Tray Unit - End Guide**

1. GUIDE ASSEMBLY - END .....	N/A
2. PLATE ASSEMBLY - END .....	N/A
3. ACTUATOR ASSEMBLY .....	N/A
4. CABLE ASSEMBLY .....	N/A
5. SPRING - EXTENSION .....	N/A
6. PULLEY .....	N/A
7. GUIDE ACTUATOR.....	N/A
99. KIT CASSETTE CABLES (with 4 (Qty 2) and 5 (Qty 2) .....	P/N 865600K61610

## PL3.1 Tray Interface - Tray 1



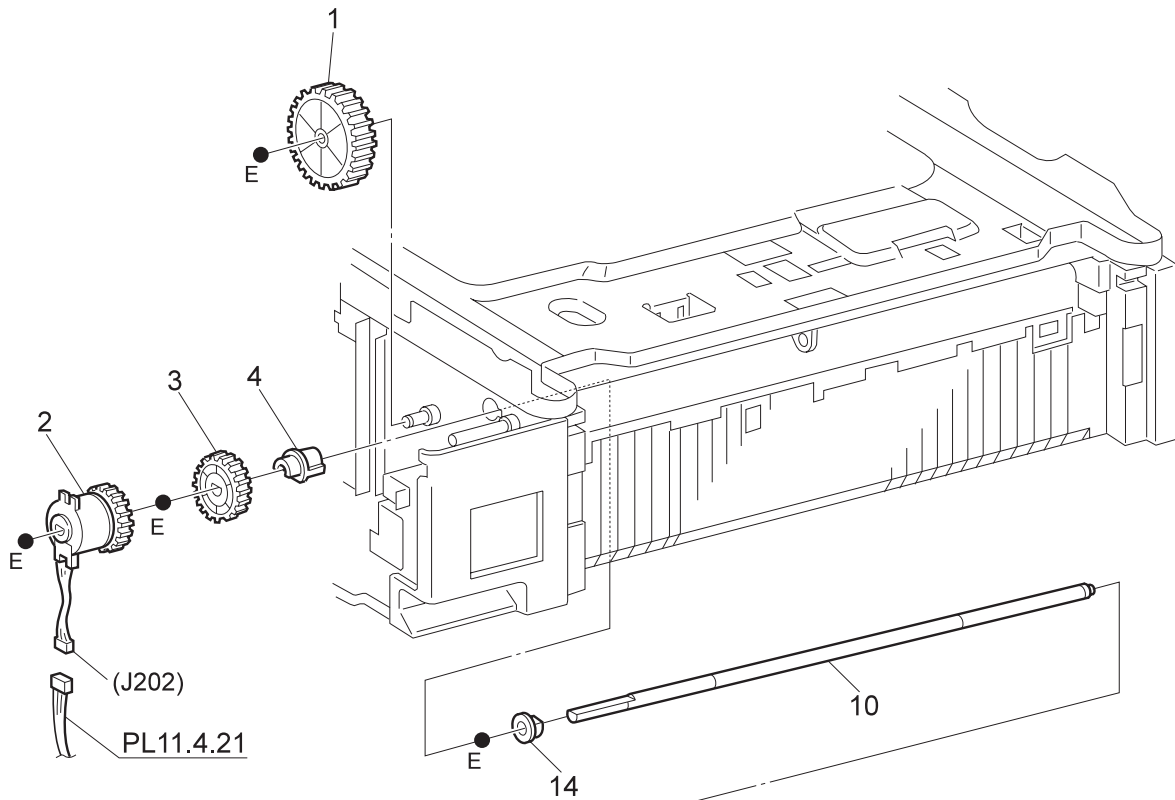
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**PL3.1 Tray Interface - Tray 1****NOTE**

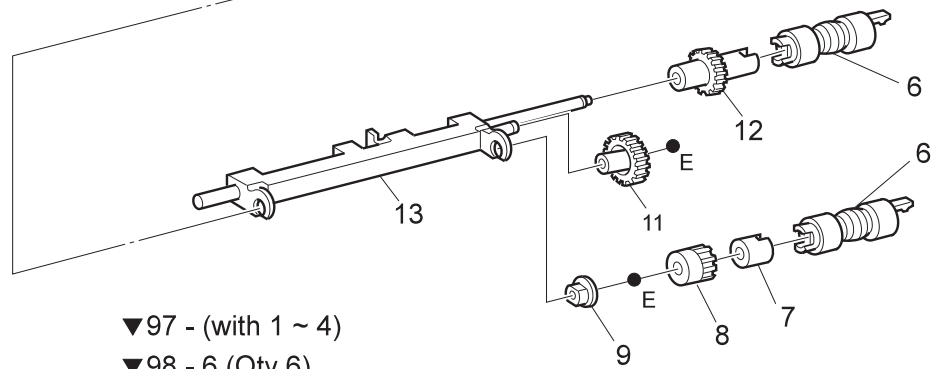
*All items, except item 7, in this list can be used with both Tray 1 and Tray 2. Item 7 can be used only with Tray 1.*

1. SW ASSEMBLY - PS.....	P/N 865110K07740
2. MOTOR ASSEMBLY .....	P/N 865127K20661
3. ACTUATOR - SNR.....	N/A
4. SUPPORT ACTUATOR.....	N/A
5. PHOTO INTERRUPTER .....	P/N 865107E94941
6. N/A	
7. CHUTE ASSEMBLY FRONT, 1T (for Tray 1 only) .....	N/A
8. STOPPER TRAY, F.....	P/N 865003E23671
9. STOPPER TRAY, R .....	P/N 865003E23690
10. SPACER, L .....	N/A
11. LINK STOPPER .....	P/N 865023E13230
12. SPRING TORSION.....	P/N 865809E05870
99. KIT ACTUATOR SENSOR ASSY (with 3 and 4) .....	P/N 865600K65440

## PL3.2 Paper Pick Up - Tray 1



▼5 (with 6~14)



- ▼97 - (with 1 ~ 4)
- ▼98 - 6 (Qty 6)
- ▼99 - (with 1 and 3)

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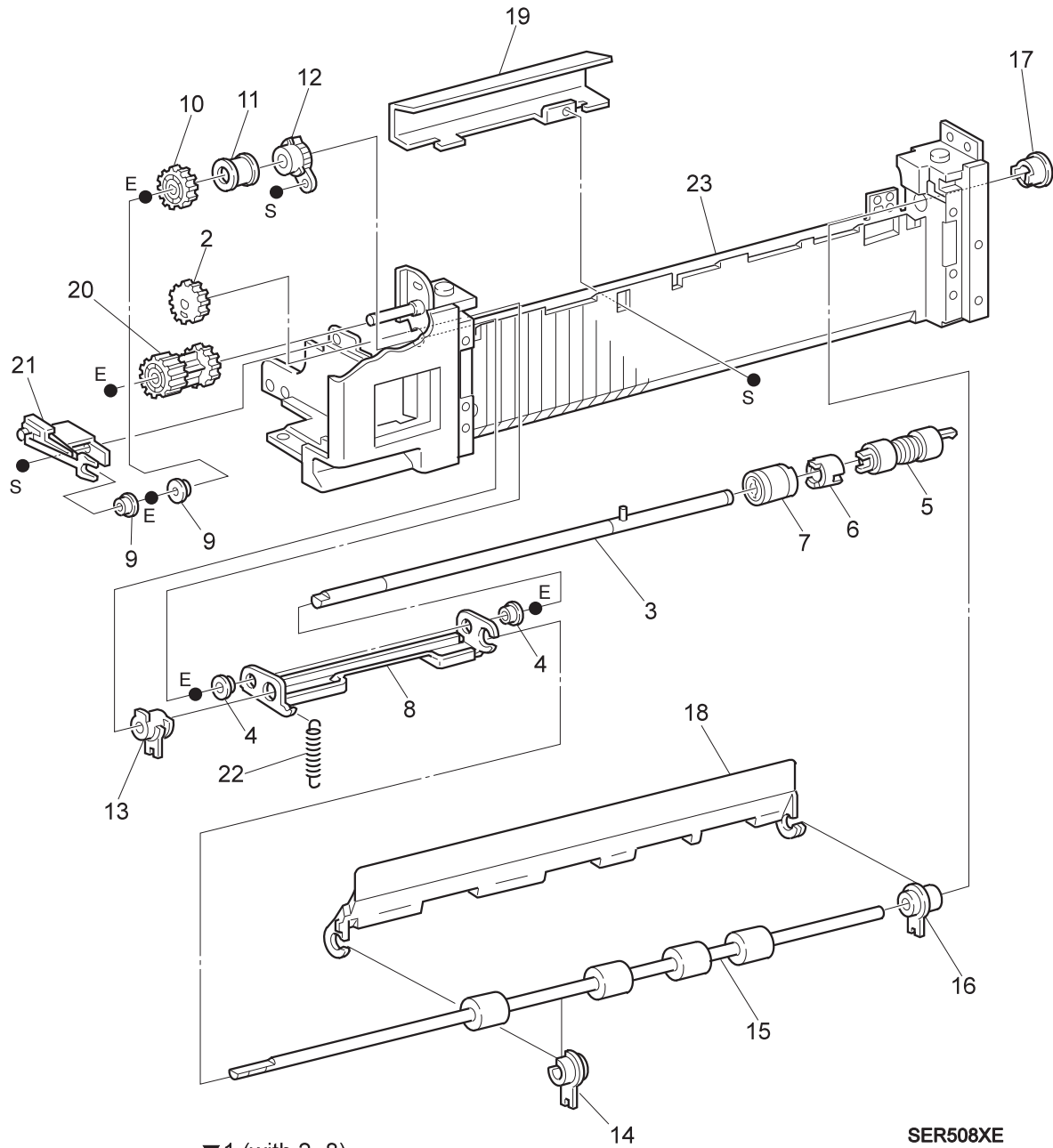
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**PL3.2 Paper Pick Up - Tray 1****NOTE**

*All items, except items 3 and 4, in this list can be used with both Tray 1 and Tray 2. Items 3 and 4 can be used only with Tray 1.*

1. GEAR - 46T M/N .....N/A
2. CLUTCH ASSEMBLY .....P/N 865121K82820
3. GEAR ASSEMBLY 28T M/N (for Tray 1 only).....N/A
4. CLUTCH ONE-WAY (for Tray 1 only) .....P/N 865005K81990
5. FEEDER ASSEMBLY M/N, (with 6 ~ 14) .....P/N 865050K29923
6. ROLL ASSEMBLY .....P/N 865865022K47342
7. CLUTCH ASSEMBLY O.W. ....N/A
8. CLUTCH GEAR 25T .....N/A
9. BEARING.....N/A
10. SHAFT FEED M/N .....N/A
11. GEAR 31T .....N/A
12. GEAR 25T.....N/A
13. SUPPORT ASSEMBLY NUDGER .....N/A
14. BEARING.....N/A
97. KIT TRAY 1 CLUTCH (1 ~ 4) .....P/N 865600K65450
98. KIT FEED ROLL (with 6, Qty 6) .....P/N 865600K61600
99. KIT PICK UP GEAR TRAY 1 (with 1 and 3) .....P/N 865600K56740

### PL3.3 Retard and Take Away- Tray 1



▼1 (with 2~8)

▼98 (1, with 9~23)

▼99 (2,10,20)

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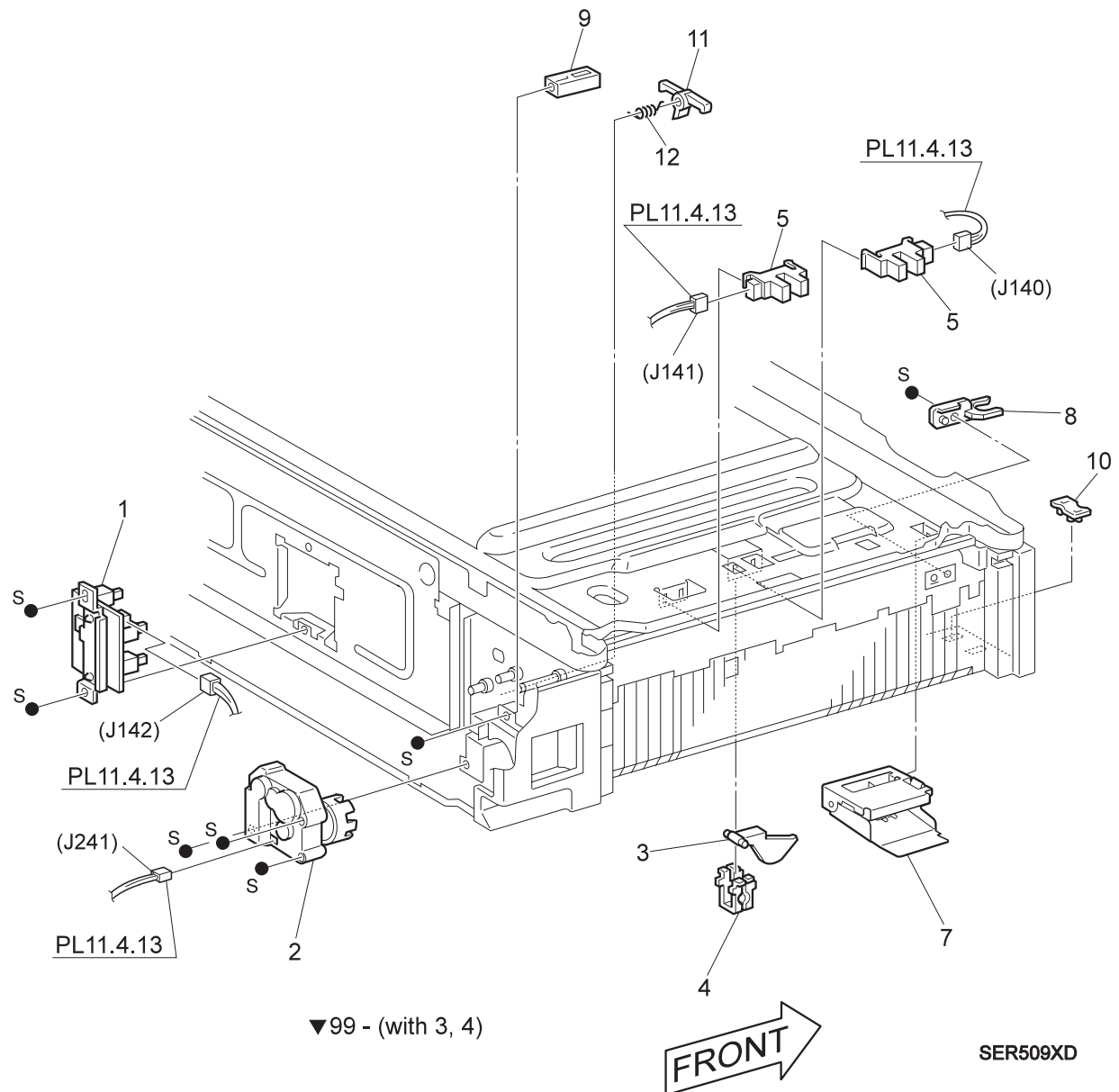
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**PL3.3 Retard and Take Away- Tray 1**

1. RETARD ASSEMBLY, 4 (with 2 ~8) .....	P/N 865050K29983
2. GEAR 22T .....	N/A
3. SHAFT ASSEMBLY RET .....	N/A
4. BEARING.....	N/A
5. ROLL ASSEMBLY .....	N/A
6. SPACER.....	N/A
7. CLUTCH ASSEMBLY - FRICTION.....	N/A
8. SUPPORT RETARD .....	N/A
9. BEARING.....	N/A
10. GEAR 22 .....	N/A
11. SPACER.....	N/A
12. GEAR STOPPER .....	N/A
13. BEARING, R.....	N/A
14. BEARING, C.....	N/A
15. ROLLER ASSEMBLY S/F .....	P/N 865022K45890
16. BEARING.....	N/A
17. BEARING.....	N/A
18. CHUTE ASSEMBLY FEED, OUT .....	P/N 865054K88590
19. CHUTE ASSEMBLY FEED, IN.....	N/A
20. GEAR 22/20, IOT H/N.....	N/A
21. SUPPORT ASSEMBLY, SPRING .....	P/N 865074K92500
22. SPRING .....	P/N 865009E53230
23. RETARD FRAME.....	N/A
98. RETARD ASSEMBLY TRAY 1 HIGH (with 1 and 9 ~ 23) .....	P/N 865600K65460
99. KIT TAKE AWAY GEAR TRAY 1 (with 2, 10, and 20) .....	P/N 865600K60970

## PL3.4 Tray Interface - Tray 2



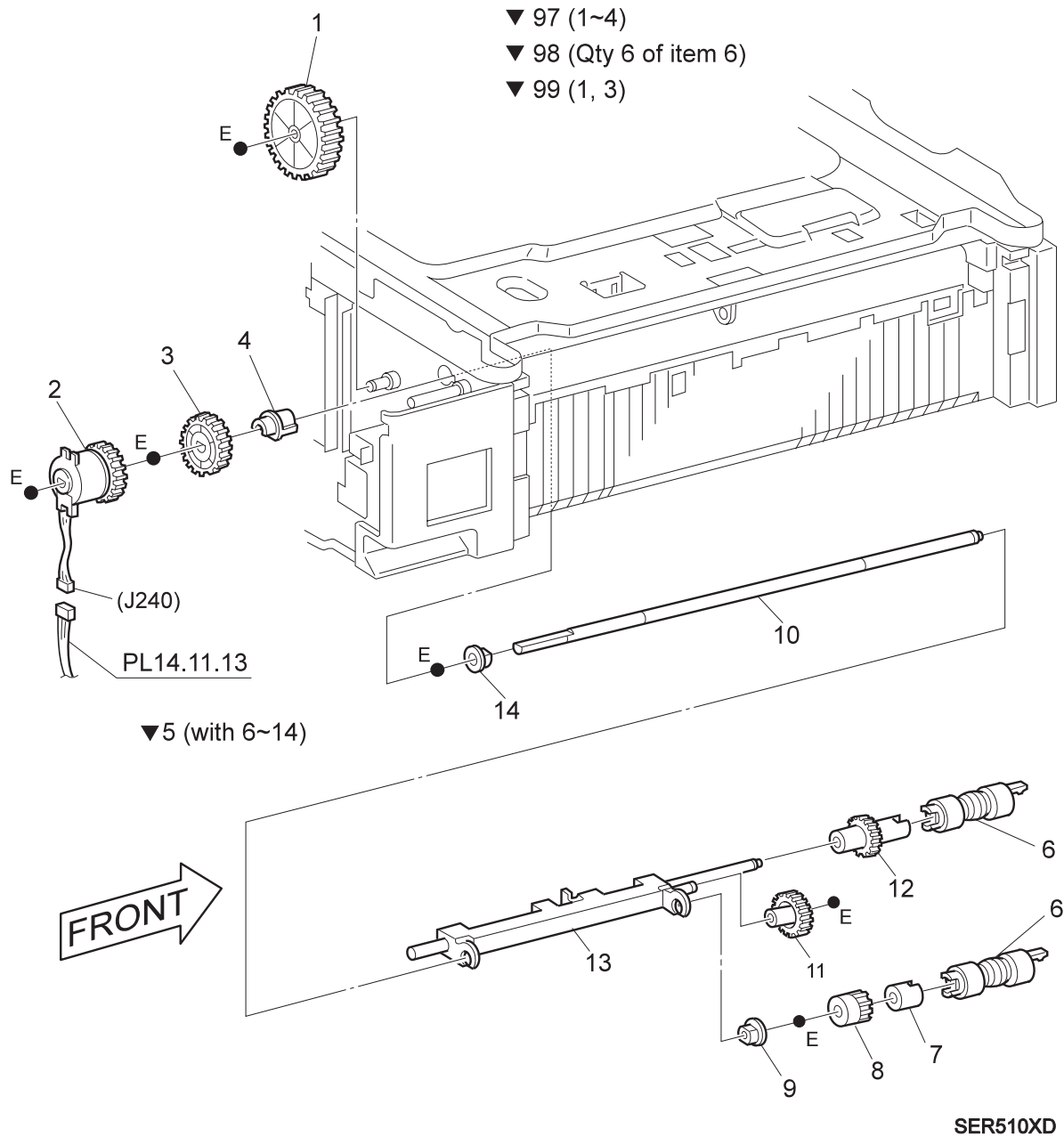
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**PL3.4 Tray Interface - Tray 2****NOTE**

*All items, except item 7, in this list can be used with both Tray 1 and Tray 2. Item 7 can be used only with Tray 2.*

1. SW ASSEMBLY PS .....	N/A
2. MOTOR ASSEMBLY .....	N/A
3. ACTUATOR - SNR .....	N/A
4. SUPPORT ACTUATOR.....	N/A
5. PHOTO INTERRUPTER .....	N/A
6. N/A	
7. CHUTE ASSEMBLY FRONT, 2T (for Tray 2 only).....	N/A
8. STOPPER, TRAY F .....	N/A
9. STOPPER, TRAY R .....	N/A
10. SPACER, L .....	N/A
11. LINK STOPPER.....	N/A
12. SPRING TORSION.....	N/A
99. KIT ACTUATOR SENSOR ASSY (with 3 and 4) .....	P/N 865600K56730

## PL3.5 Paper Pick Up - Tray 2



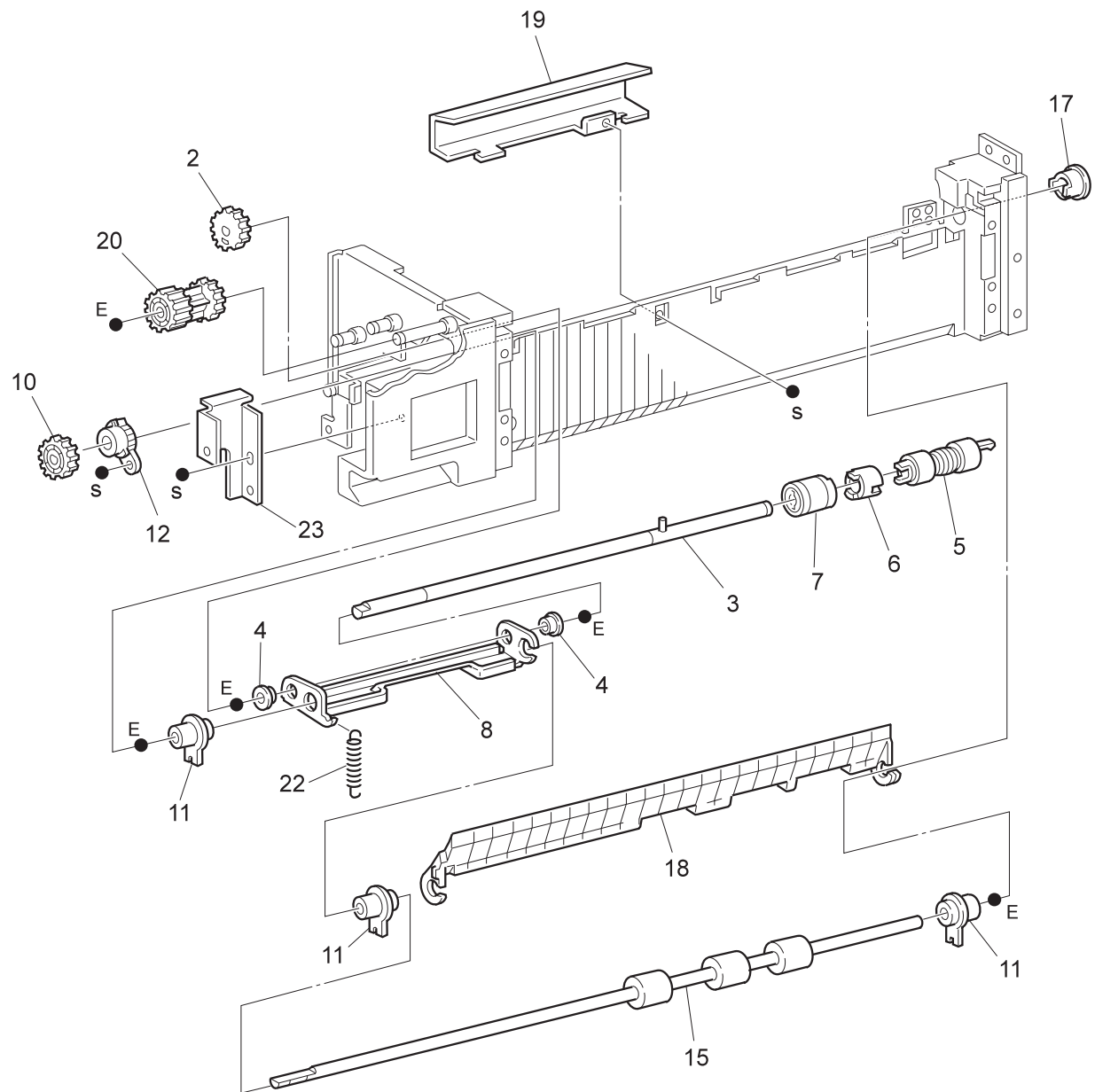
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**PL3.5 Paper Pick Up - Tray 2****NOTE**

*All items, except items 3 and 4, in this list can be used with both Tray 1 and Tray 2. Items 3 and 4 can be used only with Tray 2 and the High Capacity Feeder.*

1. GEAR 46T M/N .....N/A
2. CLUTCH ASSEMBLY .....N/A
3. GEAR 28T M/N (for Tray 2 and High Capacity Feeder only).....N/A
4. BEARING FEED (for Tray 2 and High Capacity Feeder only).....P/N 865013E86260
5. FEEDER ASSEMBLY M/N, (with 6 ~ 14).....N/A
6. ROLL ASSEMBLY .....N/A
7. CLUTCH ASSEMBLY OW.....N/A
8. CLUTCH GEAR 25T .....N/A
9. BEARING.....N/A
10. SHAFT FEED M/N .....N/A
11. GEAR 3IT .....N/A
12. GEAR 25T.....N/A
13. SUPPORT ASSEMBLY NUDGER .....N/A
14. BEARING.....N/A
97. KIT TRAY 2 CLUTCH (with 1 ~ 4) .....P/N 865600K65470
98. KIT FEED ROLL (Qty 6 of item 6) .....N/A
99. KIT PICKUP GEAR TRAY 2 (with 1 and 3) .....P/N 865600K60960

## PL3.6 Retard and Take Away - Tray 2



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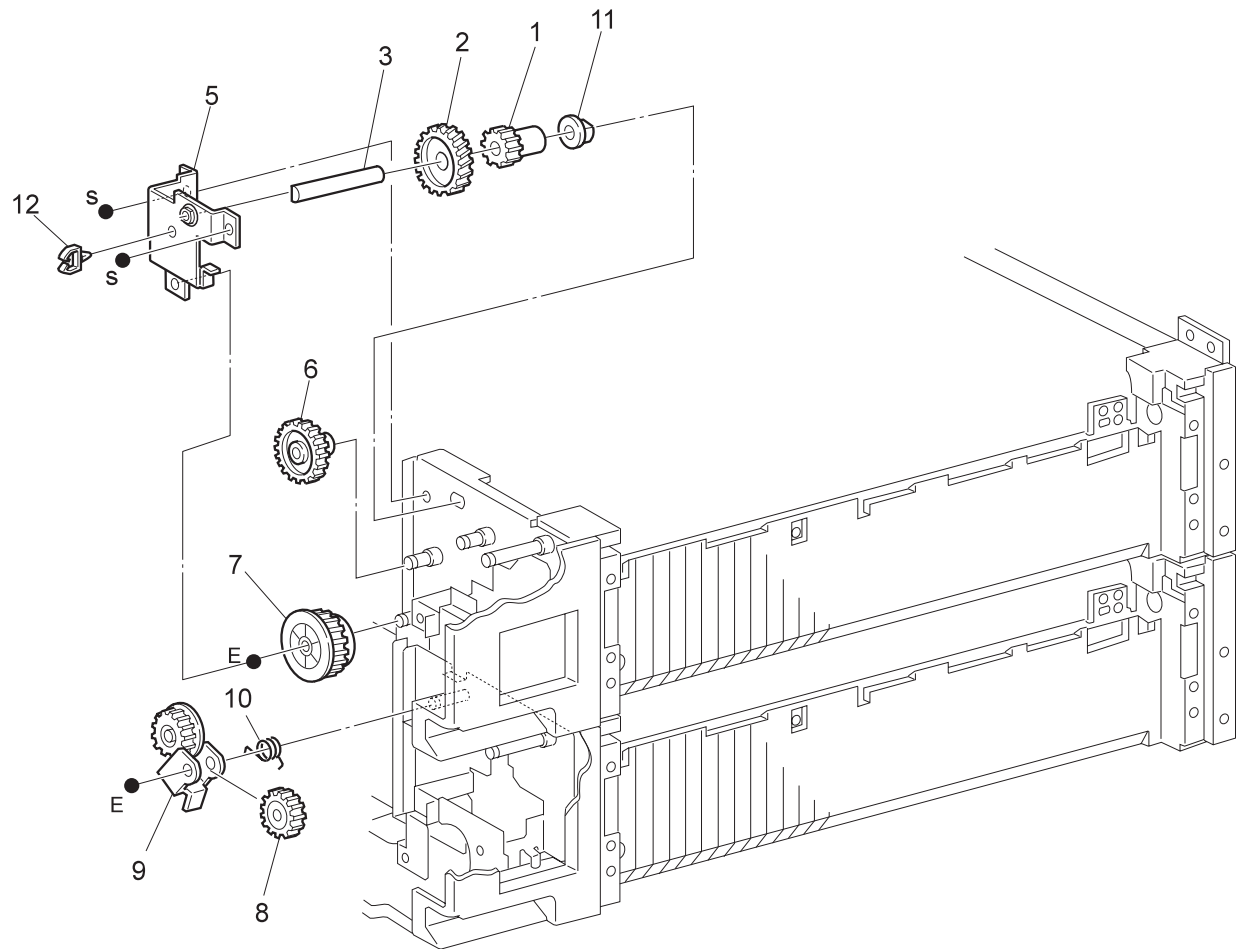
- ▼1 (with 2~8)
- ▼98 (1, 10~23)
- ▼99 (2, 10, 20)

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**PL3.6 Retard and Take Away - Tray 2**

1. RETARD ASSEMBLY, (with 2 ~ 8) .....	N/A
2. GEAR 22T .....	N/A
3. SHAFT ASSEMBLY RET .....	N/A
4. BEARING.....	N/A
5. ROLL ASSEMBLY .....	N/A
6. SPACER.....	N/A
7. CLUTCH ASSEMBLY - FRICTION.....	N/A
8. SUPPORT RETARD .....	N/A
9. N/A	
10. GEAR 22 .....	N/A
11. BEARING.....	N/A
12. GEAR STOPPER .....	N/A
13. N/A	
14. N/A	
15. ROLL ASSEMBLY .....	P/N 865022K45900
16. N/A	
17. BEARING.....	N/A
18. CHUTE - F/O, ITM,E .....	P/N 865054E08682
19. CHUTE FEED IN.....	N/A
20. GEAR 22/20, C M/N .....	N/A
21. N/A	
22. SPRING .....	N/A
23. BRACKET.....	N/A
98. KIT RETARD TAKEAWAY TRAY 2 (with 1, and 10~23) .....	P/N 865600K65480
99. KIT TAKE AWAY GEAR TRAY 2 (with 2, 10, and 20) .....	P/N 865600K56750

### PL3.7 Feed Drive Transmission



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▼ 99 (1, 2, 6~11)

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**PL3.7 Feed Drive Transmission**

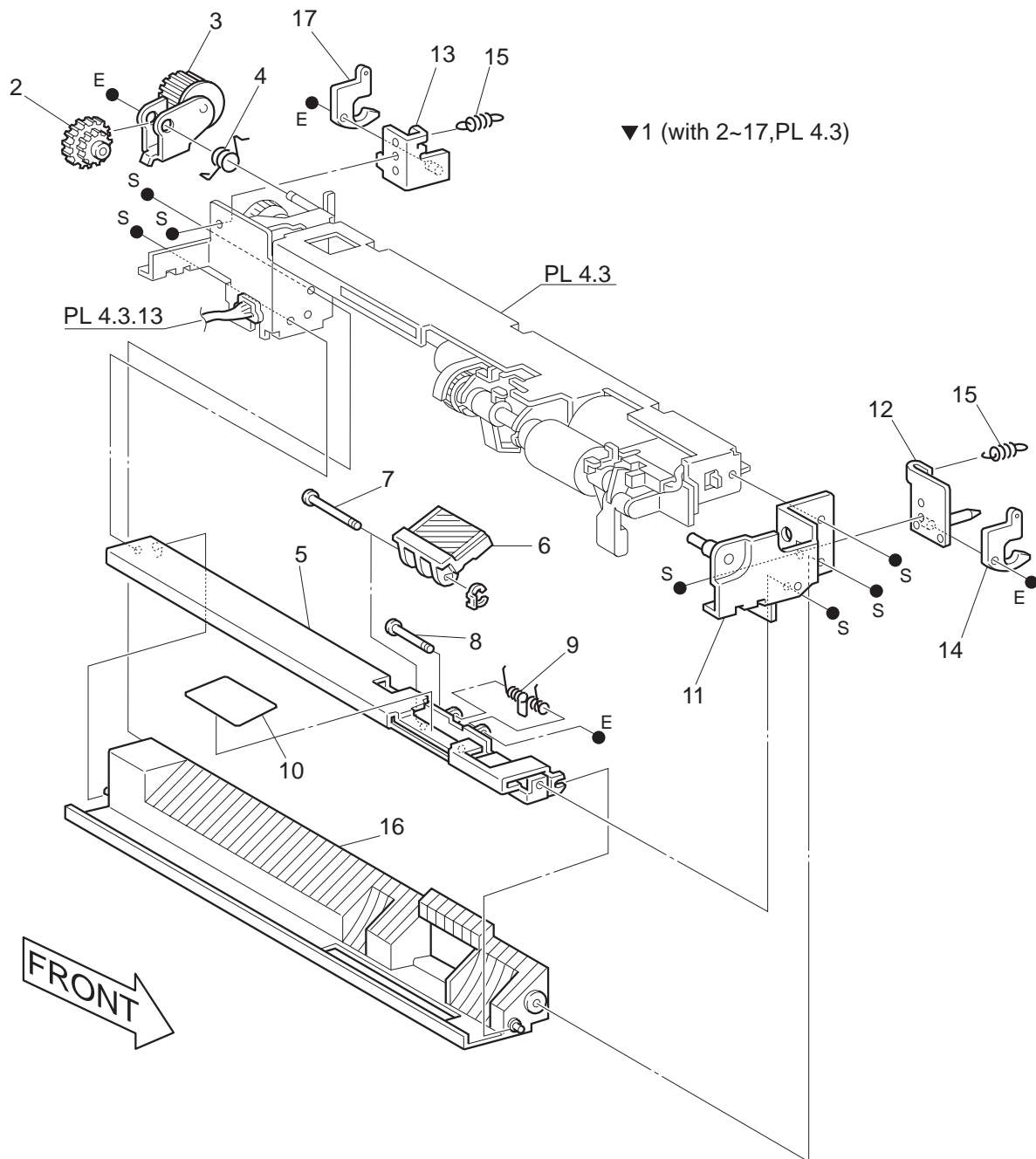
1. GEAR 16T.....	N/A
2. GEAR 30T.....	N/A
3. SHAFT C/L T/A .....	N/A
4. N/A	
5. SUPPON/ART C/L T/A .....	N/A
6. GEAR 31T .....	N/A
7. GEAR 33T.....	N/A
8. GEAR 16/22 .....	N/A
9. LINK ASSEMBLY .....	N/A
10. SPRING TORSION.....	N/A
11. BEARING.....	N/A
12. HARNESS CLAMP .....	N/A
99. KIT FEED DRIVE REPAIR (with 1, 2, and 6 ~ 11).....	P/N 865600K60980



**PL4.1 Multi Sheet Inserter and MSI/Duplex Support**

1. SUPPORT FRONT COVER .....	P/N 865048E37370
2. SUPPORT REAR COVER.....	P/N 865048K58760
3. MSI/DUPLEX SUPPORT ASSEMBLY .....	N/A
4. HARNESS ASSEMBLY DRAWER (J603 <> J604).....	P/N 865162K20380
5. SPRING, DAMPER F .....	N/A
6. SPRING DAMPER R.....	N/A
7. MULTI SHEET INSERTER ASSEMBLY (with 8 ~ 12 and PL4.2) .....	N/A
8. MSI TOP COVER .....	P/N 865048E37401
9. MULTI SHEET TRAY SUPPORT.....	N/A
10. MULTI SHEET INSERTER HINGE STUD.....	N/A
11. MULTI SHEET TRAY SPRING.....	N/A
12. MSI HARNESS CLAMP .....	N/A

## PL4.2 MSI Feeder Assembly



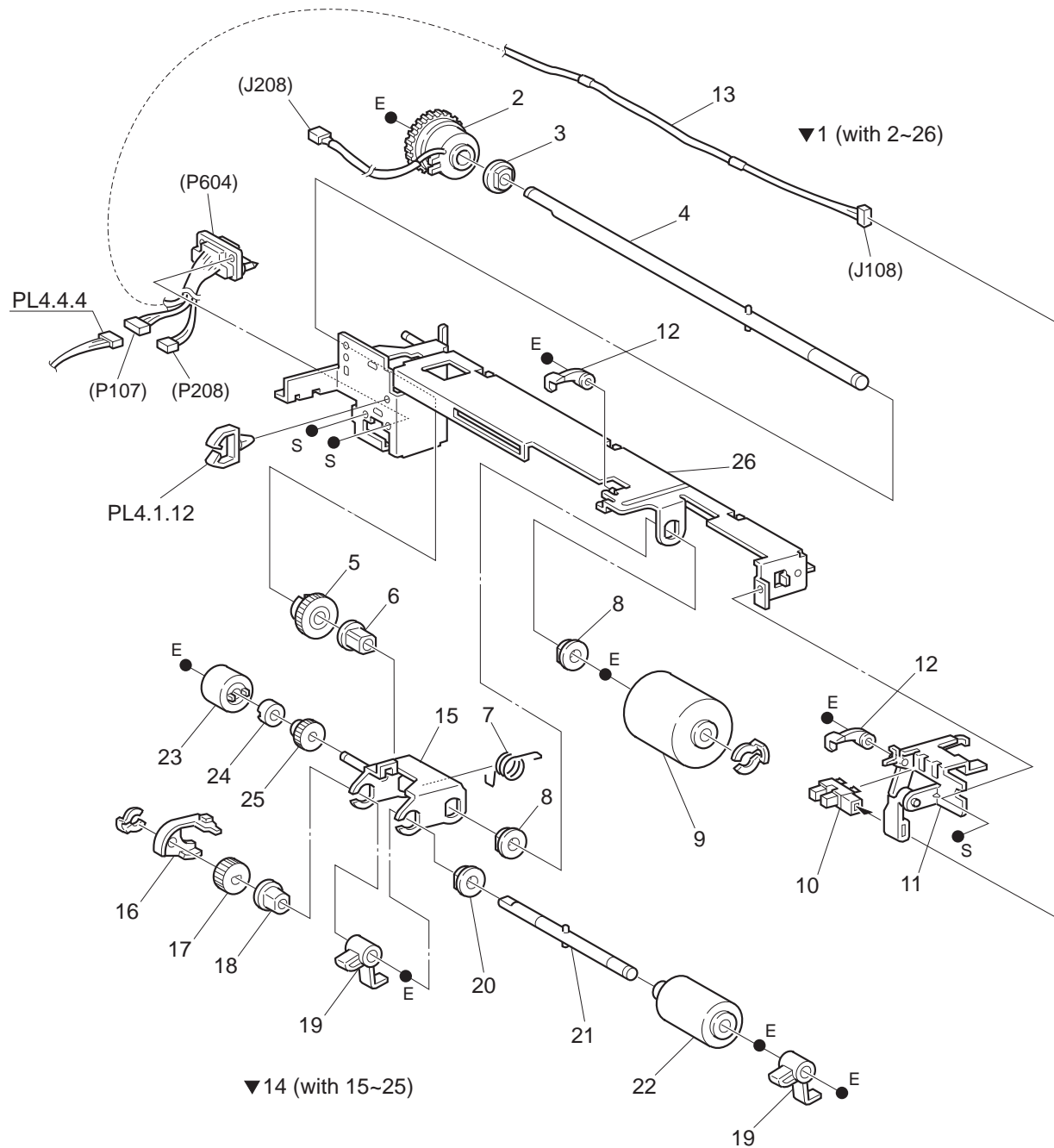
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**PL4.2 MSI Feeder Assembly**

1. MSI FEEDER ASSEMBLY .....	P/N 865059K06110
2. MSI LINK GEAR.....	N/A
3. MSI DRIVE GEAR ASSEMBLY .....	N/A
4. MSI DRIVE LINK SPRING .....	N/A
5. MSI TIE PLATE.....	N/A
6. MSI PAD.....	P/N 865019K92810
7. MSI PAD PIN .....	N/A
8. MSI PAD SHAFT .....	N/A
9. MSI PAD SPRING .....	N/A
10. MSI PAPER GUIDE.....	N/A
11. MSI BRACKET .....	N/A
12. MSI HOOK BRACKET FRONT.....	N/A
13. MSI HOOK BRACKET REAR .....	N/A
14. LATCH - FRONT .....	N/A
15. MULTI SHEET INSERTER HOOK SPRING.....	N/A
16. MSI LOWER CHUTE.....	N/A
17. LATCH - REAR .....	N/A

## PL4.3 Upper Feeder Assembly



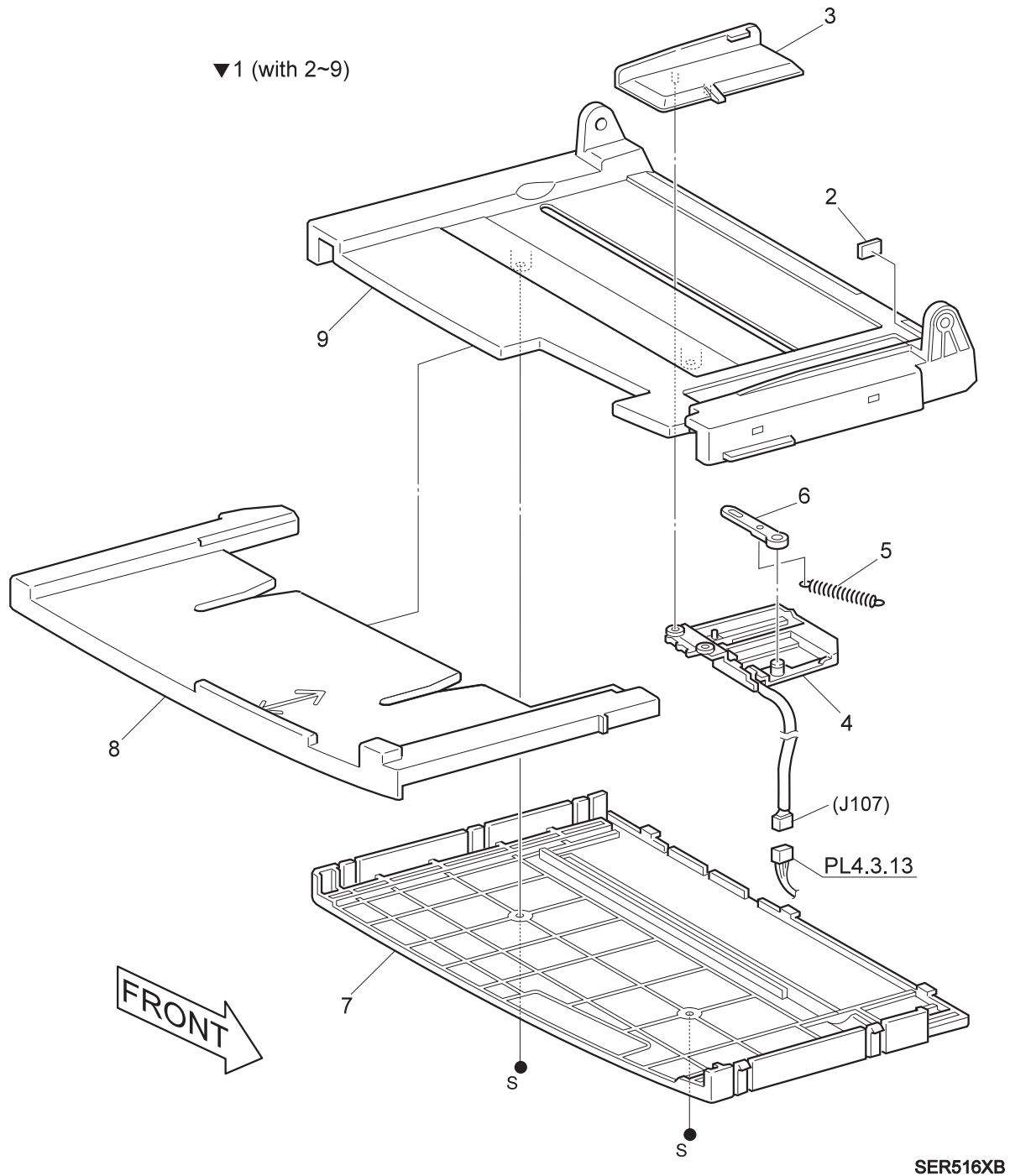
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**PL4.3 Upper Feeder Assembly**

1. UPPER FEEDER ASSEMBLY (with 2 ~ 26) .....	N/A
2. MSI FEED CLUTCH .....	P/N 865121K82880
3. MSI FEED BEARING REAR 1 .....	N/A
4. MSI FEED SHAFT .....	N/A
5. MSI FEED GEAR .....	N/A
6. MSI FEED BEARING REAR 2 .....	N/A
7. MSI FEED SPRING .....	N/A
8. MSI FEED BEARING FRONT .....	N/A
9. MSI FEED ROLLER .....	P/N 865022K93360
10. MSI NO PAPER SENSOR .....	N/A
11. MSI NO PAPER SENSOR BRACKET .....	N/A
12. MSI STOPPER .....	N/A
13. MSI WIRE HARNESS (P604 < > J108/P107/P208) .....	N/A
14. MSI NUDGER ROLLER ASSEMBLY (with 15 ~ 25) .....	P/N 865059K00430
15. MSI NUDGER ROLLER SUPPORT .....	N/A
16. MSI NUDGER GEAR COVER .....	N/A
17. MSI NUDGER GEAR .....	N/A
18. MSI NUDGER BEARING REAR .....	N/A
19. MSI GATE .....	N/A
20. MSI NUDGER ROLLER BEARING FRONT .....	N/A
21. MSI NUDGER ROLLER SHAFT .....	N/A
22. MSI NUDGER ROLLER .....	P/N 865059K00440
23. MSI FRICTION CLUTCH .....	P/N 865005K80880
24. MSI FRICTION CLUTCH SPACER .....	N/A
25. MSI FRICTION CLUTCH GEAR .....	N/A
26. UPPER FEEDER FRAME .....	N/A

## PL4.4 MSI Tray Assembly



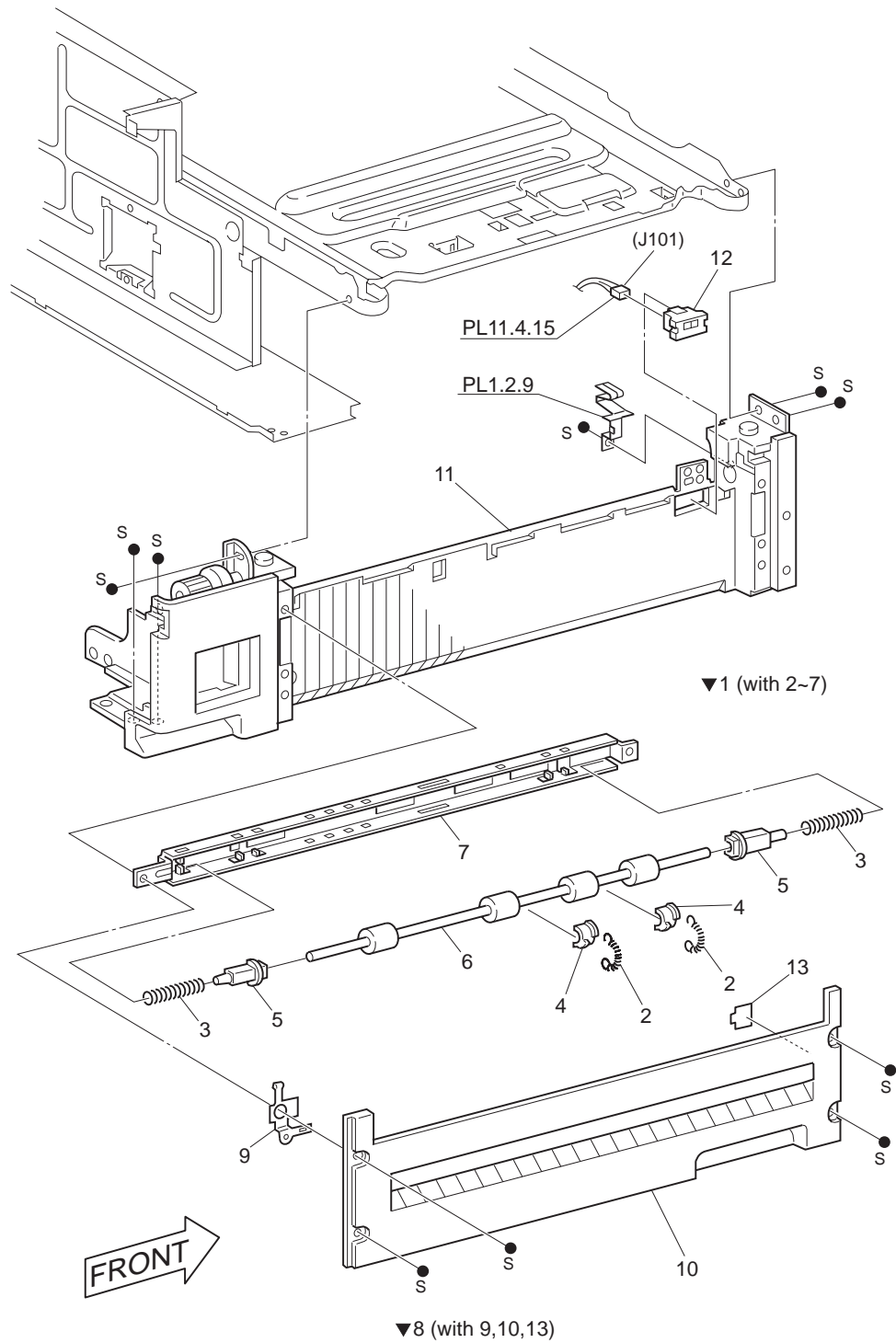
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**PL4.4 MSI Tray Assembly**

1. MSI TRAY ASSEMBLY (with 2 ~ 9).....	P/N 865PQ040401
2. MSI PAD.....	N/A
3. MSI SIDE GUIDE.....	N/A
4. MSI SIZE SENSOR ASSEMBLY .....	P/N 865130K83360
5. MSI SIZE GUIDE SPRING .....	N/A
6. MSI SIZE GUIDE LINK.....	N/A
7. MSI TRAY LOWER COVER.....	N/A
8. MSI TRAY.....	N/A
9. MSI TRAY UPPER COVER.....	N/A

## PL5.1 Tray 1 Frame and Left Cover



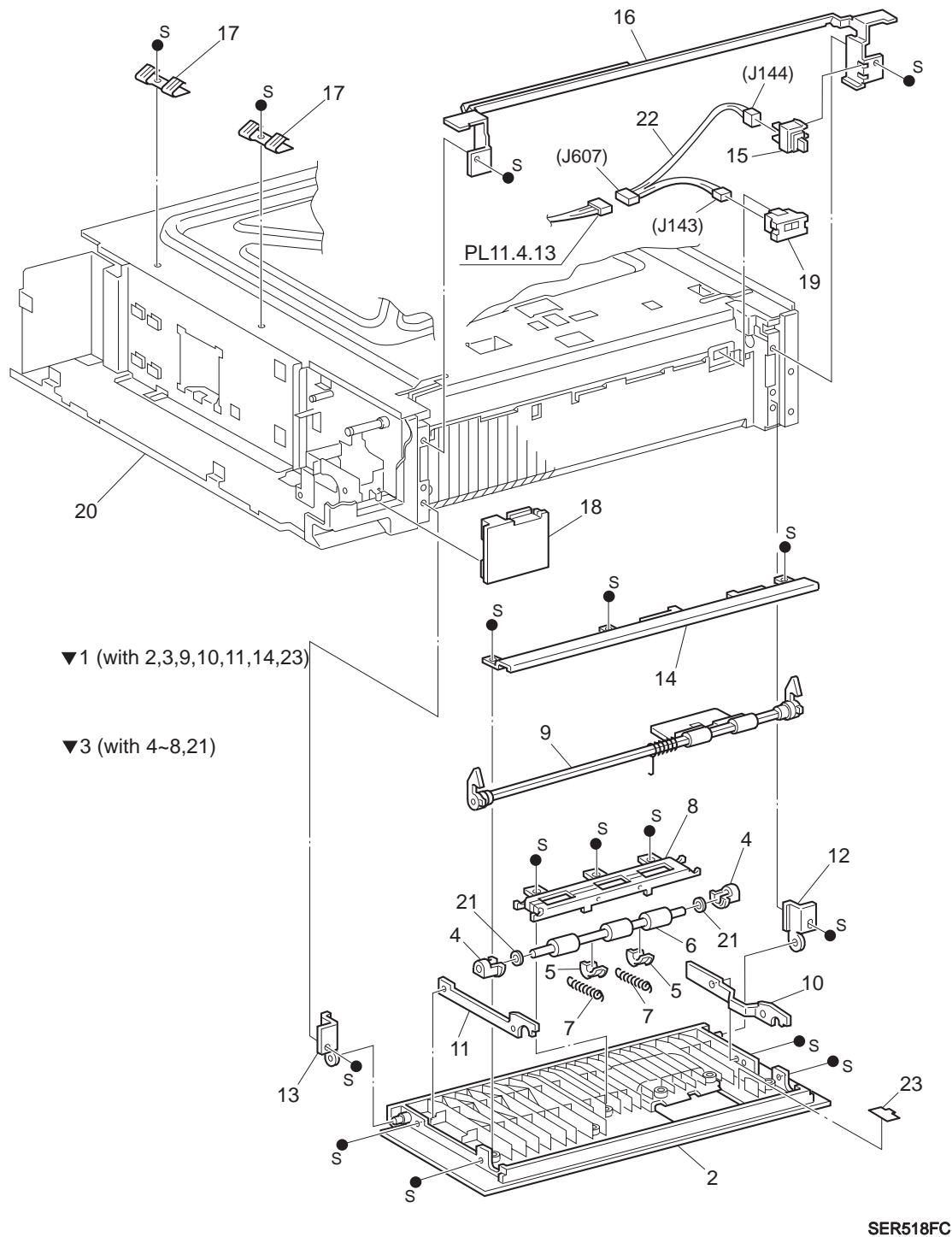
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**PL5.1 Tray 1 Frame and Left Cover**

1. PINCH ROLL ASSEMBLY (with 2 ~ 7) .....	P/N 865068K79283
2. HOLDING SPRING .....	N/A
3. SHAFT SPRING .....	N/A
4. CENTER BEARING .....	N/A
5. END BEARING .....	N/A
6. PINCH ROLLER .....	N/A
7. PINCH ROLLER BRACKET .....	N/A
8. COVER ASSEMBLY L/H, LOW (with 9, 10, and 13) .....	P/N 865048K49430
9. GROUNDING METAL .....	N/A
10. LEFT MIDDLE COVER .....	N/A
11. FRAME LH .....	N/A
12. TAKE AWAY SENSOR 1 .....	P/N 865130E81311
13. TAKE AWAY SENSOR SHIELD .....	N/A

## PL5.2 Tray 2 Frame and Left Cover



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**PL5.2 Tray 2 Frame and Left Cover**

1. LEFT LOWER COVER ASSEMBLY (with 2, 3, 9 ~11, 14, and 23).....	P/N 865048K69960
2. LEFT LOWER COVER .....	N/A
3. PINCH ROLL ASSEMBLY (with 4 ~ 8, and 21) .....	P/N 865068K83512
4. PINCH ROLL END BEARING.....	N/A
5. PINCH ROLL CENTER BEARING.....	N/A
6. PINCH ROLLER.....	N/A
7. PINCH ROLL SPRING.....	N/A
8. PINCH ROLL BRACKET .....	N/A
9. LEFT LOWER COVER HANDLE ASSEMBLY .....	N/A
10. FRONT FRAME .....	N/A
11. REAR FRAME.....	N/A
12. FRONT HINGE.....	N/A
13. REAR HINGE .....	N/A
14. FEED OUT CHUTE.....	N/A
15. LEFT LOWER COVER INTERLOCK SWITCH .....	P/N 865110E93440
16. TRAY 2 WELL TIE PLATE .....	N/A
17. SPRING - EME .....	N/A
18. CAP .....	N/A
19. TAKE AWAY SENSOR .....	N/A
20. SUPPORT - REAR .....	N/A
21. WASHER.....	N/A
22. INTERLOCK/SENSOR HARNESS (J607 < > J143/J144).....	N/A
23. TAKE AWAY SENSOR SHIELD .....	N/A

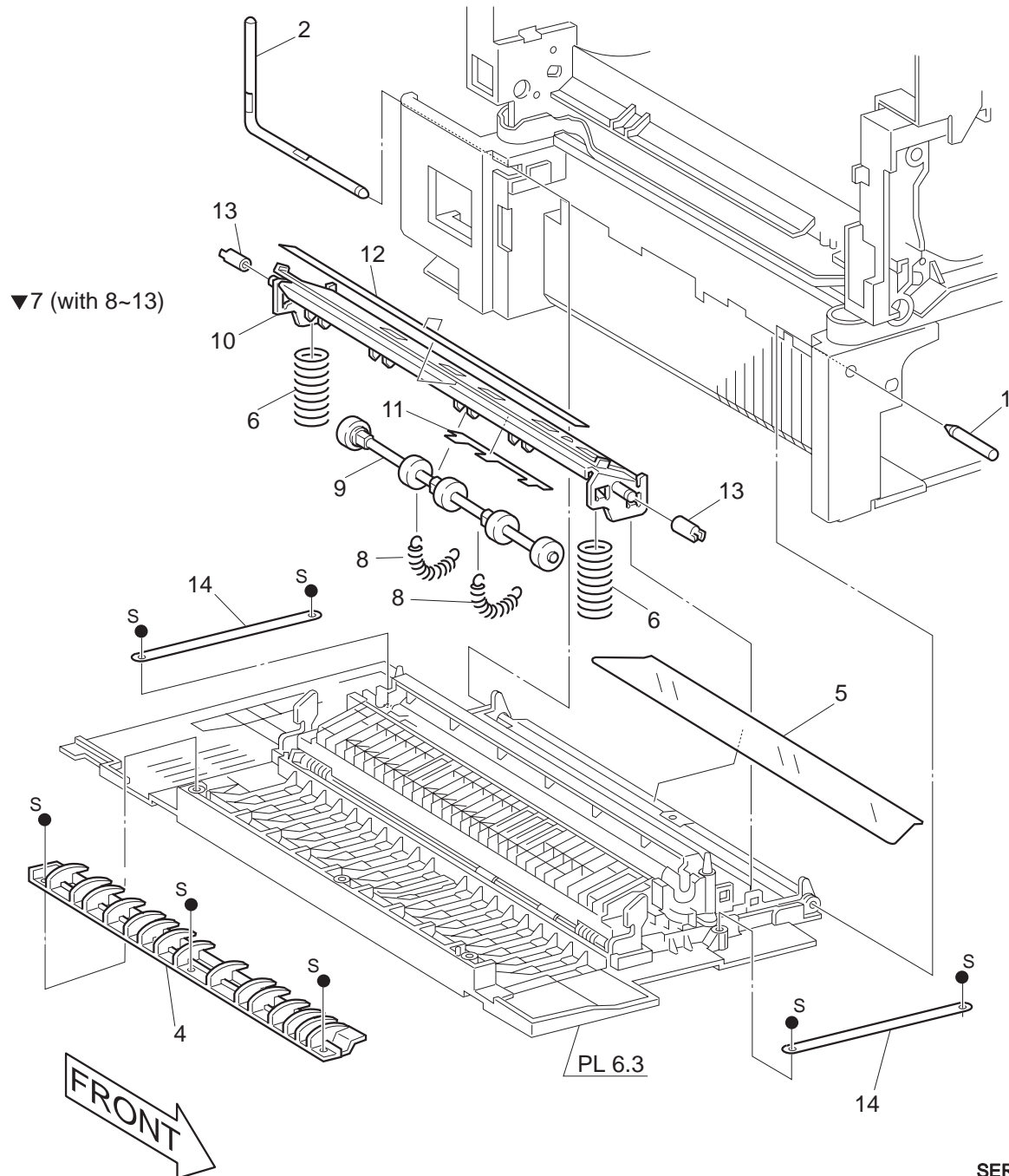


**PL6.1 Registration**

1. CLUTCH ASSEMBLY REGISTRATION .....	P/N 865121K83190
2. BEARING.....	N/A
3. ROLLER ASSEMBLY REGISTRATION .....	P/N 865022K33900
4. CHUTE ASSEMBLY REGISTRATION ( 5 and 6) .....	P/N 865054K04252
5. CHUTE REGISTRATION .....	N/A
6. ELIMINATOR.....	N/A
7. SENSOR.....	N/A
8. RESISTOR ASSEMBLY.....	P/N 865103K80191
9. FRAME - L/H.....	N/A

## PL6.2 Left Upper Cover Assembly

▼3 (with 4~14, PL 6.3)



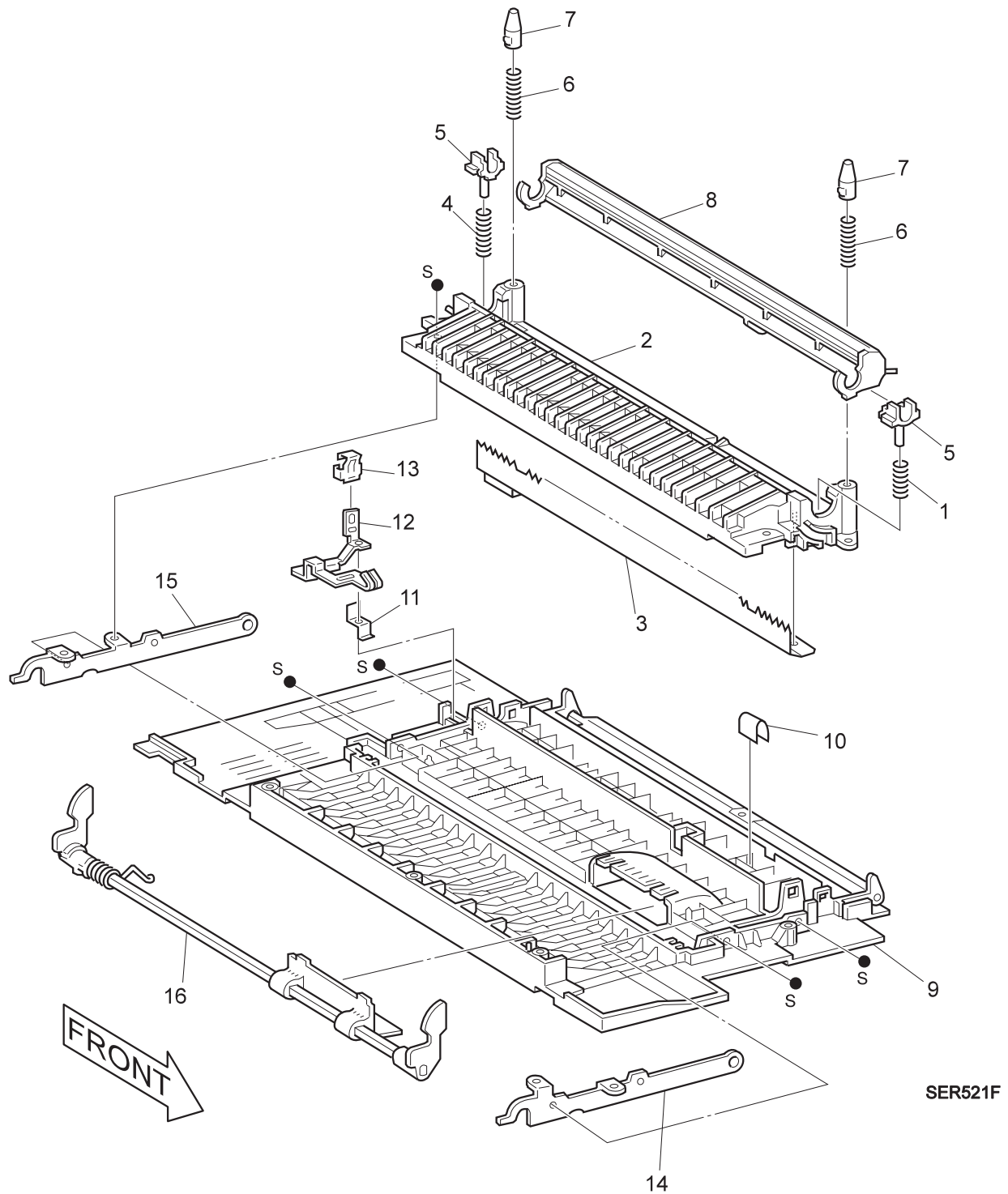
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**PL6.2 Left Upper Cover Assembly**

1. SHAFT - HINGE .....	N/A
2. SHAFT - HINGE REAR M/N .....	N/A
3. COVER ASSEMBLY L/H, (with 4 ~ 14, PL 6.3).....	P/N 865048K57321
4. CHUTE LOWER.....	N/A
5. GUIDE PAPER.....	N/A
6. SPRING COMP.....	N/A
7. CHUTE ASSEMBLY L/H (with 8 ~ 13).....	865054K88604
8. SPRING EXTENSION.....	N/A
9. ROLLER ASSEMBLY - REGISTRATION L/H .....	N/A
10. CHUTE ASSEMBLY - REGISTRATION L/H.....	N/A
11. GUIDE PAPER.....	N/A
12. GUIDE PAPER.....	N/A
13. PULLEY .....	N/A
14. SUPPORT - L/H COVER.....	P/N 865074E91101

## PL6.3 Transport Chute Assembly

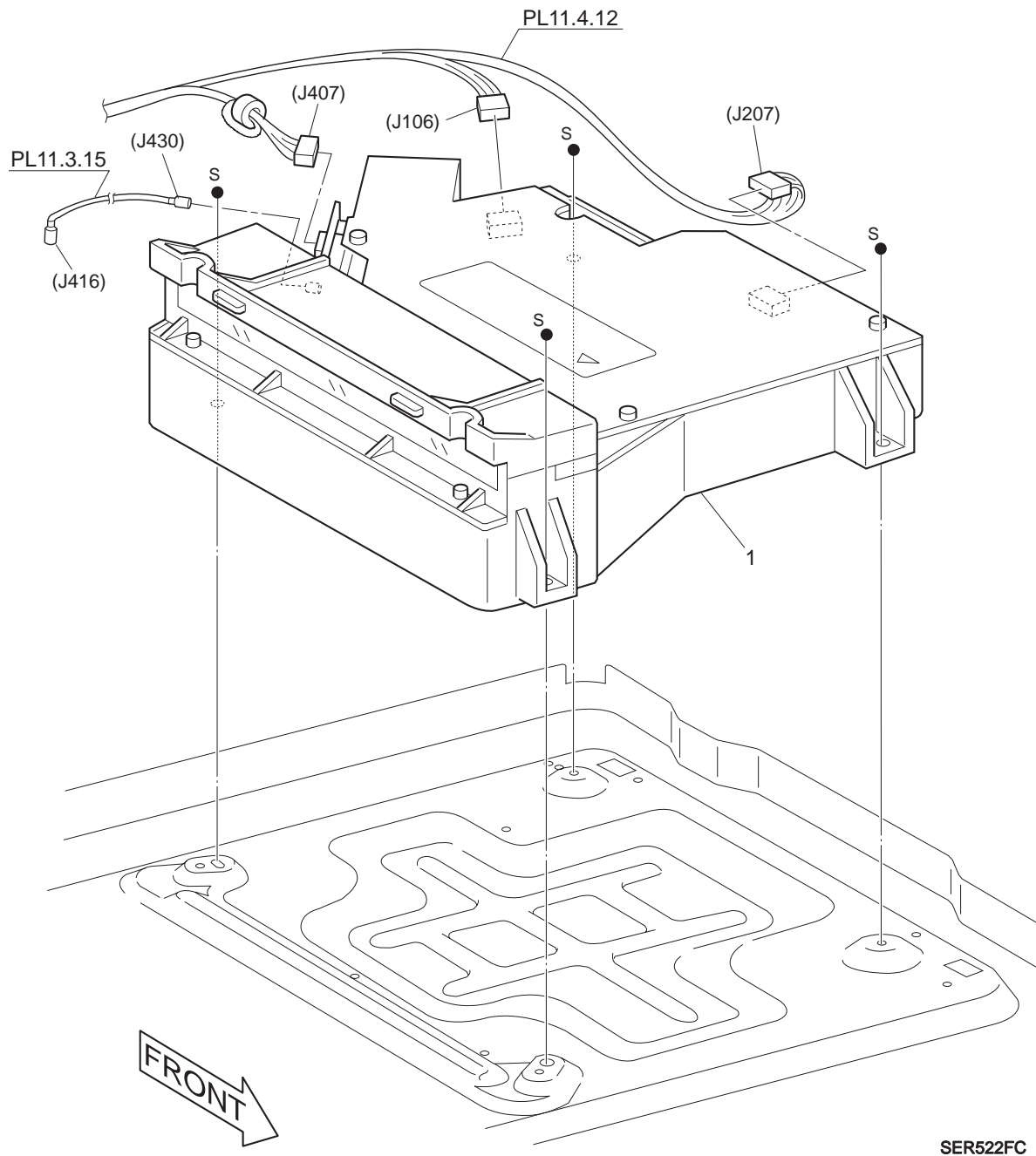


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**PL6.3 Transport Chute Assembly**

1. BTR SLEEVE SPRING IN .....	N/A
2. TRANSPORT CHUTE.....	N/A
3. PLATE ELIMINATOR.....	N/A
4. BTR SLEEVE SPRING OUT .....	N/A
5. BTR SLEEVE .....	N/A
6. TRANSPORT CHUTE SPRING .....	N/A
7. TRANSPORT CHUTE ROD .....	N/A
8. TRANSPORT CHUTE INLET .....	N/A
9. COVER ASSEMBLY L/H, .....	N/A
10. PAD - 1 .....	N/A
11. BRACKET - L/H.....	N/A
12. PLATE - CONTACT, L/H .....	N/A
13. PLATE - CONTACT - L/H, C .....	N/A
14. FRAME - L/H, F .....	N/A
15. FRAME - L/H, R .....	N/A
16. HANDLE ASSEMBLY - L/H .....	N/A

## PL7.1 ROS Assembly



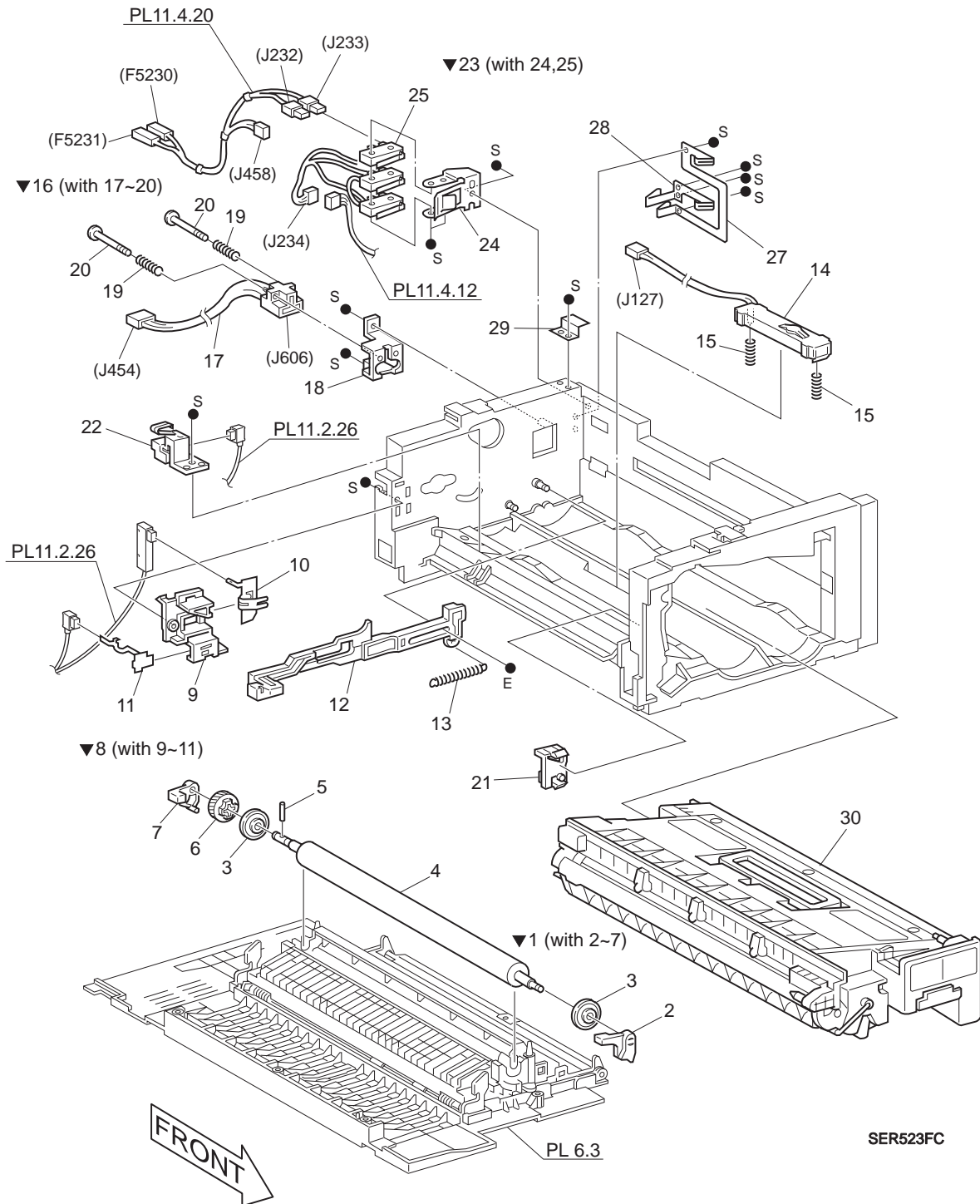
SER522FC

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## **PL7.1 ROS Assembly**

1. ROS ASSEMBLY .....	P/N 865062K97924
-----------------------	------------------

## PL7.2 Xerography and Development

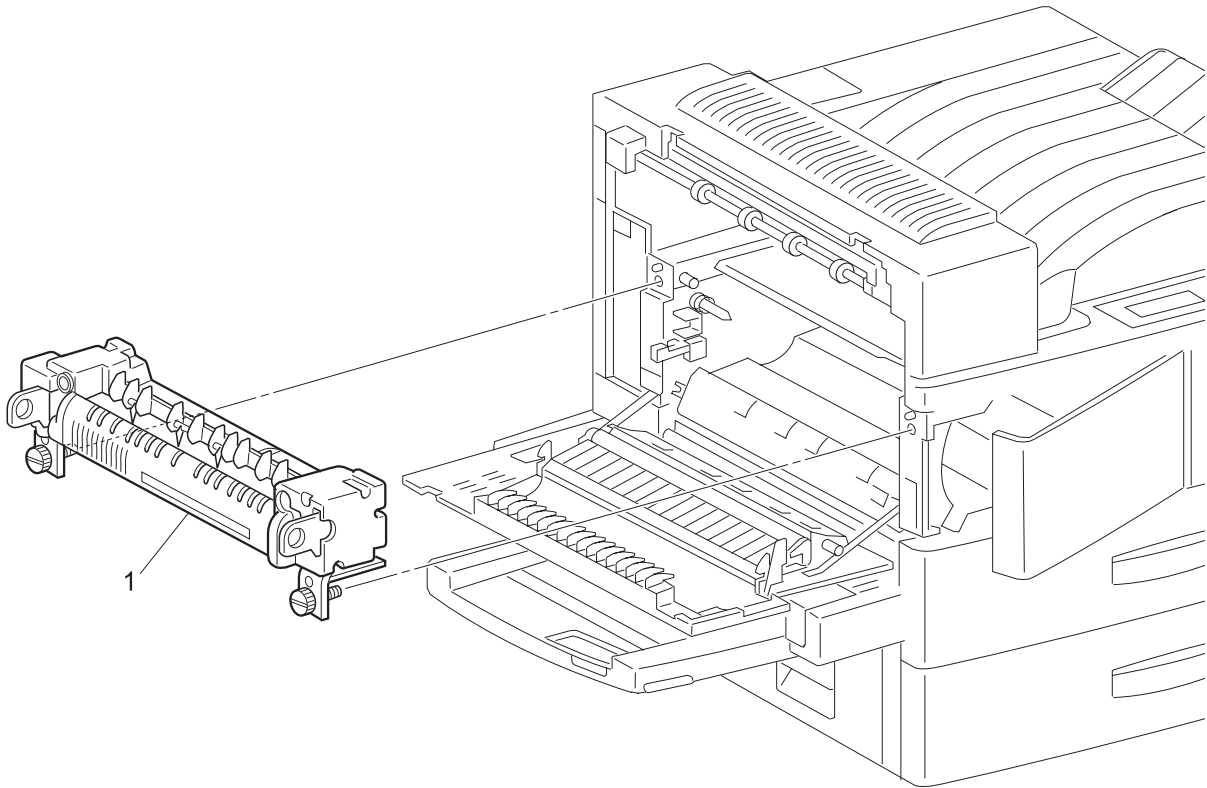


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**PL7.2 Xerography and Development**

1. BTR ASSEMBLY (with 2 ~ 7).....	865022K48230
2. BTR FRONT LEVER .....	N/A
3. BTR ROLL .....	N/A
4. BTR .....	N/A
5. BTR POSITIONING PIN .....	N/A
6. BTR GEAR.....	N/A
7. BTR GEAR LEVER.....	N/A
8. BTR/DTS GUIDE ASSEMBLY (with 9 ~ 11).....	P/N 865038K81662
9. BTR/DTS GUIDE BRACKET.....	N/A
10. BTR LEAD PLATE.....	N/A
11. DTS LEAD PLATE.....	N/A
12. DTS LINK ROD.....	N/A
13. DTS LINK SPRING .....	N/A
14. TONER EMPTY SENSOR .....	P/N 865130K55760
15. TONER SENSOR SPRING .....	P/N 865009E55260
16. CRU CONNECTOR ASSEMBLY (with 17 ~ 20) .....	P/N 865162K26540
17. CRU CONNECTOR (J454 < > J606) .....	N/A
18. CRU CONNECTOR BRACKET .....	N/A
19. CRU CONNECTOR SPRING .....	N/A
20. STUD SCREW .....	N/A
21. BTR GUIDE.....	N/A
22. CB ASSEMBLY .....	P/N 865019K93342
23. CRU INTERLOCK SWITCH ASSEMBLY (with 24 and 25).....	P/N 865110K98770
24. CRU INTERLOCK SWITCH BRACKET .....	N/A
25. CRU INTERLOCK SWITCH ASSEMBLY .....	N/A
26. N/A	
27. PLATE CONTACT C .....	P/N 865015E50040
28. PLATE CONTACT D.....	P/N 865015E50050
29. PWB STUD .....	N/A
30. EP CARTRIDGE (Customer Replaceable Unit - CRU .....	P/N 865113R00049

## PL8.1 Fuser Assembly



SER591F

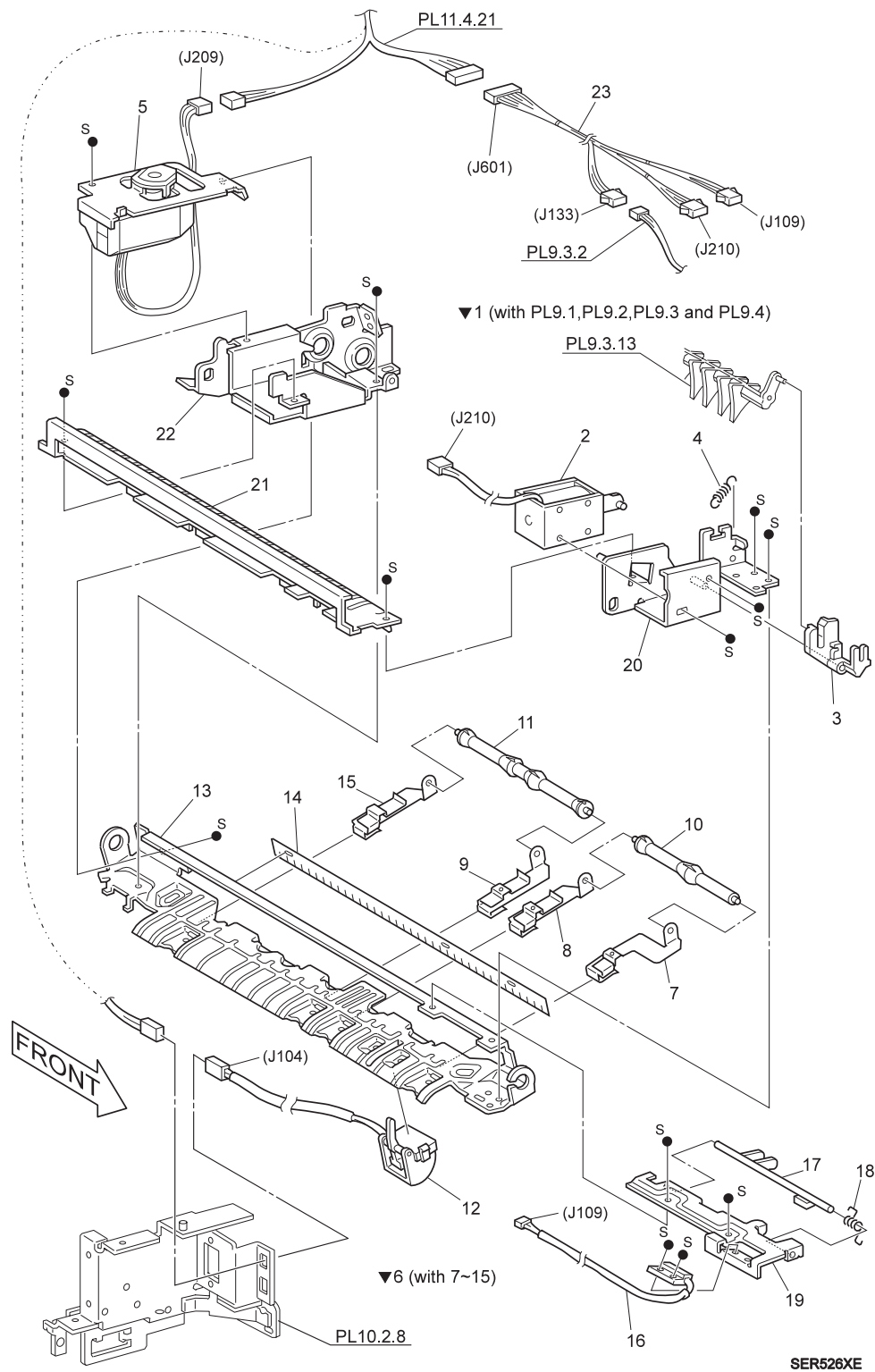
SER591F



**PL8.1 Fuser Assembly**

1. FUSER ASSEMBLY - 115V (Customer Replaceable Unit - CRU) .....P/N 865126K07780  
FUSER ASSEMBLY - 220V (Customer Replaceable Unit - CRU) .....P/N 865126K07790
2. MAINTENANCE KIT - 100V .....P/N 865097K33200
3. MAINTENANCE KIT - 110V .....P/N 865097K33210
4. MAINTENANCE KIT - 220V5 .....P/N 865097K33220

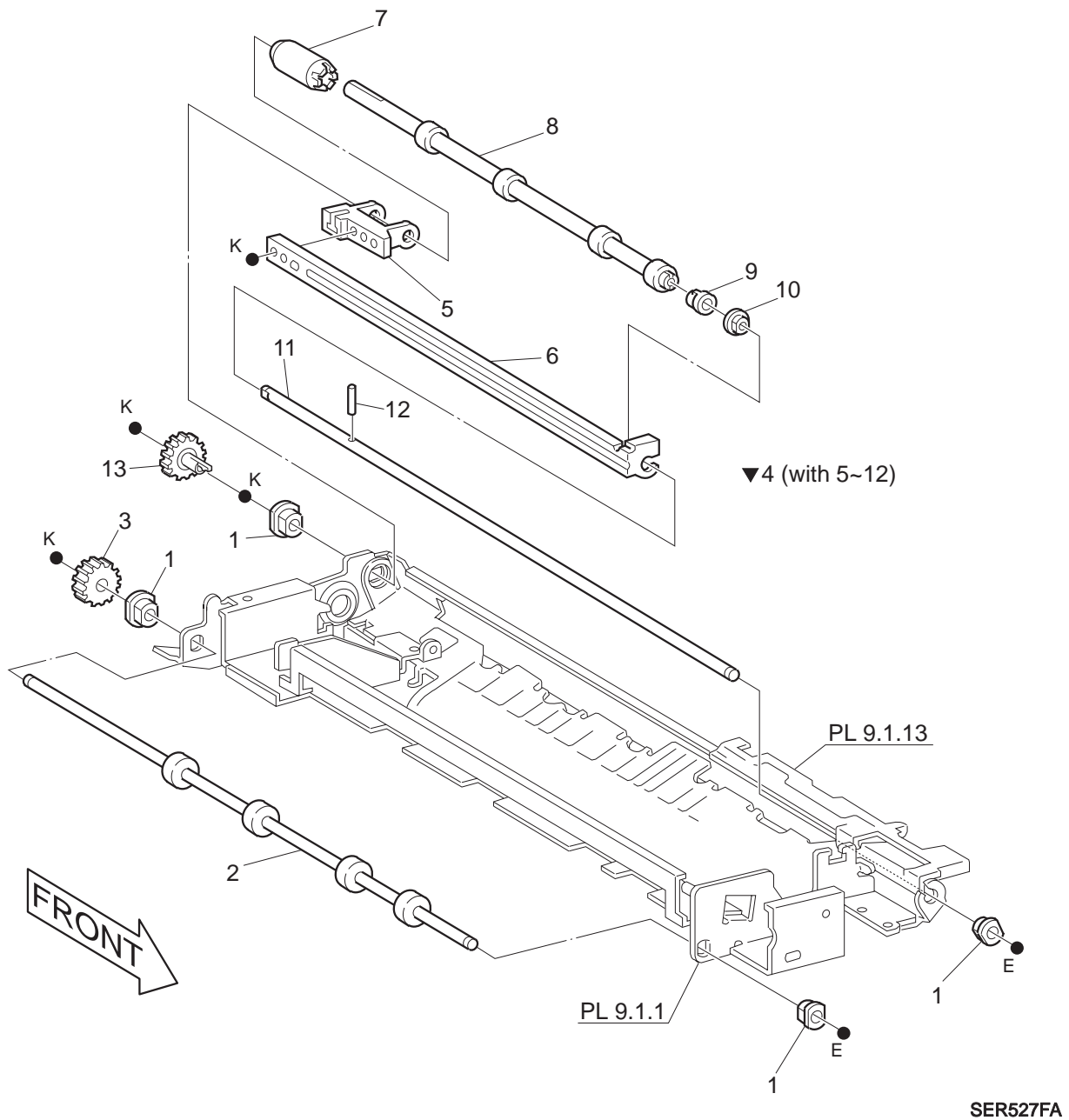
## PL9.1 Exit Lower Chute



**PL9.1 Exit Lower Chute**

1. TRANSPORT ASSEMBLY FULL (with PL9.1, PL9.2, PL9.3, and PL9.4) .....	P/N 865022K46545
2. SOLENOID ASSEMBLY .....	P/N 865121K82870
3. LINK - SOLENOID .....	N/A
4. SPRING .....	N/A
5. OFFSET MOTOR .....	P/N 865127K18860
6. LOWER CHUTE ASSEMBLY (with 7 ~ 15) .....	P/N 865054K06201
7. PINCH ROLLER SPRING FRONT 1 .....	N/A
8. PINCH ROLLER SPRING REAR 1 .....	N/A
9. PINCH ROLLER SPRING FRONT 2 .....	N/A
10. PINCH ROLLER FRONT .....	N/A
11. PINCH ROLLER REAR .....	N/A
12. FUSER EXIT SENSOR .....	P/N 865110K94631
13. LOWER CHUTE .....	N/A
14. ELIMINATOR .....	N/A
15. PINCH ROLL SPRING REAR 2 .....	N/A
16. EXIT SENSOR .....	P/N 865110K98480
17. EXIT ACTUATOR .....	P/N 865120E99490
18. EXIT SENSOR SPRING .....	N/A
19. EXIT SENSOR BRACKET .....	N/A
20. BRACKET ASSEMBLY - FRONT .....	N/A
21. LOWER CHUTE - FACE UP .....	N/A
22. FRAME ASSEMBLY - REAR .....	N/A
23. EXIT HARNESS (J601 < > J109/J133/J210) .....	N/A

## PL9.2 Offset Roller

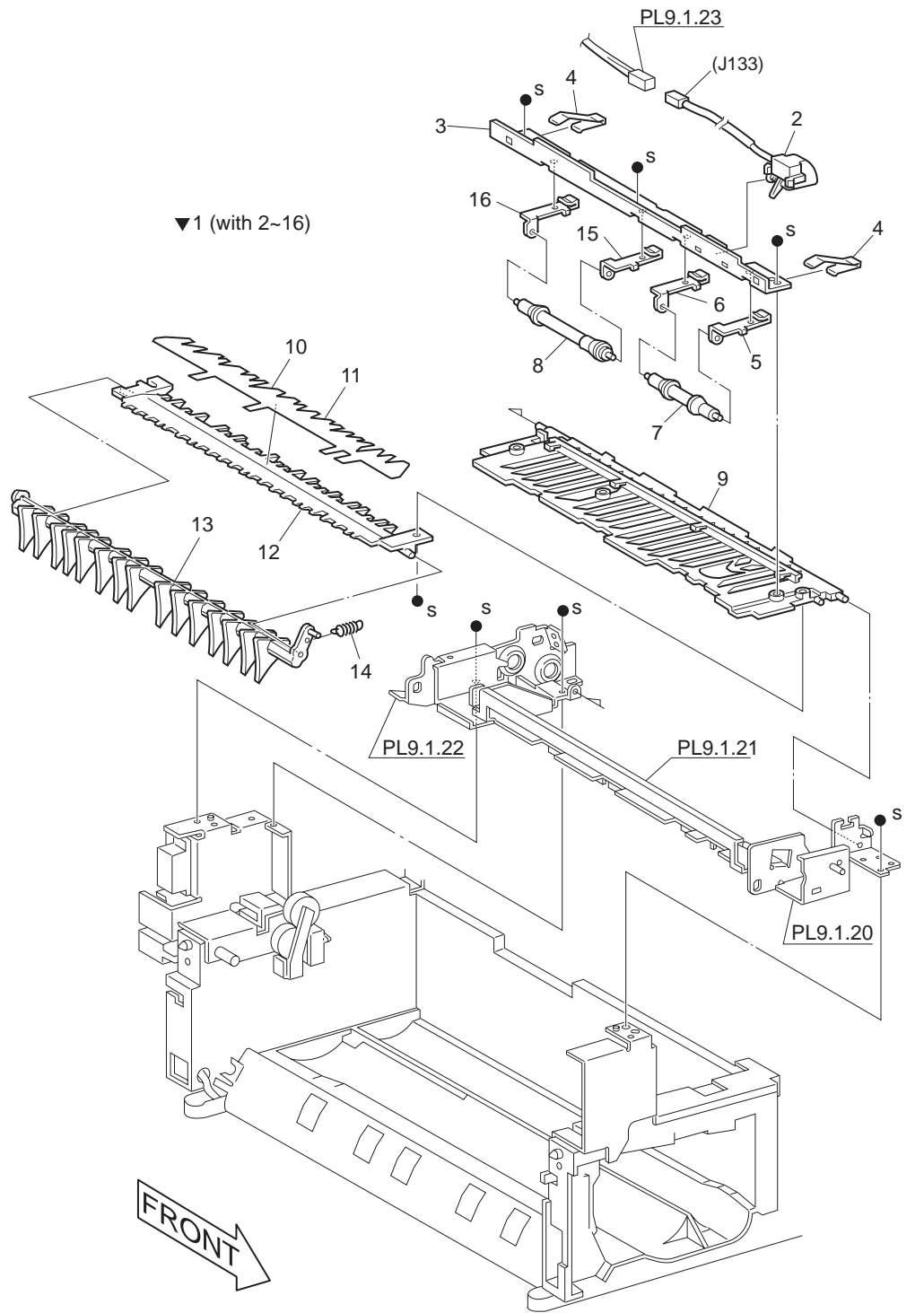


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**PL9.2 Offset Roller**

1. BEARING	
2. ROLLER ASSEMBLY - EXIT FUT .....	P/N 865022K35430
3. GEAR - 19 ASSEMBLY .....	N/A
4. OFFSET ROLLER ASSEMBLY (with 5 ~ 12) .....	P/N 865022K46031
5. OFFSET RACK.....	N/A
6. OFFSET BRACKET .....	N/A
7. OFFSET ROLLER SLEEVE .....	N/A
8. OFFSET ROLLER .....	N/A
9. OFFSET ROLLER BEARING REAR.....	N/A
10. OFFSET ROLLER BEARING FRONT .....	N/A
11. OFFSET SHAFT.....	N/A
12. OFFSET SHAFT PIN .....	N/A
13. GEAR - 19 .....	N/A

## PL9.3 Exit Upper Chute Assembly



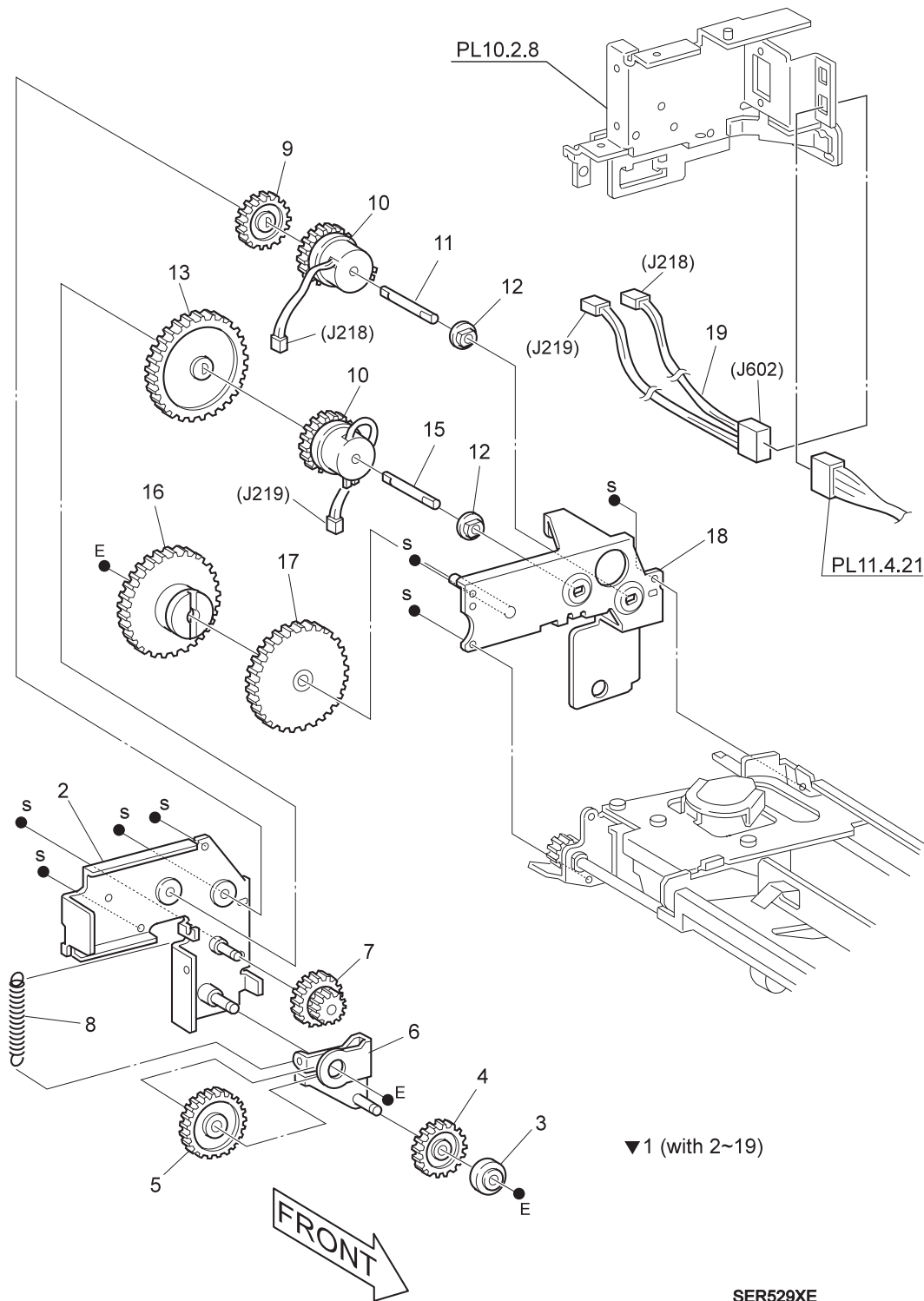
SER528FB

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**PL9.3 Exit Upper Chute Assembly**

1. CHUTE ASSEMBLY - UPPER (with 2 ~ 16) .....	P/N 865054K08502
2. SWITCH ASSEMBLY .....	P/N 865110K94651
3. PLATE - TIE.....	N/A
4. SPRING PLATE.....	N/A
5. SPRING ASSEMBLY - PINCH, H.....	N/A
6. SPRING ASSEMBLY - PINCH, I .....	N/A
7. PINCH ROLLER, FRONT.....	N/A
8. PINCH ROLLER, REAR .....	N/A
9. EXIT UPPER CHUTE .....	N/A
10. GUIDE PAPER.....	N/A
11. GUIDE PAPER.....	N/A
12. EXIT MIDDLE CHUTE .....	N/A
13. EXIT GATE.....	N/A
14. EXIT GATE SPRING.....	N/A
15. SPRING ASSEMBLY - PINCH, J .....	N/A
16. SPRING ASSEMBLY - PINCH, K.....	N/A

## PL9.4 Exit Drive Assembly



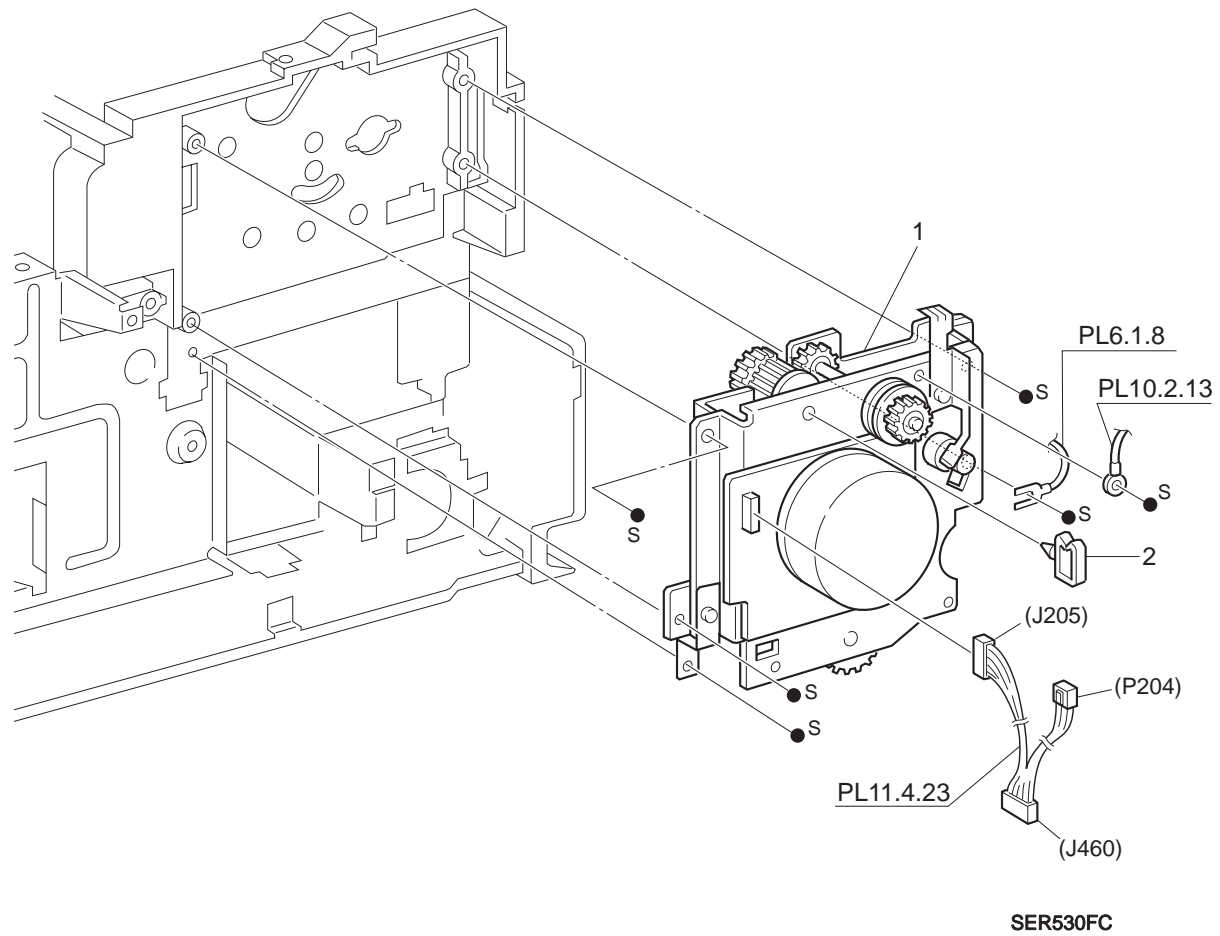
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**PL9.4 Exit Drive Assembly**

1. EXIT DRIVE ASSEMBLY (with 2 ~ 19) .....	P/N 865068K12271
2. EXIT DRIVE SUPPORT .....	N/A
3. EXIT DRIVE IDLER PULLEY .....	N/A
4. EXIT GEAR 1 .....	N/A
5. EXIT GEAR 2 .....	N/A
6. EXIT GEAR 2 BRACKET .....	N/A
7. EXIT IDLER GEAR .....	N/A
8. EXIT RATCHET SPRING .....	N/A
9. INVERTER CCW GEAR .....	N/A
10. INVERTER CLUTCH .....	P/N 865121K84520
11. INVERTER CCW SHAFT .....	N/A
12. BEARING .....	N/A
13. INVERTER CW GEAR .....	N/A
14. N/A	
15. INVERTER CW SHAFT .....	N/A
16. INVERTER EXIT GEAR REAR .....	N/A
17. INVERTER EXIT GEAR FRONT .....	N/A
18. INVERTER BRACKET .....	N/A
19. EXIT WIRE HARNESS (J602 < > J218/J219) .....	N/A

## PL10.1 Main Drive Assembly

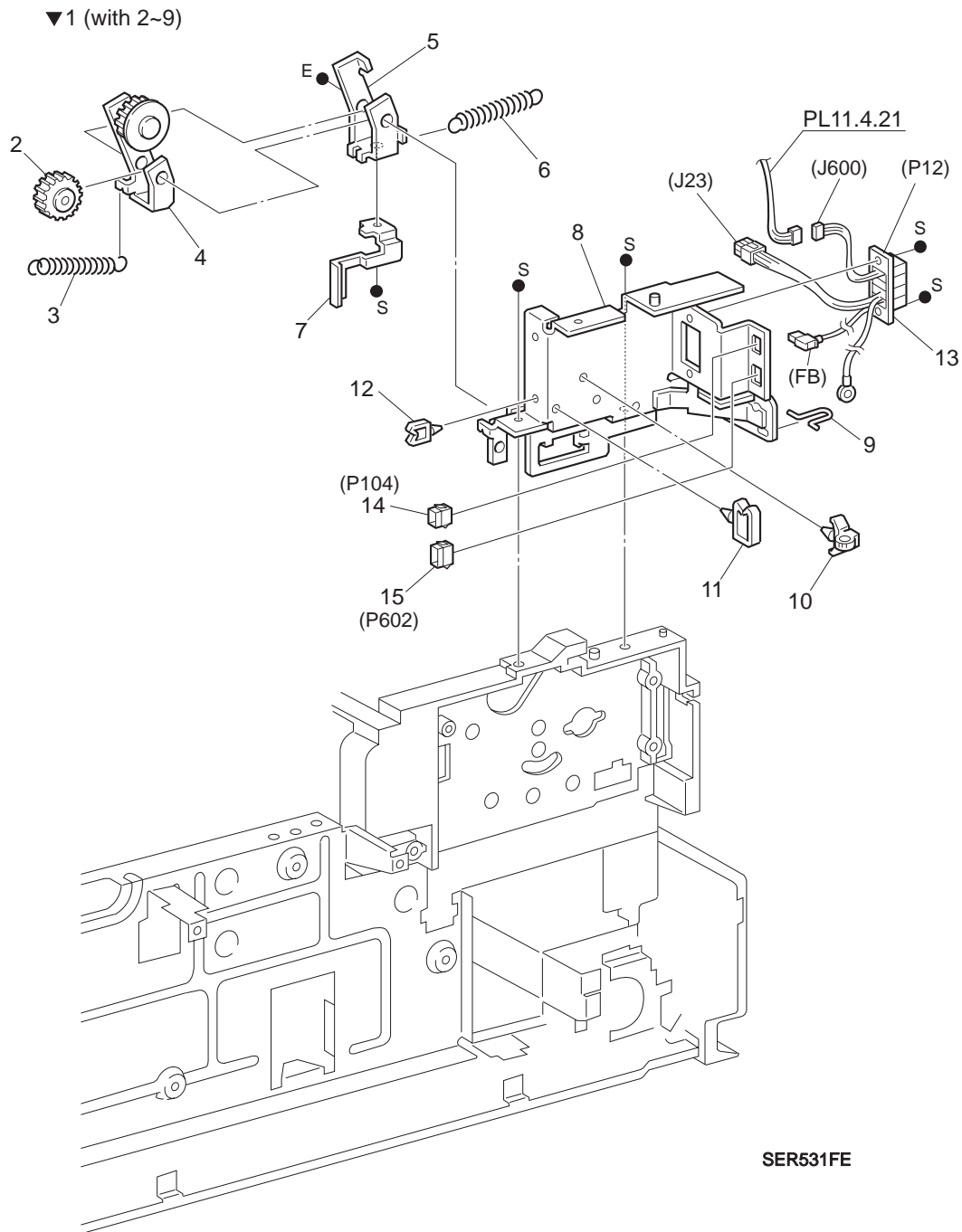


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**PL10.1 Main Drive Assembly**

- 1. MAIN DRIVE ASSEMBLY .....P/N 865007K83444
- 2. HARNESS CLAMP .....N/A

## PL10.2 Fuser Drive Assembly

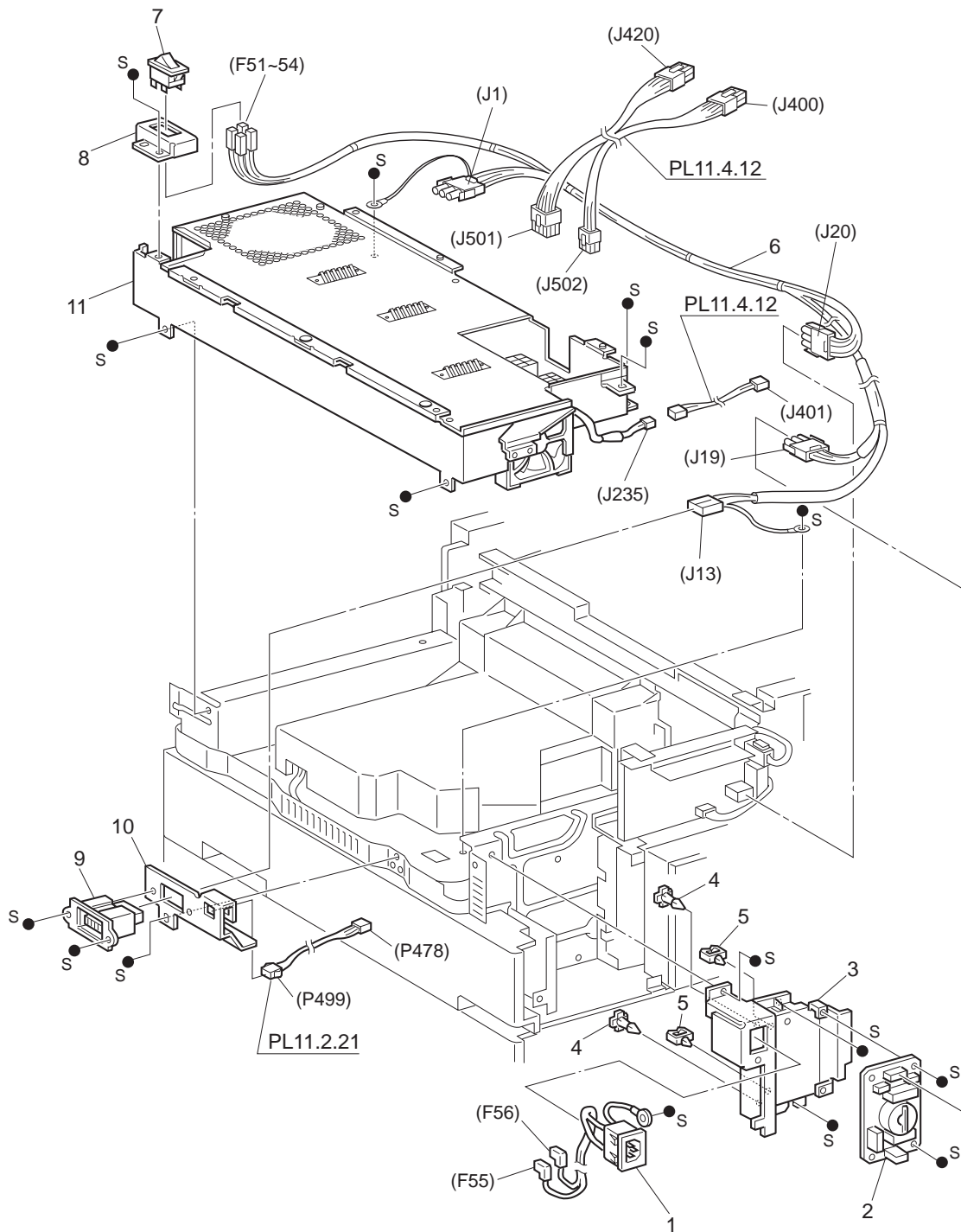


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**PL10.2 Fuser Drive Assembly**

1. FRAME ASSEMBLY EXIT REAR (with 2 ~ 9).....	P/N 865068K11604
2. GEAR 22T.....	N/A
3. SPRING.....	N/A
4. BRACKET ASSEMBLY.....	N/A
5. BRACKET.....	N/A
6. SPRING - EXIT.....	N/A
7. BRACKET.....	N/A
8. FRAME ASSEMBLY - EXIT, REAR.....	N/A
9. STOPPER HOOK.....	N/A
10. HARNESS CLAMP 1 .....	N/A
11. HARNESS CLAMP 2 .....	N/A
12. HARNESS CLAMP 3 .....	N/A
13. DRAWER CONNECTOR (P12 < > J23/J600) .....	P/N 865162K25053
14. CONNECTOR P104.....	N/A
15. CONNECTOR P602.....	N/A

## PL11.1 Power Inlet and LVPS



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**PL11.1 Power Inlet and LVPS**

1. POWER INLET CONNECTOR .....	N/A
2. NOISE FILTER PWB 120.....	P/N 865160K35141
- NOISE FILTER PWB 220.....	P/N 865160K35151
3. BRACKET - N/F .....	N/A
4. PWB STUD .....	N/A
5. HARNESS CLAMP .....	N/A
6. MAIN POWER HARNESS (F51~F54 / J1 < > J13/J19/J20) .....	N/A
7. MAIN SWITCH .....	P/N 865910W00202
8. BRACKET ASSEMBLY SWITCH .....	N/A
9. OUTLET.....	N/A
10. BRACKET FINISHER.....	N/A
11. PS ASSEMBLY -M4 120V .....	P/N 865105K94942
- PS ASSEMBLY -M4 220V .....	P/N 865105K94952





**PL11.2 HVPS and MCU PWB**

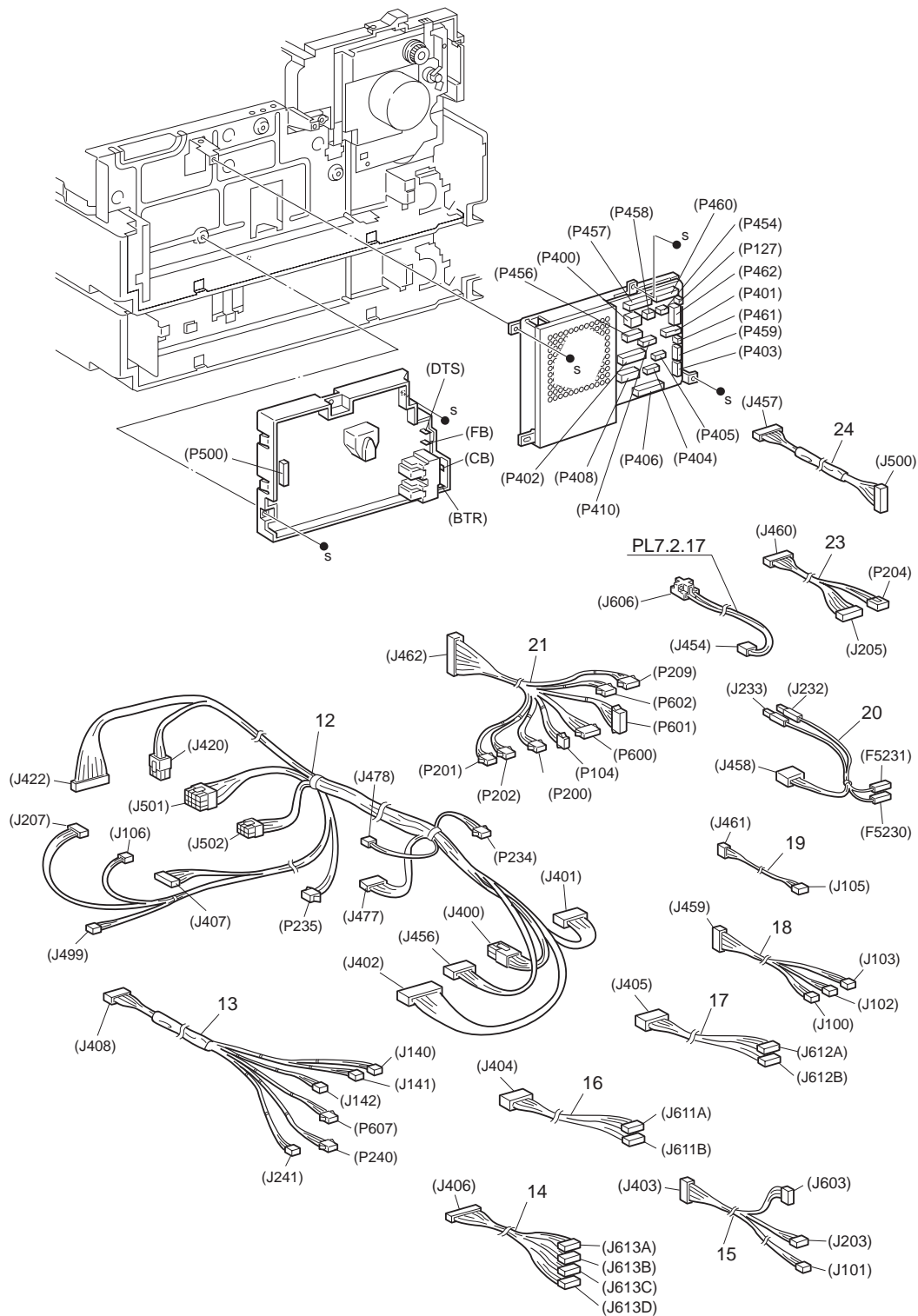
1. AC DRIVER PWB 120 .....	P/N 865160K47100
2. N/A	
3. N/A	
4. HVPS .....	P/N 865105K14540
5. MCU ASSEMBLY (with 6 ~ 8) 100/120V .....	P/N 865101K31042
MCU ASSEMBLY 220V .....	P/N 865101K31052
6. MCU PWB .....	N/A
7. BRACKET MCU .....	N/A
8. COVER MCU.....	N/A
9. N/A	
10. LEFT COVER INTERLOCK SWITCH.....	P/N 865110E93460
11. INTERLOCK SWITCH BRACKET.....	N/A
12. INTERLOCK SWITCH LEVER .....	N/A
13. SUPPORT HARNESS .....	N/A
14. HARNESS CHANNEL .....	N/A
15. N/A	
16. N/A	
17. HARNESS CLAMP 2 .....	N/A
18. PWB SUPPORT .....	N/A
19. HARNESS CLAMP 4 .....	N/A
20. BRACKET AC - DRIVE.....	N/A
21. AC DRIVE HARNESS (J478 < > P499) .....	N/A
22. HCF CONNECTOR .....	N/A
23. DUPLEX UNIT CONNECTOR.....	N/A
24. MAIL BOX CONNECTOR .....	N/A
25. OPTION CONNECTOR BRACKET .....	N/A
26. HARNESS - ASSEMBLY, EXIT .....	N/A
27. TRANSFORMER 220V .....	N/A



**PL11.3 ESS Assembly**

1. ESS ASSEMBLY - (with 2 ~ 9, and 12) .....	P/N 865160K34445
2. BRACKET ASSEMBLY - PWB MOTHER.....	N/A
3. ESS MOTHER PWB.....	P/N 865160K29520
4. BUSH SADDLE.....	N/A
5. GUIDE.....	N/A
6. FAN ASSEMBLY.....	P/N 865127K20030
7. BRACKET - FAN.....	N/A
8. BOX ASSEMBLY - ESS.....	N/A
9. PANEL - REAR.....	N/A
10. COVER - ESS .....	N/A
11. COVER - SIMM.....	N/A
12. CLAMP (4).....	N/A
13. MINOLTA-QMS Video Controller.....	P/N 2293250-901
14. ESS DRAWER PANEL.....	N/A
15. HARNESS ASSEMBLY ROS V (P416 < > P430).....	N/A
16. HARNESS ASSEMBLY CONSOLE.....	P/N 865162K25110
17. CORE.....	N/A
18. CLAMP+ .....	N/A

## PL11.4 Harness



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**PL11.4 Harness**

1. N/A
2. N/A
3. N/A
4. N/A
5. N/A
6. N/A
7. N/A
8. N/A
9. N/A
10. N/A
11. N/A
12. HARNESS ASSEMBLY - DC MAIN  
(LVPS: J400/J420< >J501/J502, FUSER; J401< >J477/P235,  
ESS MOTOR; J402< >J422, ROS; J456< >J106/J207/P234/J407,  
TEST; J478< >P499) .....P/N 865162K25043
13. HARNESS ASSEMBLY -  
OEM ITM REAR (J408< >J140/J141/J142/P607/P240/J241) .....P/N 865162K22120
14. HARNESS ASSEMBLY - I/F, TRAY (J406< >J613A/B/C/D) .....P/N 865162K25070
15. HARNESS ASSEMBLY - BOTTOM (J403< > J101/J203/J603) .....P/N 865162K20370
16. HARNESS ASSEMBLY - I/F, DUPLEX (J404< >J611A/B) .....P/N 865162K30741
17. HARNESS ASSEMBLY - I/F, OUTPUT (J405< >J612A/B).....P/N 865162K25060
18. HARNESS ASSEMBLY -  
REGISTRATION SENSOR (J459< >J100/J102/J103).....P/N 865152K66130
19. HARNESS ASSEMBLY - SIZE, EXIT (J461< >J105).....P/N 865162K20350
20. HARNESS ASSEMBLY -  
INTERLOCK SWITCH (J458< >J232/J233/F5230/F5231).....P/N 865162K25290
21. HARNESS ASSEMBLY - DC REAR, EXIT  
(J462< >P104/P200/P201/P202/P209/P600/P601/P602) .....P/N 865162K20360
22. N/A
23. HARNESS ASSEMBLY - MAIN MOTOR (J460< >P204/J205) .....P/N 865162K25540
24. HARNESS ASSEMBLY - HVPS (J457< >J500) .....P/N 865162K25520

# 3260/4032 Print System



## Service Manual Volume 2

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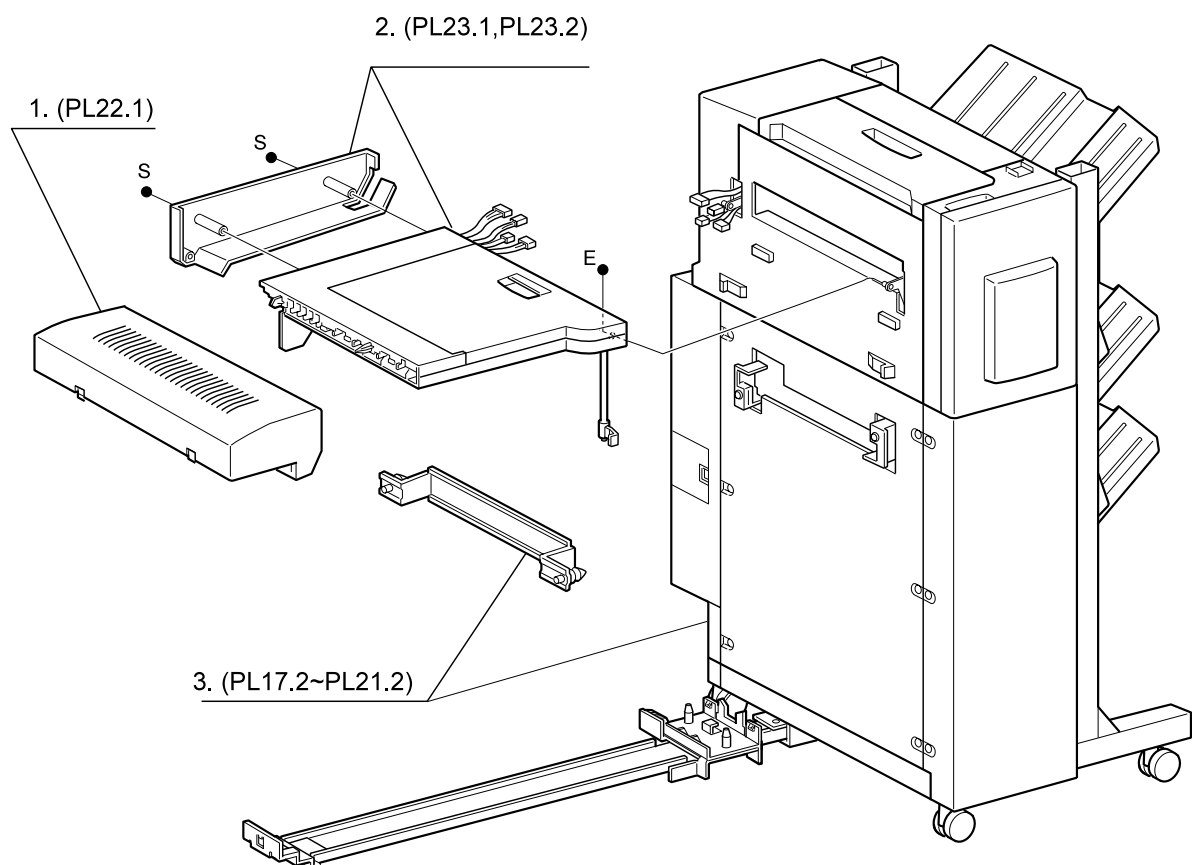
## Section 8 - PL17 ~ PL23 High Capacity Stacker Parts List

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### Using the Parts List

1. The numbers shown in each illustration correspond to the parts list number for that illustration.
2. Throughout this manual, parts are identified by the prefix “PL”, followed by a number, a decimal point, and another number. For example, PL3.12 means the part is item 12 of parts list 3.
3. The capital letters “C”, “E”, “KL”, and “S” shown in an illustration stand for C-ring, E-ring, Clamp, and Screw, respectively.
4. A shaded triangle t in an illustration indicates the item is part of an assembly.
5. The notation “**with X~Y**” following an part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
6. The symbol \$ following a part name indicates the part is an FX Recommended Part and is constantly stocked and readily available. Other parts may be stocked according to the needs of each individual OEM client.
7. An asterisk \* following a part name indicates the page contains a note about this part.
8. The notation “**J1<>J2 and P2**” is attached to a wire harness. It indicates that connector jack 1 is attached to one end of the wire harness and connector jack 2 is attached to the other end that is plugged into plug 2.
9. An RRP number appears at the end of a part line if the technical manual contains a removal and replacement procedure for that part or module.

## PL17.1 HCS Transport



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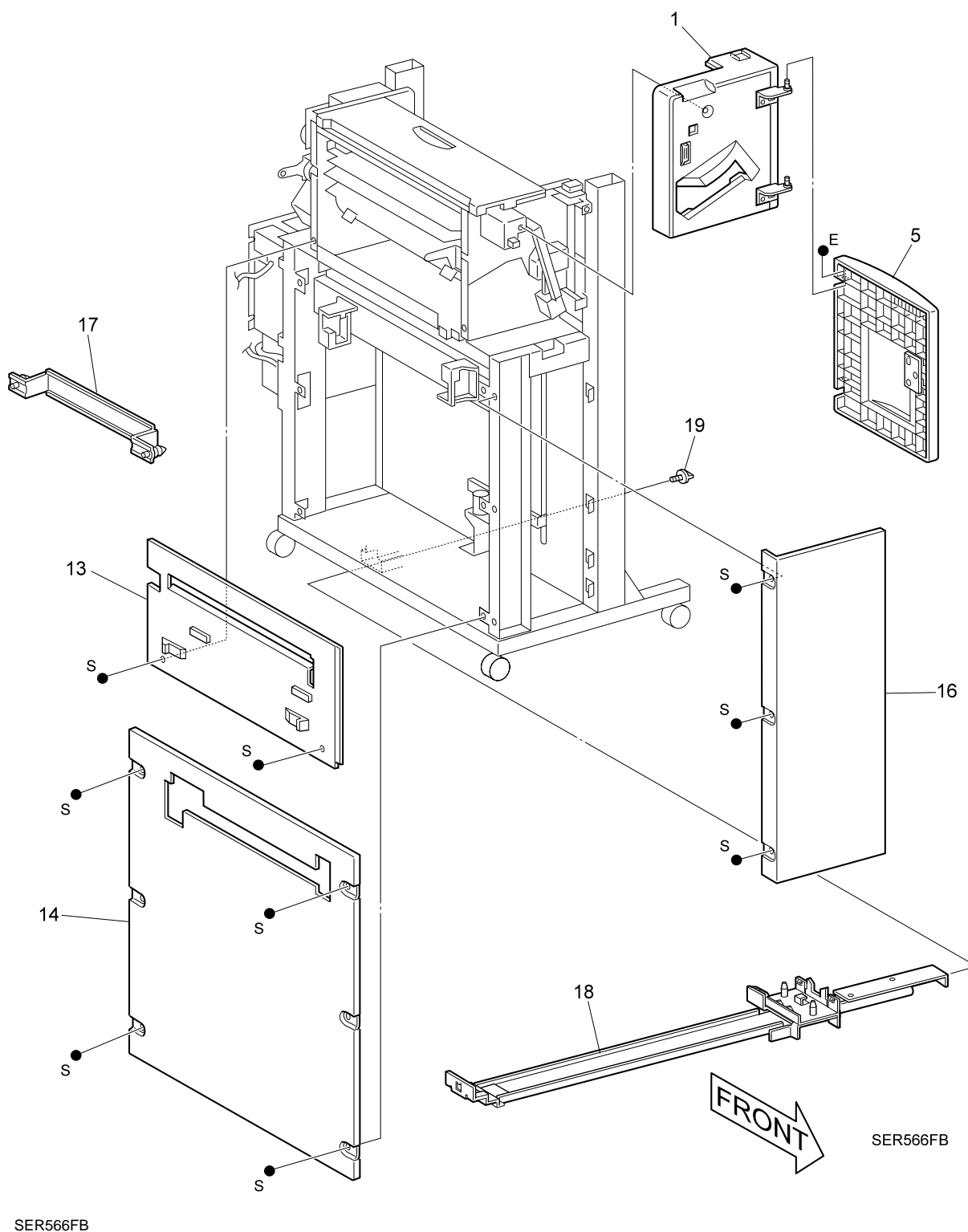
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## **PL17.1 HCS Transport**

1. REFERENCE ONLY (Exploded on PL22.1)
2. REFERENCE ONLY (Exploded on PL23.1, PL23.2)
3. REFERENCE ONLY (Exploded on PL17.2~PL21.2)

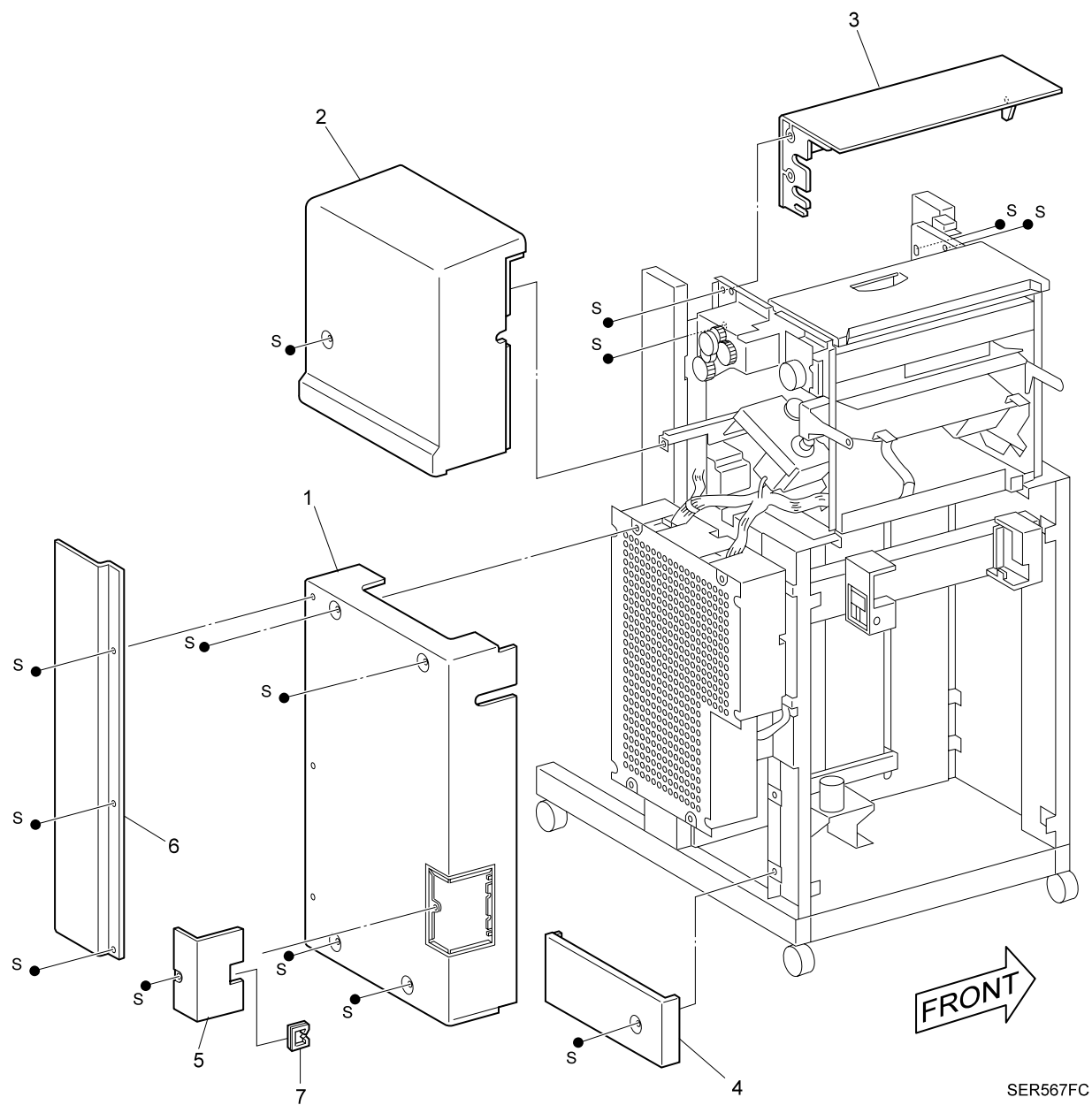
## PL17.2 HCS Covers Front



## PL17.2 HCS Covers Front

1. COVER FRONT INNER ASSEMBLY (with 2, 3, 4)..... P/N 865048K59860
2. N/A
3. N/A
4. N/A
5. COVER FRONT ASSEMBLY ..... P/N 865048K58610
6. N/A
7. N/A
8. N/A
9. N/A
10. N/A
11. N/A
12. N/A
13. COVER L/H ..... P/N 865048E45281
14. COVER LOW L/H ..... P/N 865048E45960
15. N/A
16. COVER FRONT LOW ..... P/N 865048E45940
17. BRACKET ASSEMBLY EMI..... N/A
18. RAIL ASSEMBLY DOCKING..... P/N 865001K55720
19. KNOB ASSEMBLY ..... N/A

## PL17.3 HCS Covers Rear

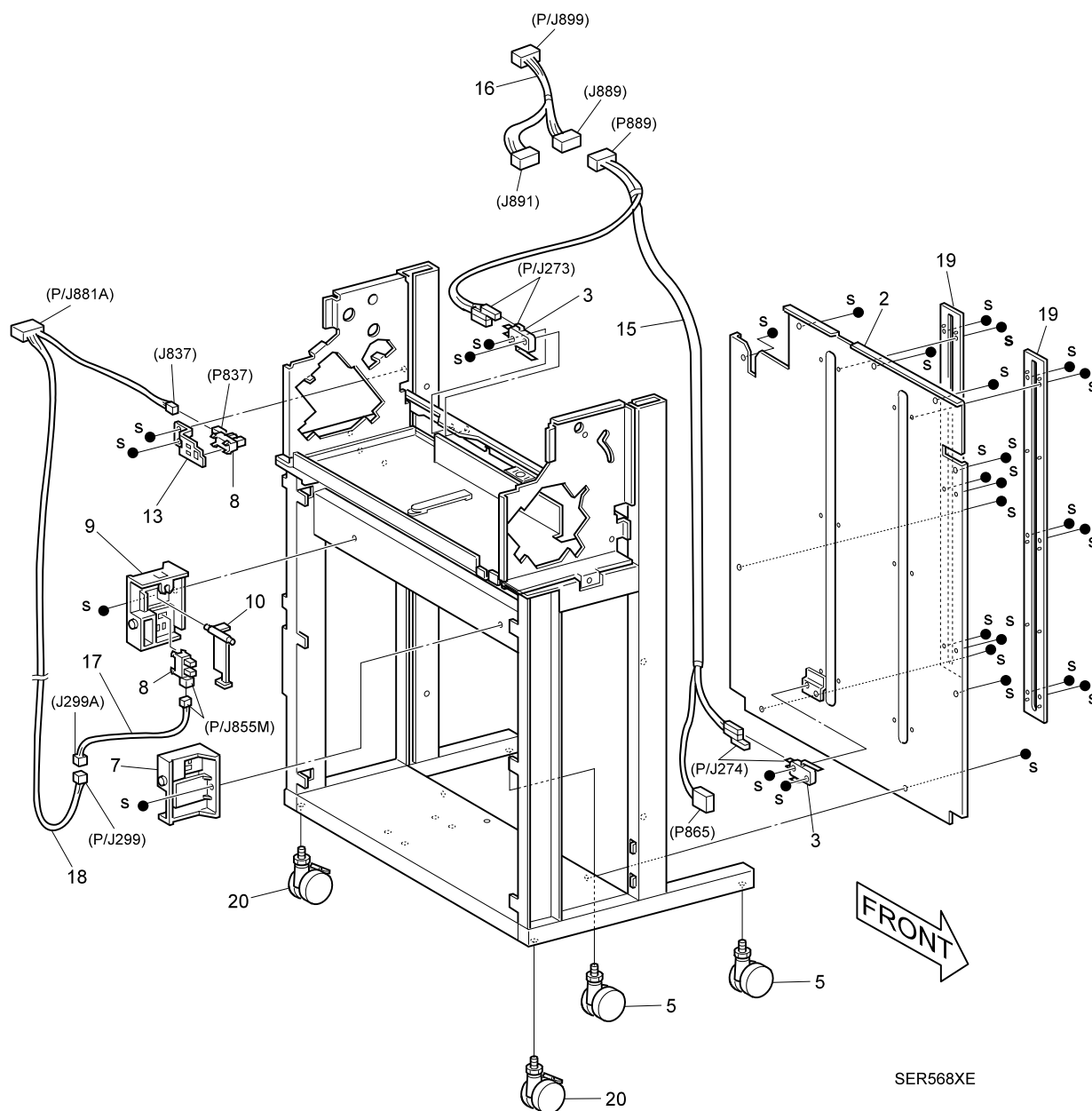


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**PL17.3 HCS Covers Rear**

1. COVER ASSEMBLY PWB .....	P/N 865048K59390
2. COVER REAR .....	P/N 865048K59870
3. COVER EJECT .....	P/N 865048E45930
4. COVER ADD .....	P/N 865048E45950
5. COVER CONNECTOR.....	N/A
6. COVER HARNESS.....	P/N 865048E4592X
7. CLAMP.....	N/A

## PL17.4 Rack

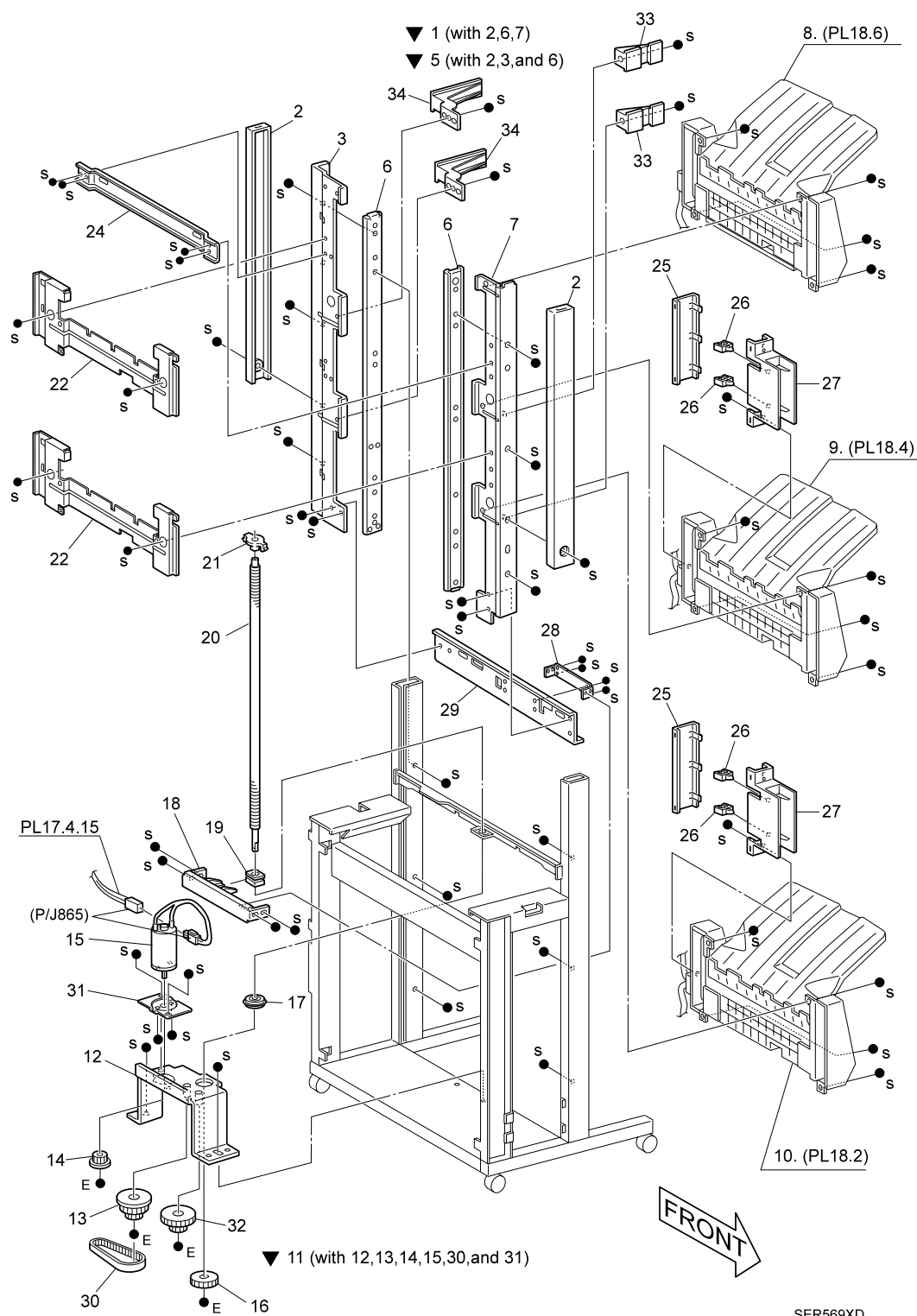


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## PL17.4 Rack

1. N/A
2. COVER ASSEMBLY RACK R/H ..... P/N 865048K58551
3. SWITCH MICRO ..... P/N 865110E94510
4. N/A
5. CASTER ..... P/N 865017K92040
6. N/A
7. SUPPORT DOCKING..... P/N 865049E78540
8. SENSOR ..... P/N 865130E82540
9. SUPPORT DOCKING.....
10. ACTUATOR ..... P/N 865120E12390
11. N/A
12. HARNESS ..... N/A
13. BRACKET SENSOR ..... N/A
14. N/A
15. HARNESS ASSEMBLY TRAY LIMIT..... P/N 865162K31730
16. HARNESS ASSEMBLY DC MAIN COM-2..... N/A
17. HARNESS ASSEMBLY F-INTERLOCK SENSOR..... N/A
18. HARNESS ASSEMBLY TRAY ID..... N/A
19. PLATE SLIT ..... N/A
20. CASTER LOCK ..... N/A

## PL18.1 Rails and Trays



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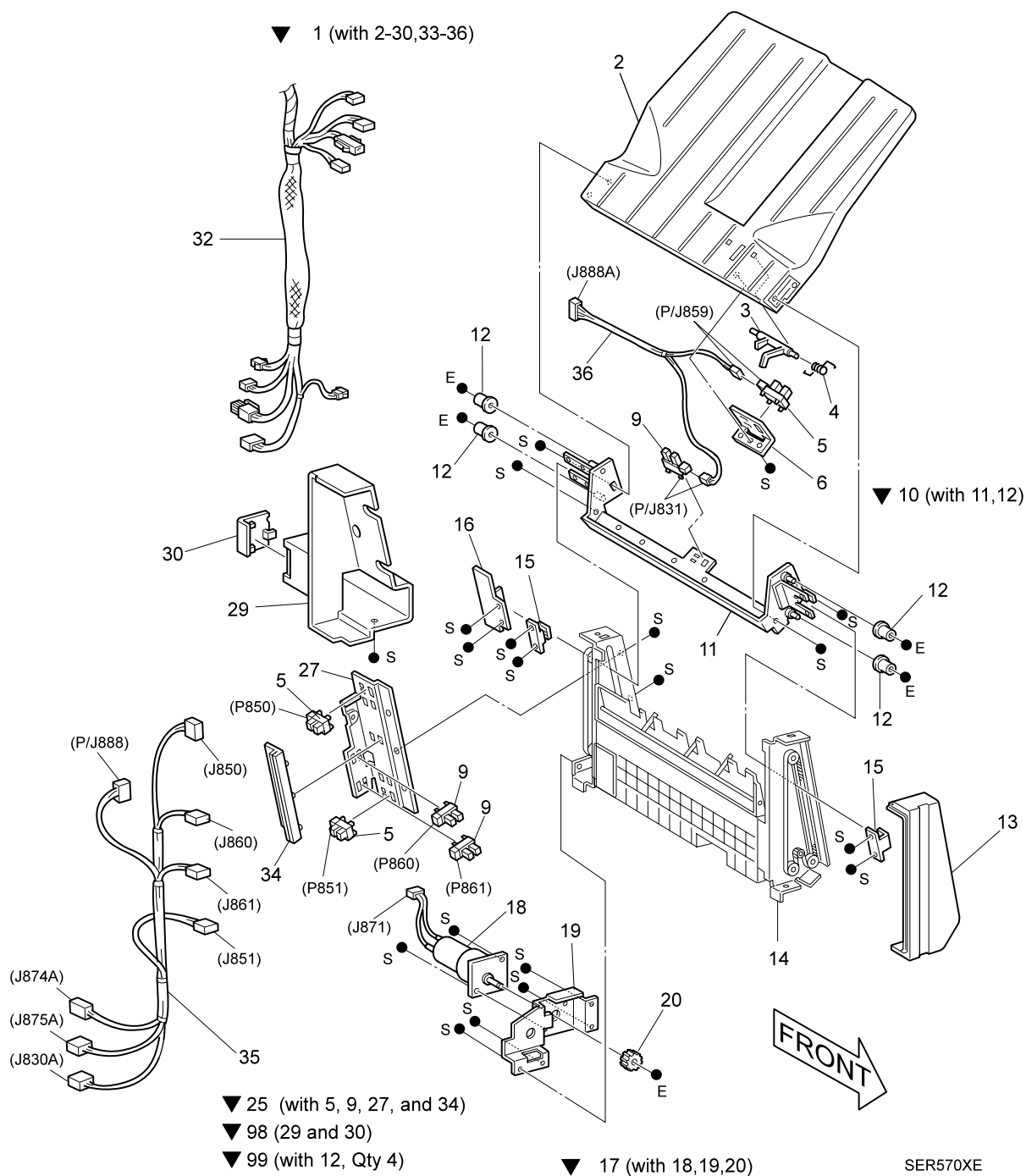
SER569XD



## PL18.1 Rails and Trays

1. RAIL ASSEMBLY FRONT (with 2, 6, 7) .....	N/A
2. COVER RAIL.....	N/A
3. BRACKET TRAY REAR.....	N/A
4. N/A	
5. RAIL ASSEMBLY REAR (with 2, 3, & 6).....	N/A
6. RAIL ASSEMBLY .....	N/A
7. BRACKET TRAY FRONT .....	N/A
8. REFERENCE ONLY (Exploded on PL18.6) .....	N/A
9. REFERENCE ONLY (Exploded on PL18.4) .....	N/A
10. REFERENCE ONLY (Exploded on PL18.2) .....	N/A
11. MOTOR ASSEMBLY TRAY CHANGE (with 12 ~ 15, 30 and 31) .....	P/N 865127K20850
12. BRACKET MOTOR ASSEMBLY CHANGE.....	N/A
13. GEAR 50Z/34T.....	N/A
14. PULLEY-14T .....	N/A
15. MOTOR ASSEMBLY - DC .....	N/A
16. GEAR DRIVE 37Z.....	P/N 865007E45750
17. BEARING.....	P/N 865413W08950
18. BRACKET DRIVE ELEV .....	N/A
19. NUT LIFT .....	P/N 865027E91800
20. SHAFT DRIVE .....	N/A
21. BEARING.....	P/N 865013E93460
22. COVER GUIDE TRAY .....	N/A
23. N/A	
24. PLATE TIE ELEV UP .....	N/A
25. GUIDE-HARNESS UP .....	N/A
26. CLAMP LOCKING.....	N/A
27. GUIDE-HARNESS BOTTOM.....	N/A
28. BRACKET HINGE ELEV .....	N/A
29. PLATE-TIE ELEV LOW.....	N/A
30. BELT .....	N/A
31. PLATE MOTOR CHANGE .....	N/A
32. GEAR 24Z-42Z .....	N/A
33. GUARD-FRONT.....	N/A
34. GUARD-REAR .....	N/A

## PL18.2 Lower Tray

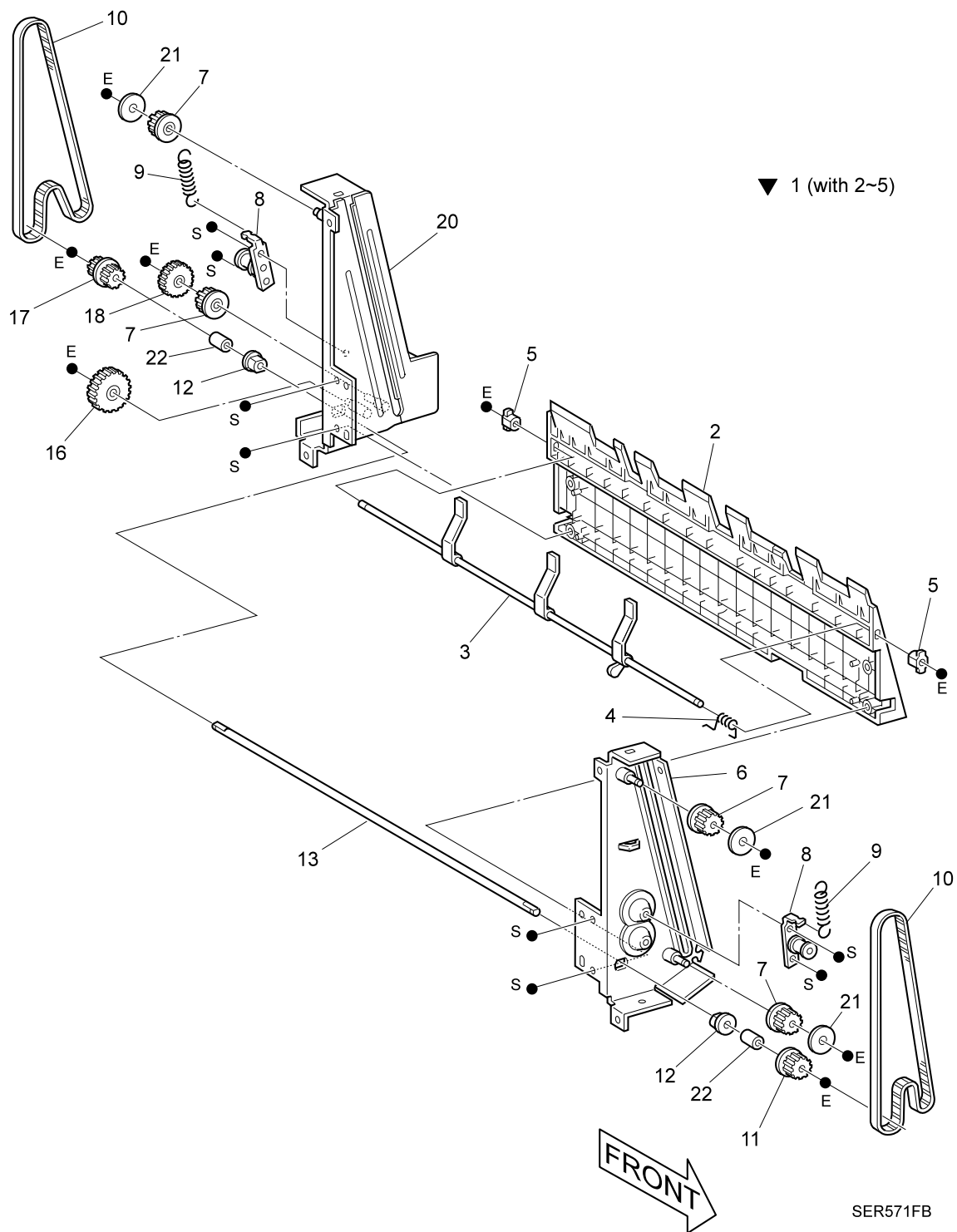


SER570XE

## PL18.2 Lower Tray

1. TRAY ASSEMBLY LOWER (with 2~30 and 33~36).....	P/N 865050K30220
2. TRAY STACKER .....	N/A
3. ACTUATOR NO PAPER .....	P/N 865120E12360
4. SPRING TORSION .....	P/N 865809E02941
5. SENSOR PI, DH.....	N/A
6. BRACKET NO PAPER .....	N/A
7. N/A	
8. N/A	
9. SENSOR PI, DL .....	N/A
10. CARRIAGE ASSEMBLY (with 11, 12) .....	N/A
11. CARRIAGE.....	N/A
12. ROLL ELEV .....	N/A
13. COVER ELEV FRONT.....	N/A
14. REFERENCE ONLY (Exploded on PL18.3) .....	N/A
15. CLAMP.....	P/N 865019E31680
16. ACTUATOR LIMIT .....	N/A
17. MOTOR ASSEMBLY ELEV (with 18~20).....	P/N 865127K20860
18. MOTOR ASSEMBLY -DC .....	N/A
19. BRACKET MOTOR ELEV .....	N/A
20. GEAR 20Z .....	N/A
21. N/A	
22. N/A	
23. N/A	
24. N/A	
25. SENSOR ASSEMBLY (with 5, 9, 27, and 34).....	N/A
26. N/A	
27. BRACKET SENSOR ELEV .....	N/A
28. N/A	
29. COVER ELEV REAR .....	N/A
30. COVER HARNESS REAR.....	N/A
31. N/A	
32. N/A	
98. HARNESSKIT ELEV COVER REAR (29 and 30).....	P/N 865600K61870
99. KIT ELEV ROLLER (Qty 4 of item 12) .....	P/N 865600K61860

## PL18.3 Lower Tray Frame

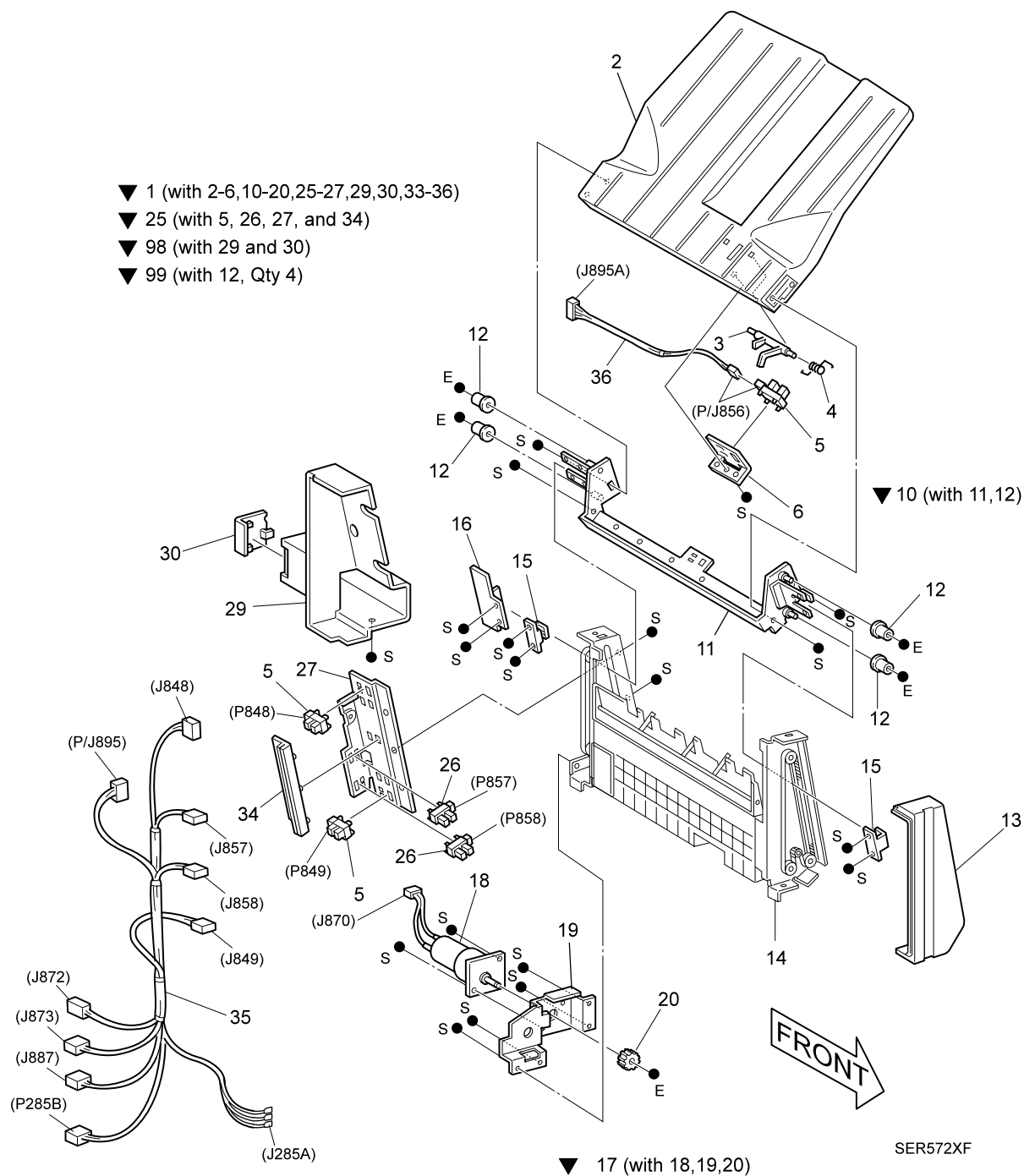


SER571FB

### PL18.3 Lower Tray Frame

1. GUIDE ASSEMBLY TRAY LOW (with 2~5).....	P/N 865038K83320
2. GUIDE TRAY.....	N/A
3. STOPPER ASSEMBLY PAPER .....	P/N 865809E02950
4. SPRING TORSION .....	N/A
5. BEARING.....	N/A
6. FRAME ASSEMBLY ELEV FL.....	N/A
7. PULLEY IDL 20T .....	N/A
8. PLATE TENSION .....	N/A
9. SPRING EXIT .....	N/A
10. BELT .....	P/N 865423W57352
11. PULLEY DRV 18T.....	N/A
12. BEARING.....	N/A
13. SHAFT ELEV .....	N/A
14. N/A	
15. N/A	
16. GEAR SPUR 32Z .....	N/A
17. GEAR PULLEY 14Z/18T .....	N/A
18. GEAR SPUR 20Z .....	N/A
19. N/A	
20. FRAME ASSEMBLY ELEV REAR.....	N/A
21. FLANGE-PULLEY, 6.....	N/A

## PL18.4 Middle Tray

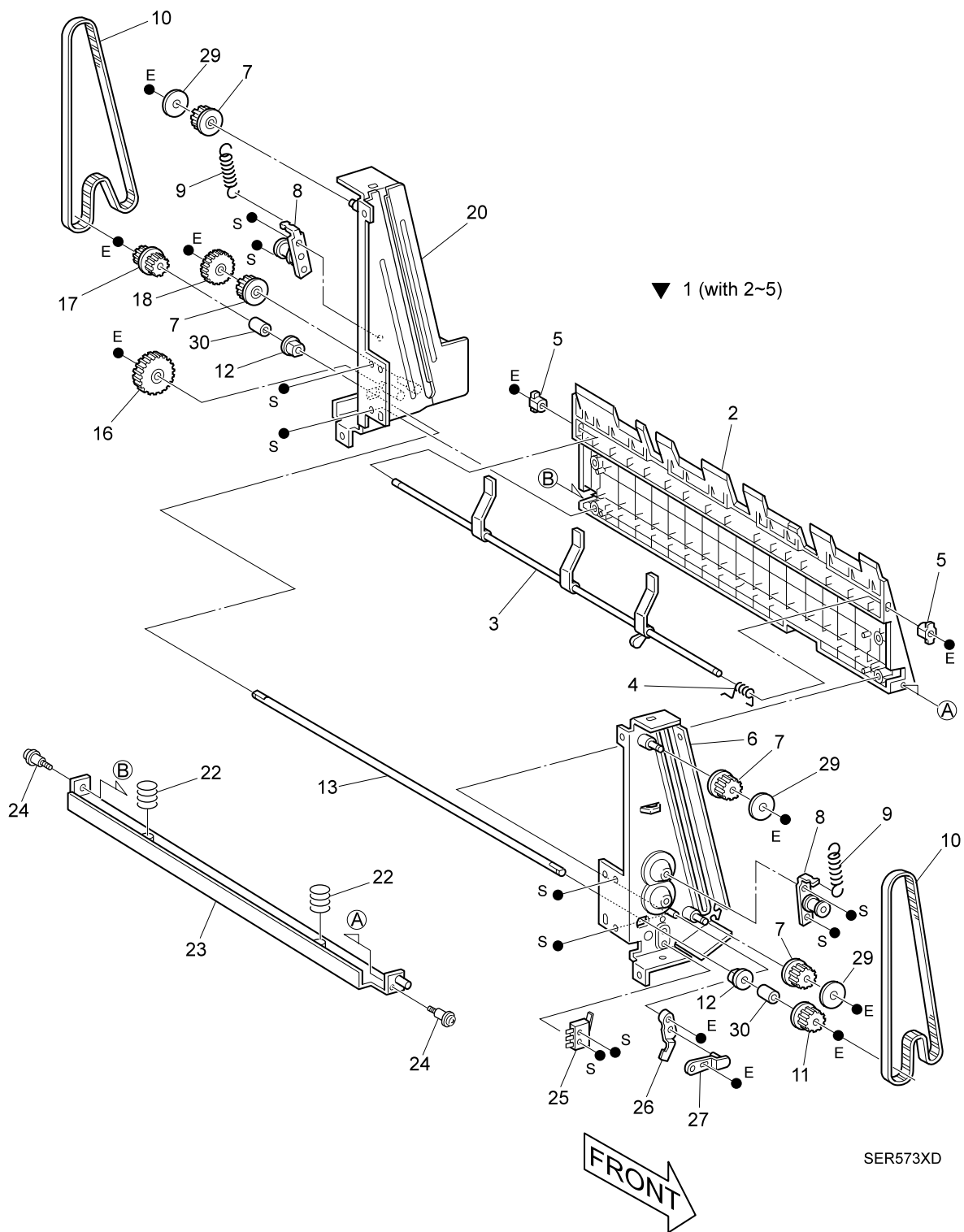


SER572XF

## PL18.4 Middle Tray

1. TRAY ASSEMBLY MIDDLE (with 2~6, 10~20, 25~27, 29, 30, and 33~36) .....	P/N 865050K30230
2. TRAY STACKER .....	N/A
3. ACTUATOR NO PAPER .....	N/A
4. SPRING TORSION .....	N/A
5. SENSOR PI, DH.....	N/A
6. BRACKET NO PAPER .....	N/A
7. N/A	
8. N/A	
9. N/A	
10. CARRIAGE ASSEMBLY (with 11, 12).....	N/A
11. CARRIAGE.....	N/A
12. ROLL ELEV .....	N/A
13. COVER ELEV FRONT.....	N/A
14. REFERENCE ONLY (Exploded on PL18.5) .....	
15. CLAMP.....	N/A
16. ACTUATOR LIMIT .....	N/A
17. MOTOR ASSEMBLY ELEV (with 18~20) .....	N/A
18. MOTOR ASSEMBLY -DC .....	N/A
19. BRACKET MOTOR ELEV .....	N/A
20. GEAR 20Z .....	N/A
21. N/A	
22. N/A	
23. N/A	
24. N/A	
25. SENSOR ASSEMBLY ELEV (with 5, 26, 27, and 34).....	N/A
26. SENSOR PI, DL .....	N/A
27. BRACKET SENSOR ELEV .....	N/A
28. N/A	
29. COVER ELEV REAR .....	N/A
30. COVER HARNESS REAR .....	N/A
31. N/A	
32. N/A	
33. N/A	
34. GUIDE ACTUATOR.....	N/A
35. HARNESS ASSEMBLY MID SENSOR .....	N/A
36. HARNESS ASSEMBLY MID PAPER COM .....	N/A
98. KIT ELEV COVER REAR (29 and 30).....	N/A
99. KIT ELEV ROLLER (Qty 4 of item 12).....	N/A

## PL18.5 Middle Tray Frame



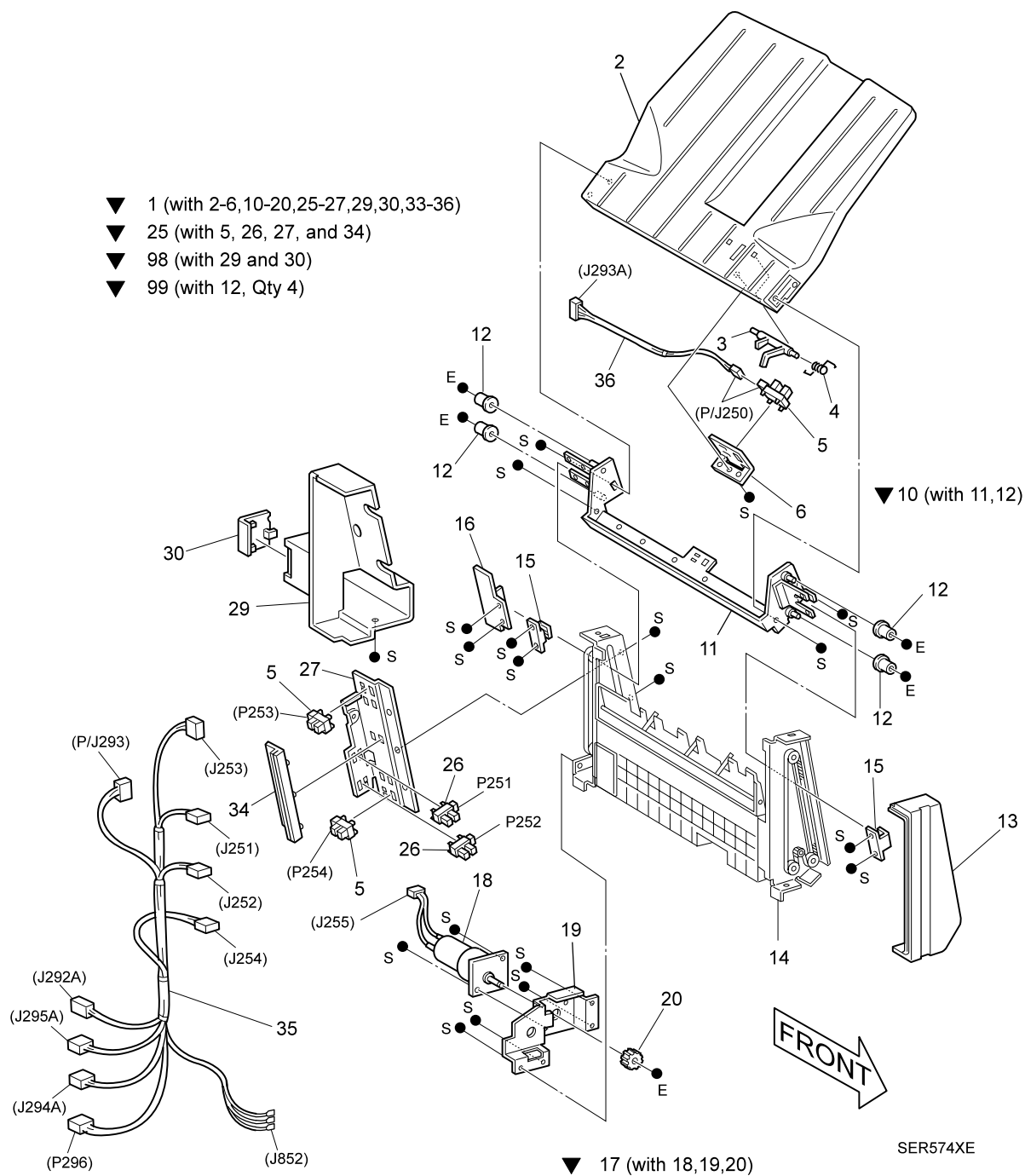
SER573XD



## PL18.5 Middle Tray Frame

1. GUIDE ASSEMBLY TRAY MIDDLE (with 2~5) .....	N/A
2. GUIDE TRAY .....	N/A
3. STOPPER ASSEMBLY PAPER .....	N/A
4. SPRING TORSION .....	N/A
5. BEARING .....	N/A
6. FRAME ASSEMBLY ELEV FL .....	N/A
7. PULLEY IDL 20T .....	N/A
8. PLATE TENSION .....	N/A
9. SPRING EXIT .....	N/A
10. BELT .....	N/A
11. PULLEY DRV 18T .....	N/A
12. BEARING .....	N/A
13. SHAFT ELEV .....	N/A
14. N/A	
15. N/A	
16. GEAR SPUR 32Z .....	N/A
17. GEAR PULLEY 14Z/18T .....	N/A
18. GEAR SPUR 20Z .....	N/A
19. N/A	
20. FRAME ASSEMBLY ELEV REAR .....	N/A
21. N/A	
22. SPRING EXIT .....	N/A
23. PLATE SHAFT .....	N/A
24. SCREW .....	N/A
25. SWITCH MICRO .....	N/A
26. LINK-IDL .....	N/A
27. LINK-PUSH .....	N/A
28. N/A	
29. FLANGE-PULLEY, 6 .....	N/A

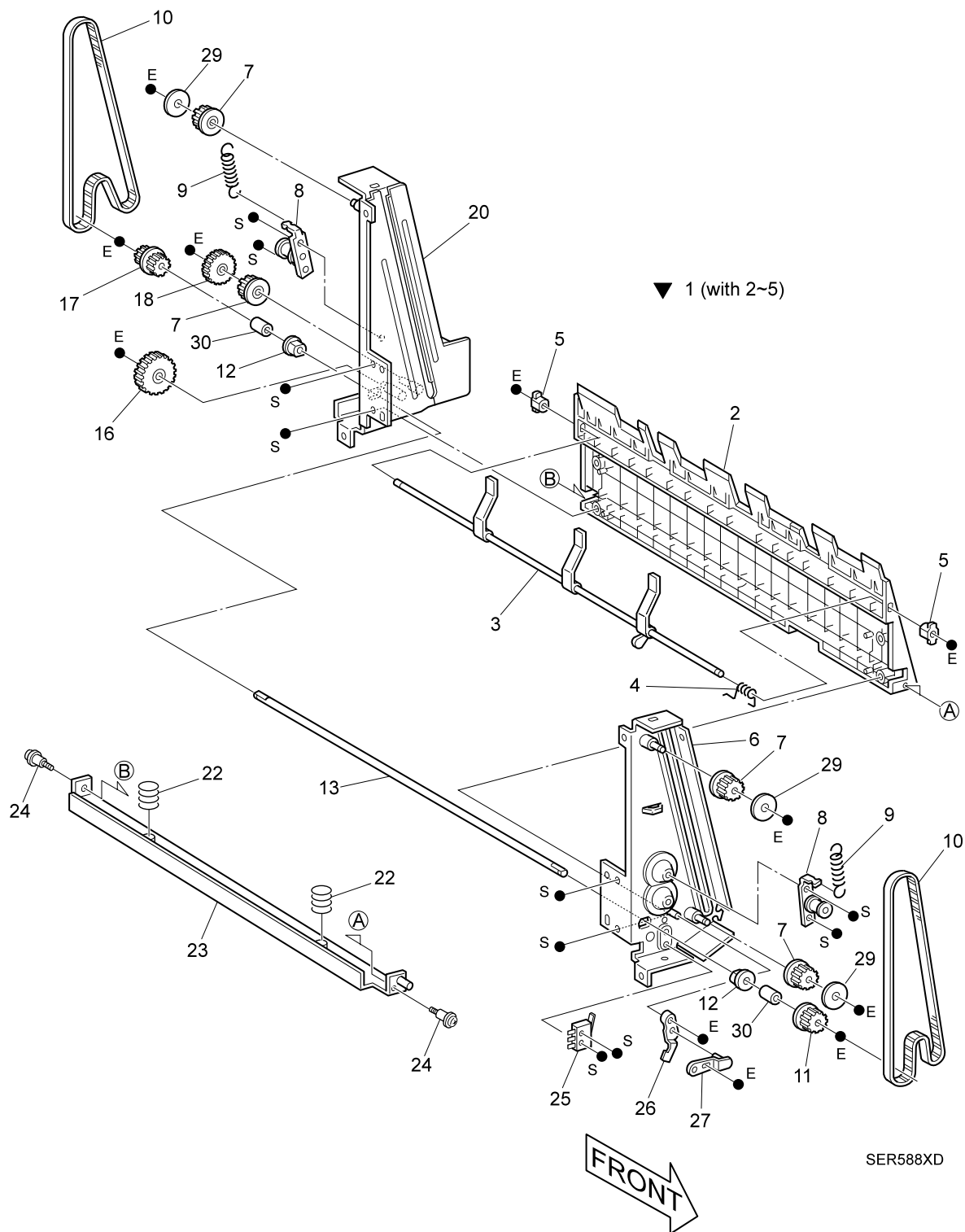
## PL18.6 Top Tray



## PL18.6 Top Tray

1. TRAY ASSEMBLY TOP (with 2~6, 10~20, 25~27, 29, 30, and 33~36) .....	P/N 865050K30240
2. TRAY STACKER .....	N/A
3. ACTUATOR NO PAPER .....	N/A
4. SPRING TORSION .....	N/A
5. SENSOR PI, DH.....	N/A
6. BRACKET NO PAPER .....	N/A
7. 8. 9. N/A	
10. CARRIAGE ASSEMBLY (with 11, 12).....	N/A
11. CARRIAGE .....	N/A
12. ROLL ELEV .....	N/A
13. COVER ELEV FRONT.....	N/A
14. REFERENCE ONLY (Exploded on PL18.7) .....	N/A
15. CLAMP.....	N/A
16. ACTUATOR LIMIT .....	N/A
17. MOTOR ASSEMBLY ELEV (with 18~20).....	N/A
18. MOTOR ASSEMBLY - DC .....	N/A
19. BRACKET MOTOR ELEV .....	N/A
20. GEAR 20Z.....	N/A
21. 22. 23. 24. N/A	
25. SENSOR ASSEMBLY (with 5, 26, 27, and 34).....	N/A
26. SENSOR PI, DL .....	N/A
27. BRACKET SENSOR ELEV .....	N/A
28. N/A	
29. COVER ELEV REAR .....	N/A
30. COVER HARNESS REAR .....	N/A
31. N/A	
32. N/A	
33. N/A	
34. GUIDE ACTUATOR.....	N/A
35. HARNESS ASSEMBLY TOP SENSOR.....	N/A
36. HARNESS ASSEMBLY TOP PAPER SENSOR .....	N/A
98. KIT ELEV COVER REAR (29 and 30).....	N/A
99. KIT ELEV ROLLER (Qty 4 of item 12).....	N/A

## PL18.7 Top Tray Frame

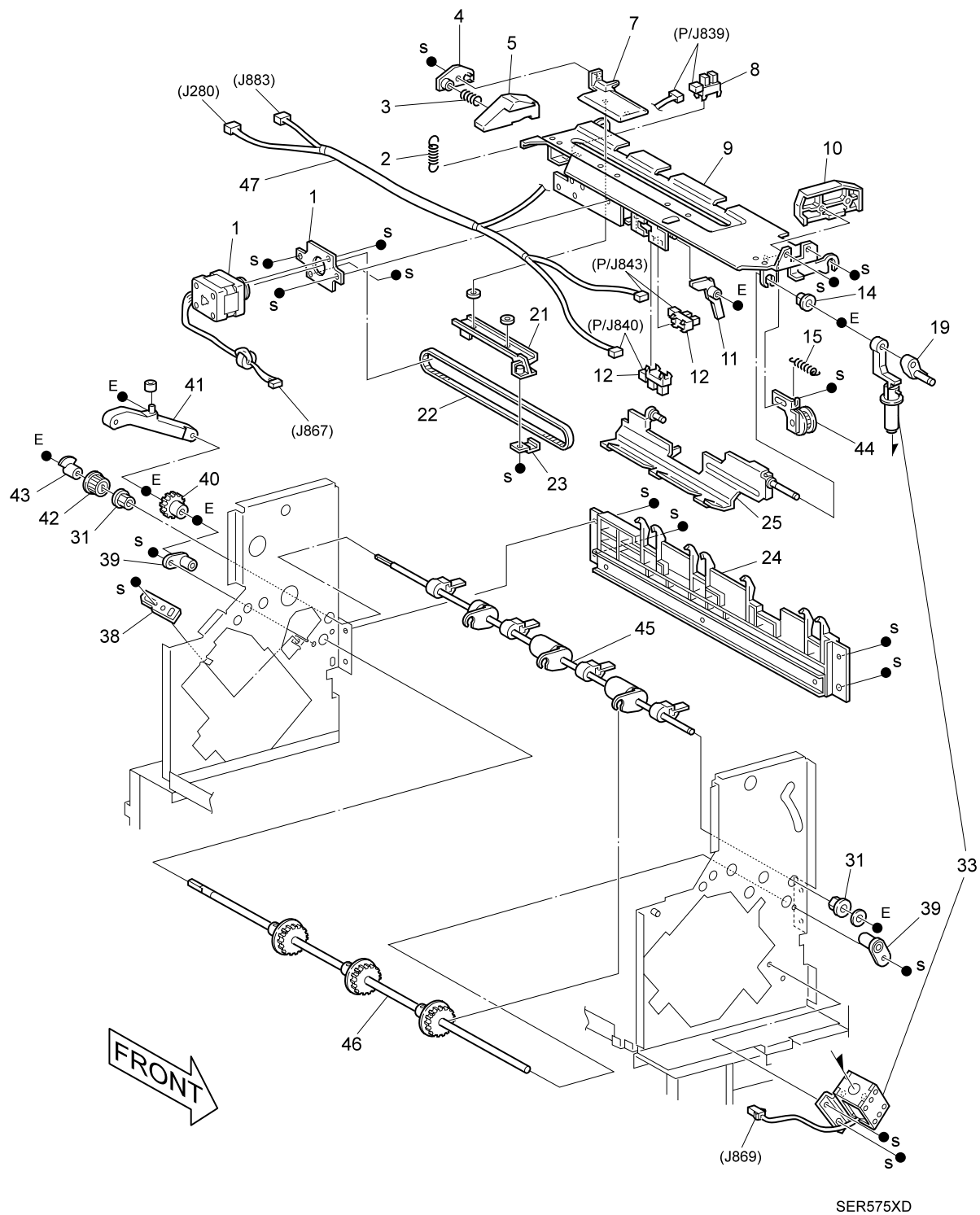


SER588XD

## PL18.7 Top Tray Frame

1. GUIDE ASSEMBLY TRAY TOP (with 2~5) .....	P/N 865038K83330
2. GUIDE TRAY.....	N/A
3. STOPPER ASSEMBLY PAPER .....	N/A
4. SPRING TORSION .....	N/A
5. BEARING.....	N/A
6. FRAME ASSEMBLY ELEV FL.....	N/A
7. PULLEY IDL 20T .....	N/A
8. PLATE TENSION .....	N/A
9. SPRING EXIT .....	N/A
10. BELT .....	N/A
11. PULLEY DRV 18T.....	N/A
12. BEARING.....	N/A
13. SHAFT ELEV .....	N/A
14. N/A	
15. N/A	
16. GEAR SPUR 32Z .....	N/A
17. GEAR PULLEY 14Z/18T .....	N/A
18. GEAR SPUR 20Z .....	N/A
19. N/A	
20. FRAME ASSEMBLY ELEV REARN/.....	N/A
21. N/A	
22. SPRING EXIT .....	N/A
23. PLATE SHAFT .....	N/A
24. SCREW.....	N/A
25. SWITCH MICRO .....	N/A
26. LINK-IDL .....	N/A
27. LINK-PUSH .....	N/A
28. N/A	
29. FLANGE-PULLEY, 6.....	N/A

## PL19.1 Tray Eject



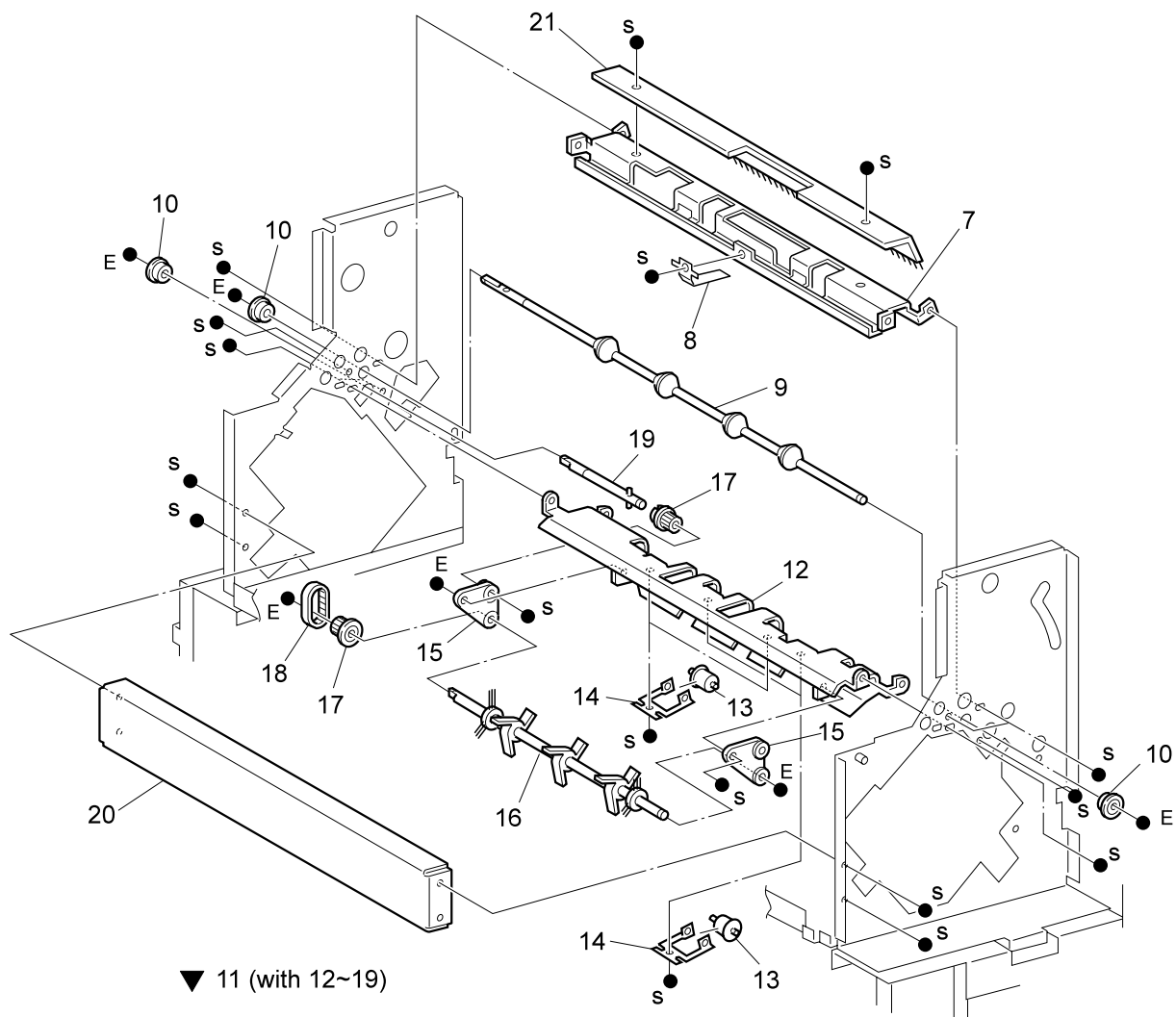
SER575XD

## PL19.1 Tray Eject

1. MOTOR ASSEMBLY - TAMPER .....	P/N 865127K20870
2. SPRING - TRAY .....	N/A
3. SPRING - TAMPER .....	N/A
4. SUPPORT - TAMPER .....	N/A
5. GUIDE - TAMPER .....	N/A
6. N/A	
7. BASE - TAMPER .....	N/A
8. SENSOR PI, DH .....	N/A
9. TRAY ASSEMBLY - COMP .....	N/A
10. COVER - COMPILE .....	N/A
11. ACTUATOR .....	N/A
12. SENSOR PI, DL .....	N/A
13. N/A	
14. BEARING .....	N/A
15. SPRING - TENSION .....	P/N 865009E72520
16. 17. 18. N/A	
19. LINK - ENDWALL .....	N/A
20. N/A	
21. HOLDER - TAMPER .....	
22. BELT SYNCHRONOUS .....	P/N 865423W21053
23. HOLDER - BEL .....	N/A
24. CHUTE EJECT, ROLL .....	N/A
25. GUIDE ASSEMBLY - END .....	P/N 865038K83030
26. 27. 28. 29. 30. N/A	
31. BEARING .....	N/A
32. N/A	
33. SOLENOID ASSEMBLY .....	P/N 865121K13070
34. 35. 36. 37. N/A	
38. GUIDE-REGL .....	N/A
39. BEARING .....	N/A
40. GEAR EJECT (Z-20) .....	N/A
41. LEVER ASSEMBLY - OFFSET .....	N/A
42. PULLEY .....	N/A
43. ACTUATOR - SET CLAMP .....	N/A
44. BRACKET ASSEMBLY .....	N/A
45. SHAFT ASSEMBLY EJECT 1 .....	P/N 865006K83650
46. SHAFT ASSEMBLY EJECT 2 .....	N/A
47. HARNESS ASSEMBLY COMPILER COM .....	N/A

## PL19.2 Exit

▼ 1 (with 7,8,21)



▼ 11 (with 12~19)

SER576FC



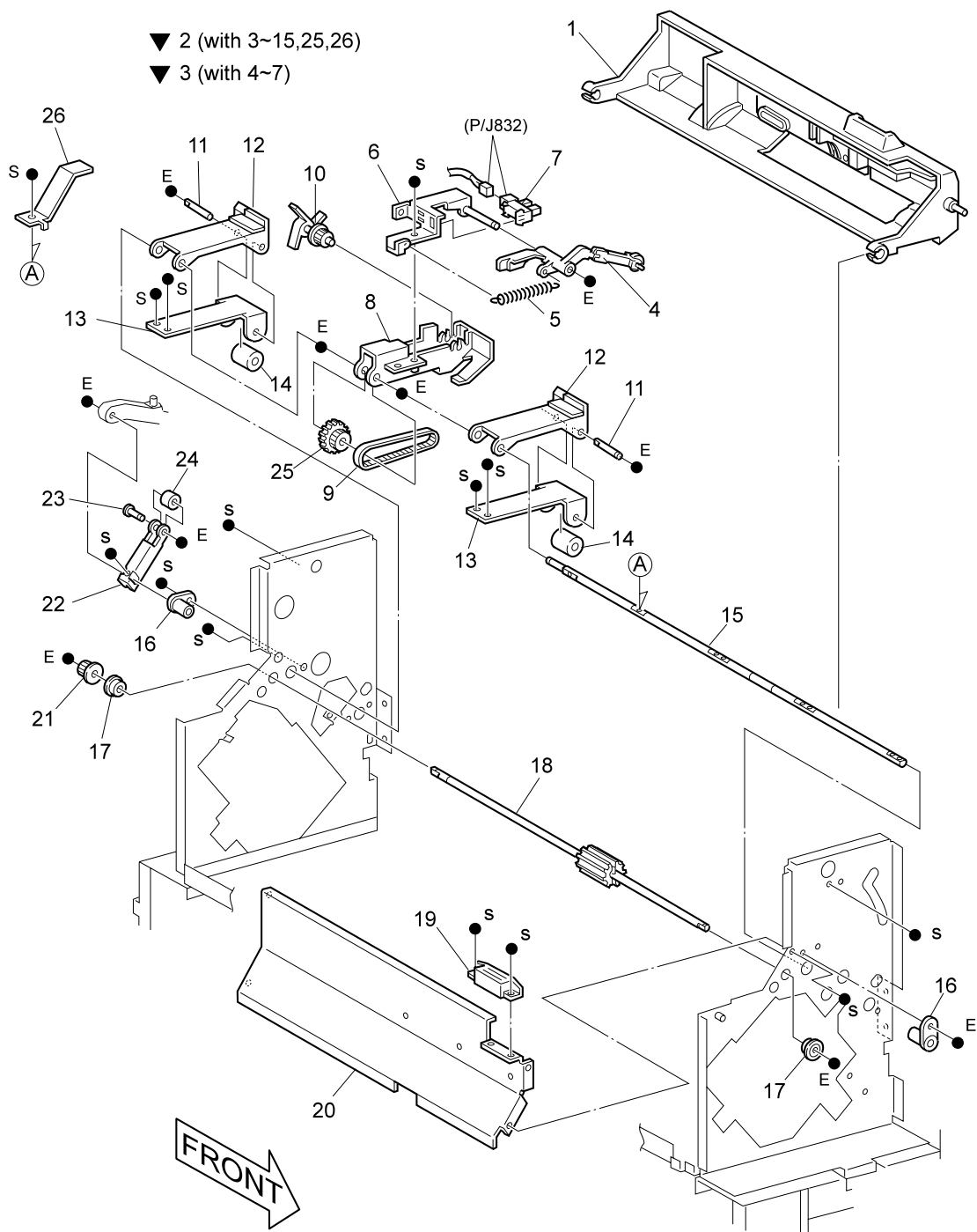
SER576FC



## PL19.2 Exit

1. CHUTE ASSEMBLY UPPER, EXIT (WITH 6~8, and 21).....	P/N 865054K09370
2. N/A	
3. N/A	
4. N/A	
5. N/A	
6. N/A	
7. CHUTE - EXIT.....	N/A
8. SPRING GUIDE.....	N/A
9. SHAFT ASSEMBLY - EXIT.....	P/N 865006K83590
10. BEARING.....	N/A
11. CHUTE ASSEMBLY - LOWER, EXIT (with 12~19).....	P/N 865054K09360
12. CHUTE ASSEMBLY EXIT .....	N/A
13. ROLLER ASSEMBLY .....	N/A
14. SPRING PINCH .....	N/A
15. BEARING PADDLE .....	N/A
16. SHAFT ASSEMBLY - PADDLE.....	P/N 865006K83790
17. PULLEY EXIT .....	N/A
18. BELT - SYNCHRONOUS.....	P/N 865423W23352
19. SHAFT ASSEMBLY - DRIVE, PADDLE .....	N/A
20. PLATE-TIE .....	N/A
21. ELIMINATOR .....	N/A

## PL19.3 Offset and Eject



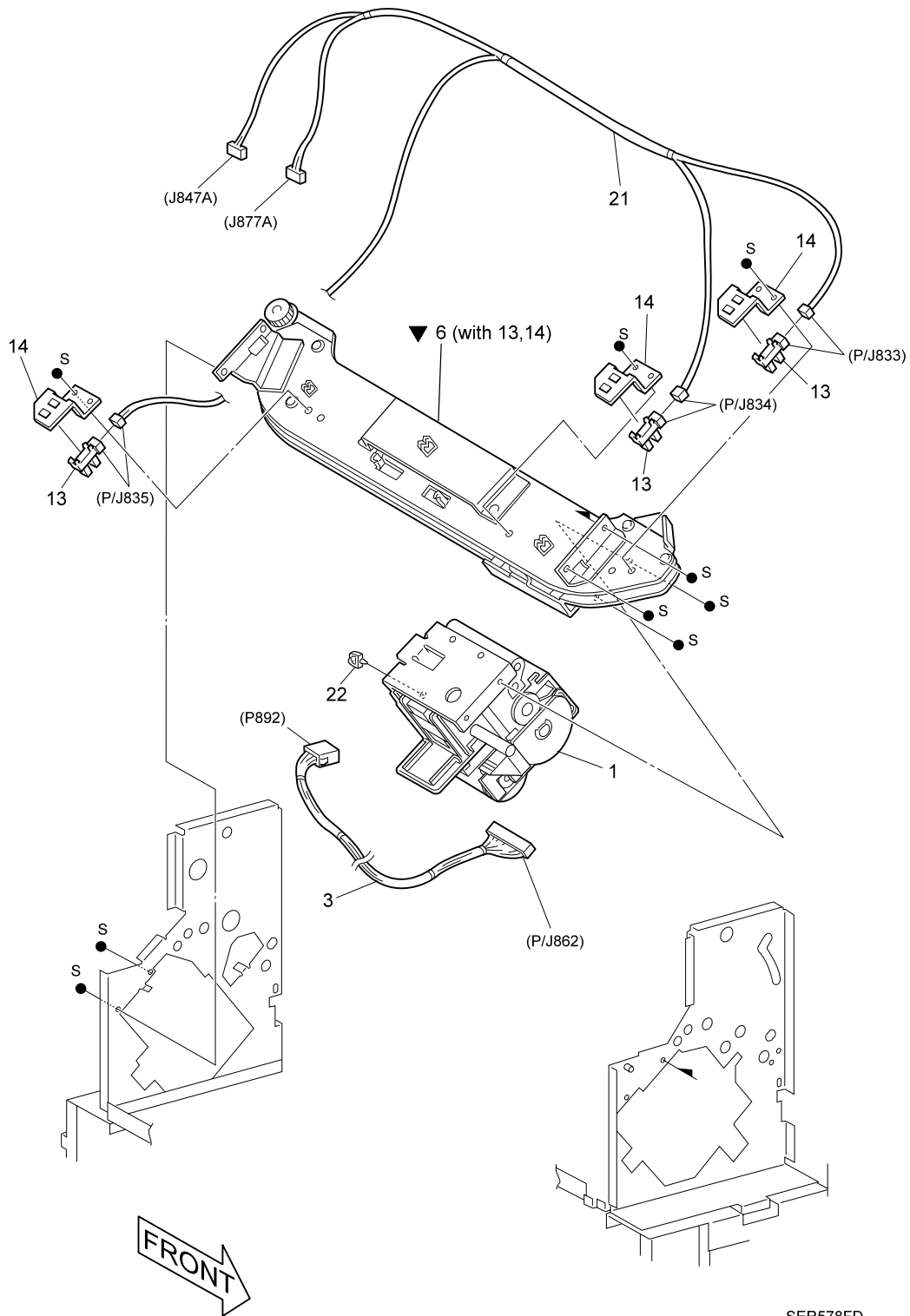
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### PL19.3 Offset and Eject

1. CHUTE ASSEMBLY EJECT.....	P/N 865054K09380
2. SHAFT ASSEMBLY - EJECT PINCH (with 3~15, 25 and 26).....	P/N 865006K83630
3. SENSOR ASSEMBLY - STACK HEIGHT (with 4~7) .....	P/N 865130K87330
4. ACTUATOR ASSEMBLY .....	N/A
5. SPRING .....	N/A
6. BRACKET ASSEMBLY .....	N/A
7. SENSOR - PI, DH .....	N/A
8. COVER-REV, PADDLE.....	N/A
9. BELT SYNCHRONOUS.....	P/N 865423W09853
10. PADDLE ASSEMBLY .....	N/A
11. SHAFT .....	N/A
12. COVER PINCH ROLL .....	N/A
13. SPRING - PINCH ROLL .....	N/A
14. ROLL - PINCH.....	N/A
15. SHAFT PINCH ROLL.....	N/A
16. BEARING.....	N/A
17. BEARING.....	N/A
18. SHAFT ASSEMBLY EJECT.....	N/A
19. MAGNET .....	N/A
20. PLATE TIE COMMON.....	N/A
21. PULLEY 2IT .....	N/A
22. LEVER.....	N/A
23. STUD .....	N/A
24. ROLL .....	N/A
25. GEAR.....	N/A
26. LEVER.....	N/A

## PL19.4 Stapler



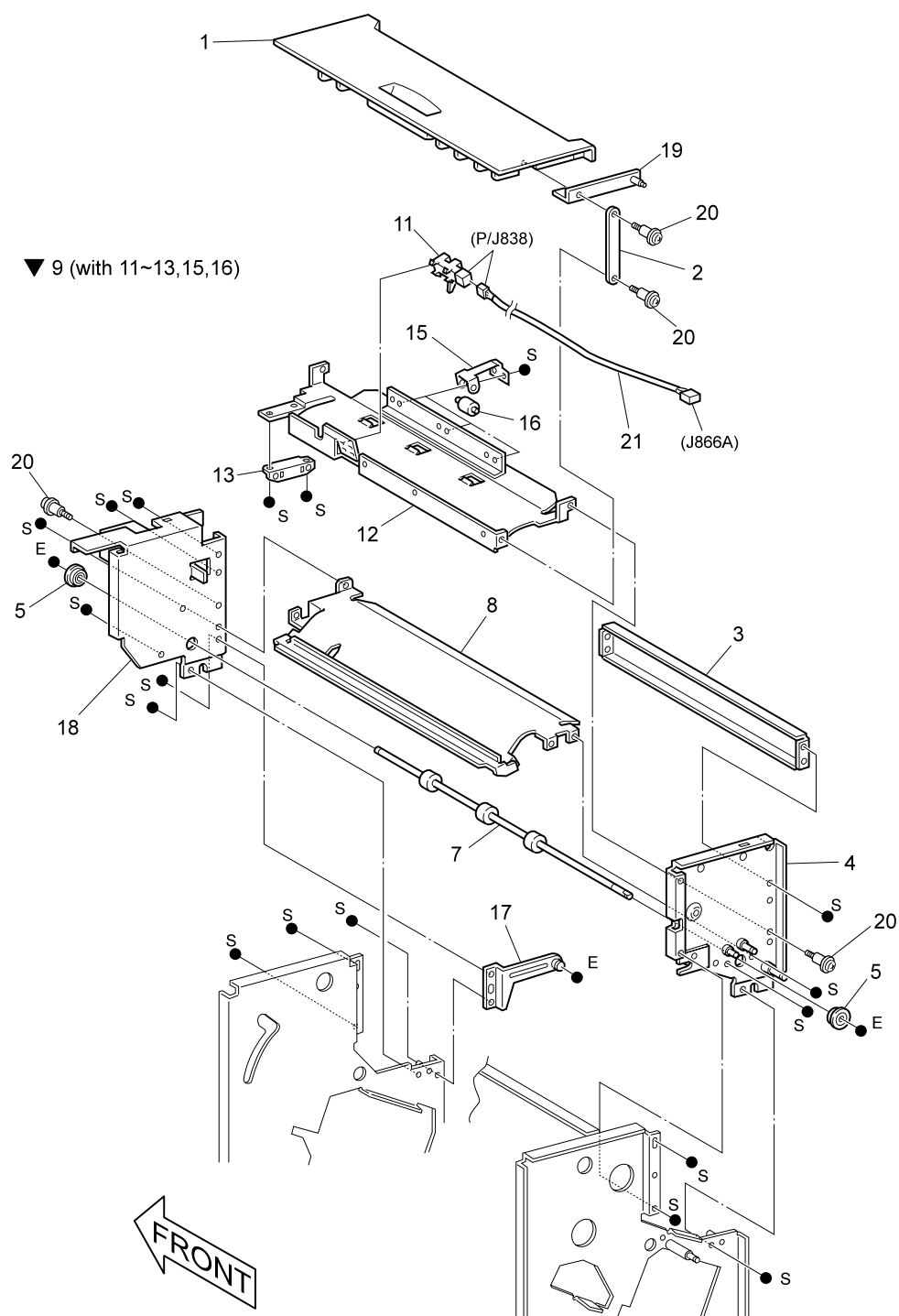
SER578FD

SER578FD

## PL19.4 Stapler

1. STAPLER ASSEMBLY..... P/N 865029K91700
2. N/A
3. HARNESS ASSEMBLY STAPLER HEAD COM..... P/N 865162K18850
4. N/A
5. N/A
6. KIT RAIL STAPLER (with 13 and 14)..... P/N 865015K29130
7. N/A
8. N/A
9. N/A
10. N/A
11. N/A
12. N/A
13. SENSOR - PI, DH (see 6)..... N/A
14. BRACKET - SENSOR (see 6) ..... N/A
15. N/A
16. N/A
17. N/A
18. N/A
19. N/A
20. N/A
21. HARNESS ASSEMBLY STAPLER SENSOR COM..... P/N 865162K18900
22. CLAMP LOCKING..... N/A

## PL19.5 Transport



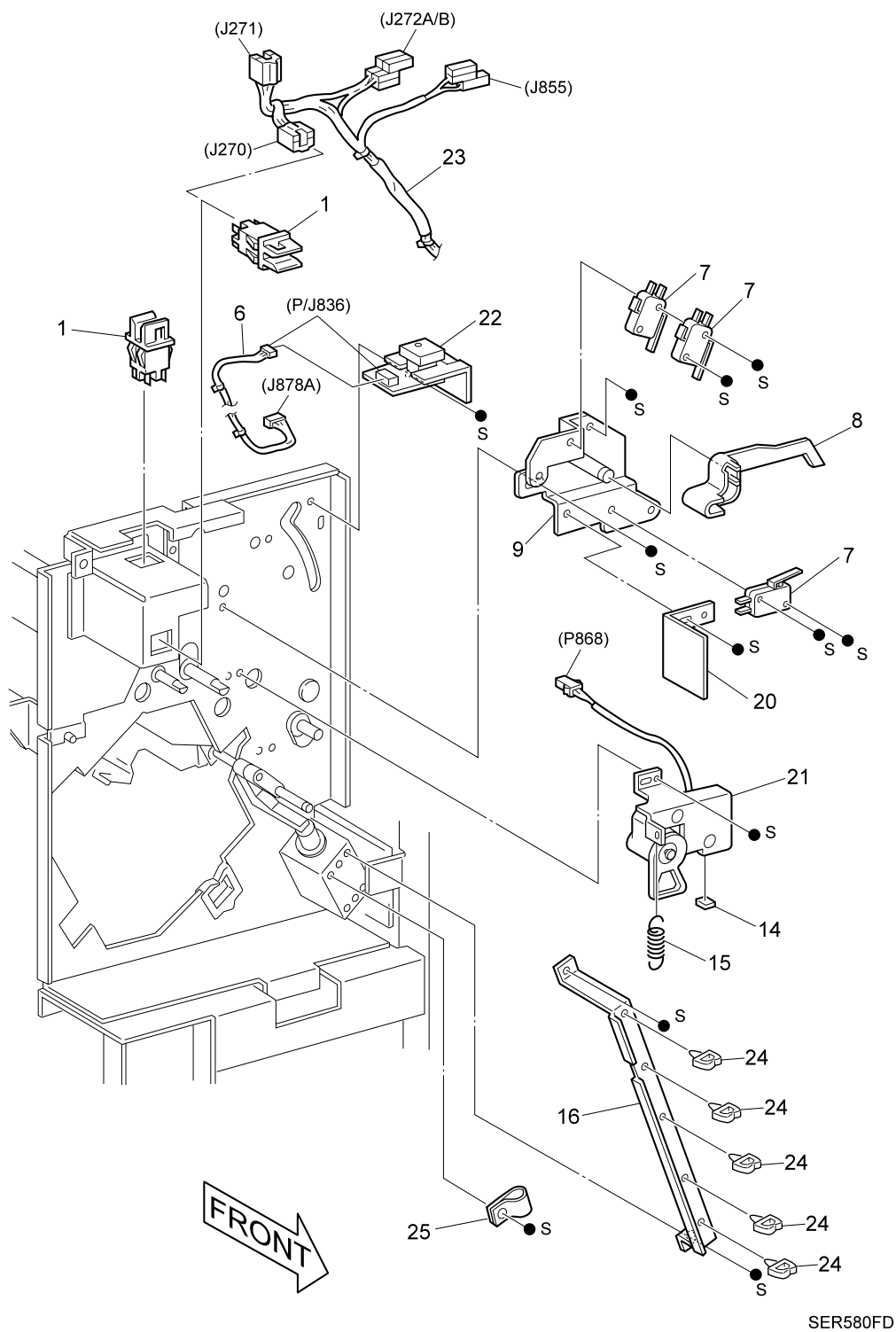
SER579FB

SER579FB

## PL19.5 Transport

1. COVER ASSEMBLY - TOP .....	P/N 865048K58590
2. LINK - TENSION .....	N/A
3. PLATE - TIE.....	N/A
4. FRAME ASSEMBLY - REAR.....	N/A
5. BEARING.....	N/A
6. N/A	
7. SHAFT ASSEMBLY - TRANSPORT.....	N/A
8. CHUTE ASSEMBLY - LOWER.....	N/A
9. CHUTE ASSEMBLY - UPPER, TRANSPORT (with 11~13, 15, and 16).....	P/N 865054K09340
10. N/A	
11. SENSOR ASSEMBLY .....	P/N 865130K93360
12. CHUTE ASSEMBLY - TRANSPORT.....	N/A
13. MAGNET CATCH .....	N/A
14. N/A	
15. SPRING - PINCH TRANSPORT.....	N/A
16. ROLL - PINCH.....	N/A
17. BRACKET HINGE .....	N/A
18. FRAME ASSEMBLY - FRONT .....	N/A
19. BRACKET.....	N/A
20. SCREW SL DEL M3X2X6.....	N/A
21. HARNESS ASSEMBLY COMP. EXIT SENSOR.....	N/A

## PL20.1 Front Frame



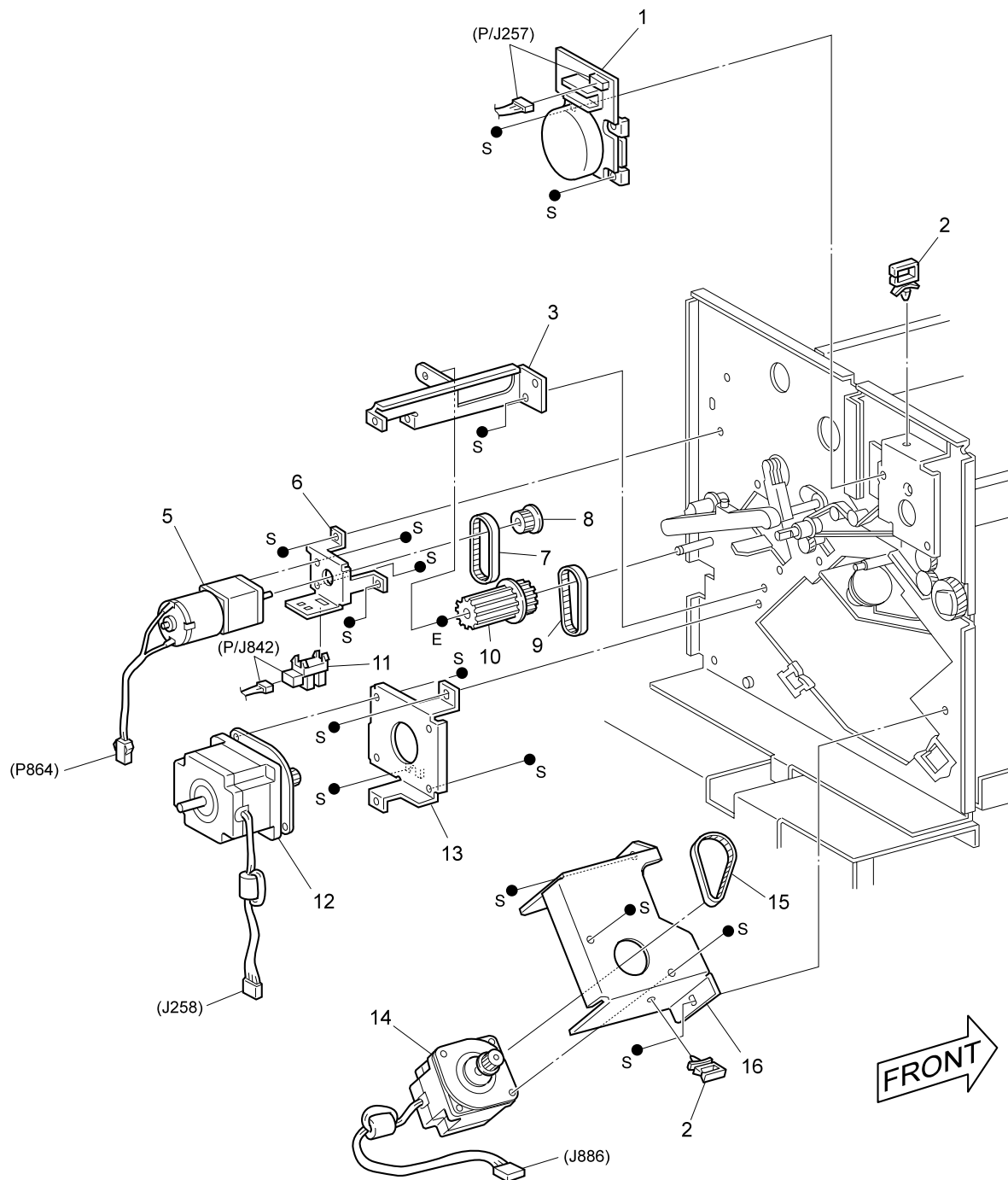
SER580FD



## PL20.1 Front Frame

1. SWITCH .....	P/N 865110E97990
2. N/A	
3. N/A	
4. N/A	
5. N/A	
6. HARNESS ASSEMBLY - LED SWITCH.....	P/N 865162K31670
7. SWITCH - MICRO.....	N/A
8. ACTUATOR - INTERLOCK .....	P/N 865120E99660
9. BRACKET ASSEMBLY .....	N/A
10. N/A	
11. N/A	
12. N/A	
13. N/A	
14. DAMPER.....	N/A
15. SPRING - ENDWALL.....	P/N 865009E72550
16. HOLDER HARNESS .....	N/A
17. N/A	
18. N/A	
19. N/A	
20. BRACKET.....	N/A
21. MOTOR ASSEMBLY - END WALL.....	N/A
22. SWITCH ASSEMBLY .....	N/A
23. HARNESS ASSEMBLY INTERLOCK M.....	N/A
24. CLAMP.....	N/A
25. CLAMP-P .....	N/A
99. KIT MOTOR.....	P/N 865600K65890

## PL20.2 Rear Frame 1



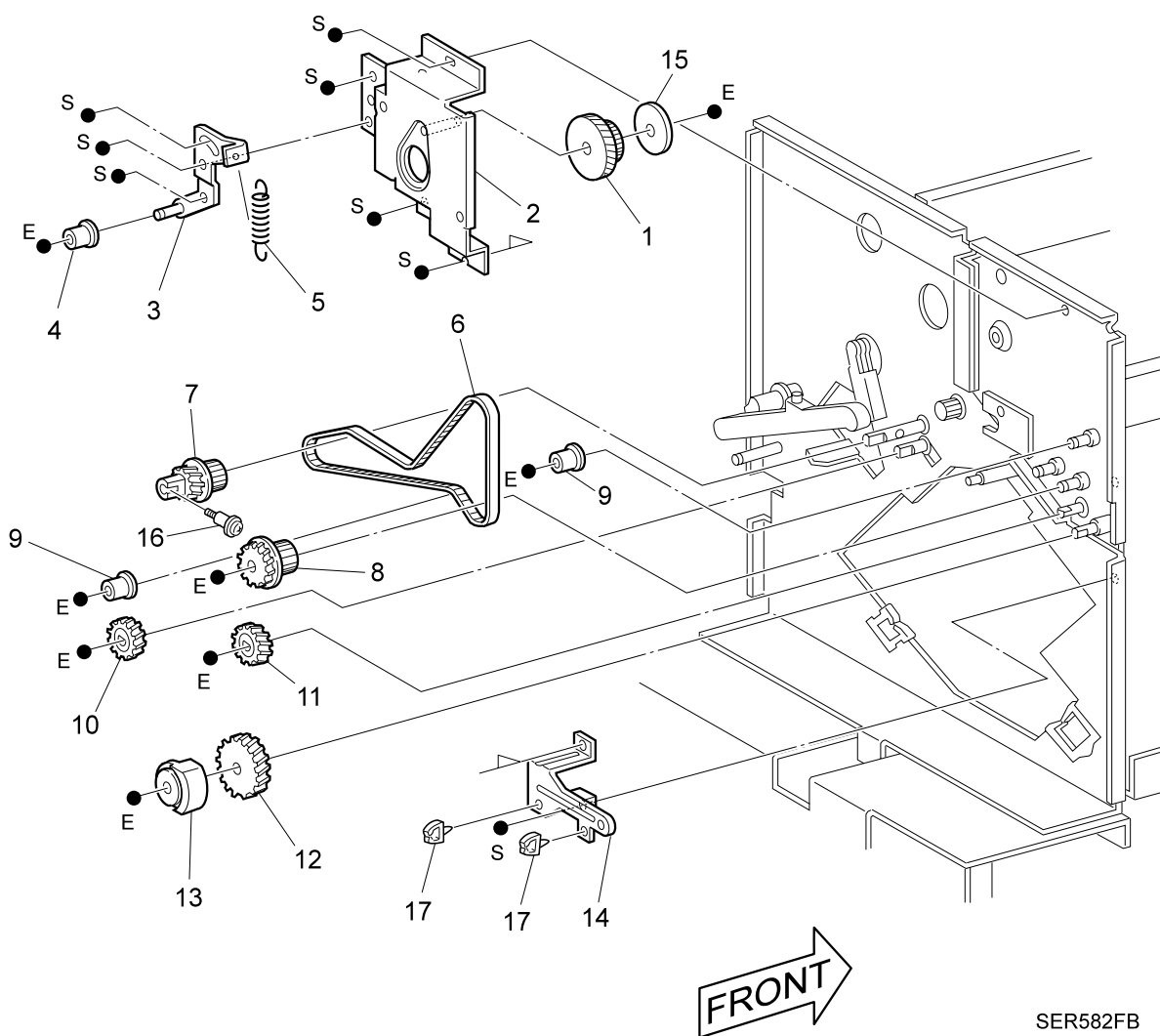
SER581FA

SER581FA

## PL20.2 Rear Frame 1

1. MOTOR ASSEMBLY - TRANSPORT.....	N/A
2. CLAMP.....	N/A
3. BRACKET.....	N/A
4. N/A	
5. MOTOR ASSEMBLY - DC .....	P/N 865127K19360
6. BRACKET MOTOR .....	N/A
7. BELT SYNCHRONOUS.....	P/N 865423W25953
8. PULLEY (23T).....	P/N 865020E24810
9. BELT SYNCHRONOUS.....	P/N 865423W46753
10. PULLEY - EJECT (20T, Z-22).....	P/N 865020E24820
11. SENSOR - PI, DL.....	N/A
12. MOTOR ASSEMBLY - STEPPING .....	P/N 865127K20900
13. BRACKET - MOTOR .....	N/A
14. MOTOR ASSEMBLY - STEPPING .....	P/N 865127K16600
15. BELT SYNCHRONOUS.....	N/A
16. BRACKET MOTOR STAPLER .....	N/A

## PL20.3 Rear Frame 2

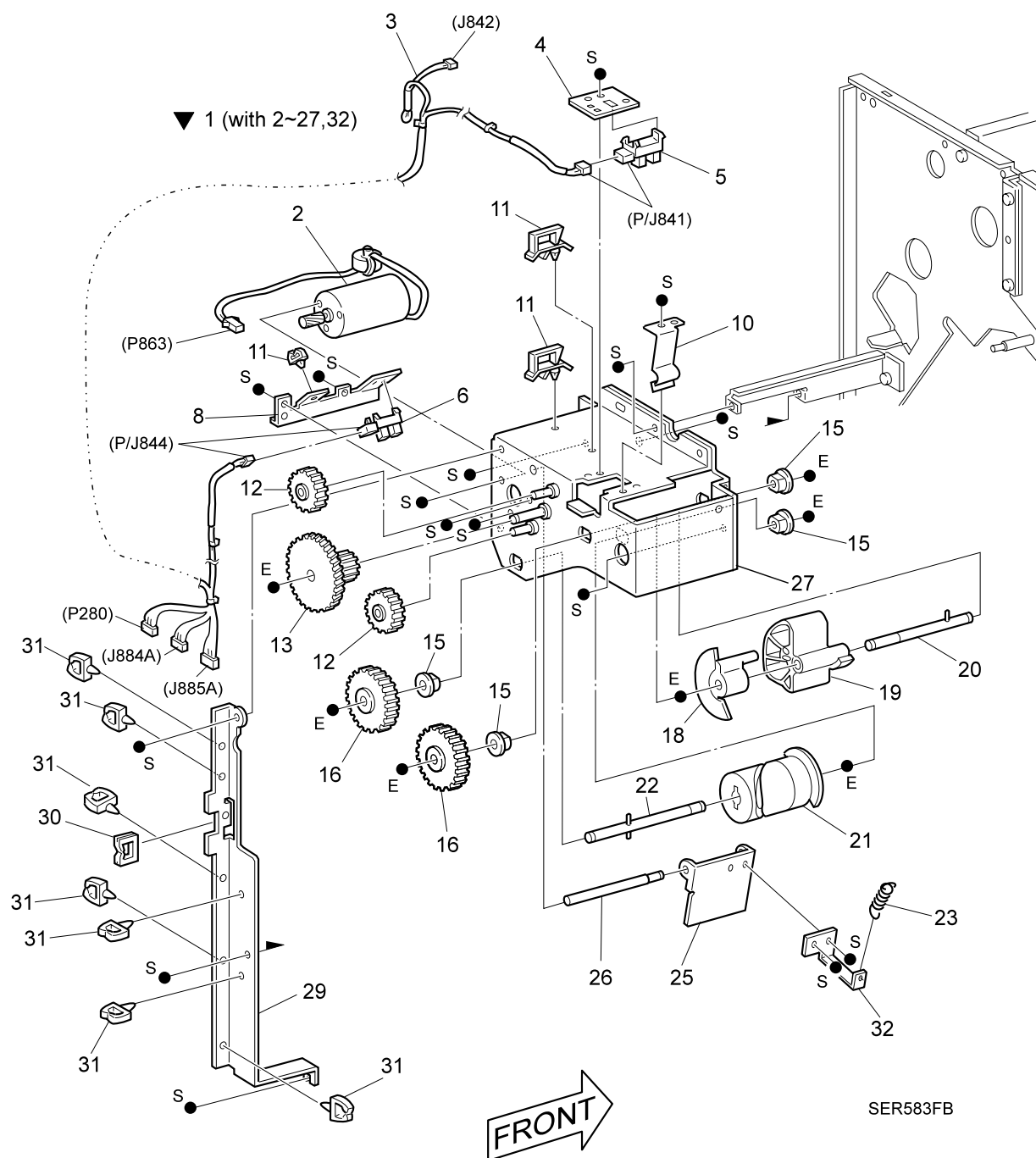


SER582FB

## PL20.3 Rear Frame 2

1. GEAR (Z-50, T34).....	N/A
2. BRACKET - MOTOR .....	N/A
3. BRACKET ASSEMBLY TENSION.....	N/A
4. ROLLER - IDLER.....	N/A
5. SPRING - TENSION.....	P/N 865809E03060
6. BELT SYNCHRONOUS.....	P/N 865423W38053
7. GEAR Z17, T21.....	N/A
8. GEAR Z20, T21.....	N/A
9. ROLLER IDLER .....	N/A
10. GEAR 24Z.....	N/A
11. GEAR 20Z.....	N/A
12. GEAR - IDLER, L.....	N/A
13. SUPPORT - GEAR IDLE FIN .....	N/A
14. BRACKET HINGE .....	N/A
15. FLANGE.....	N/A
16. SCREW.....	N/A
17. CLAMP.....	N/A
98. MOTOR BRACKET KIT .....	P/N 865600K65920
99. KIT BELT GEAR .....	P/N 865600K65930

## PL20.4 Rear Frame 3

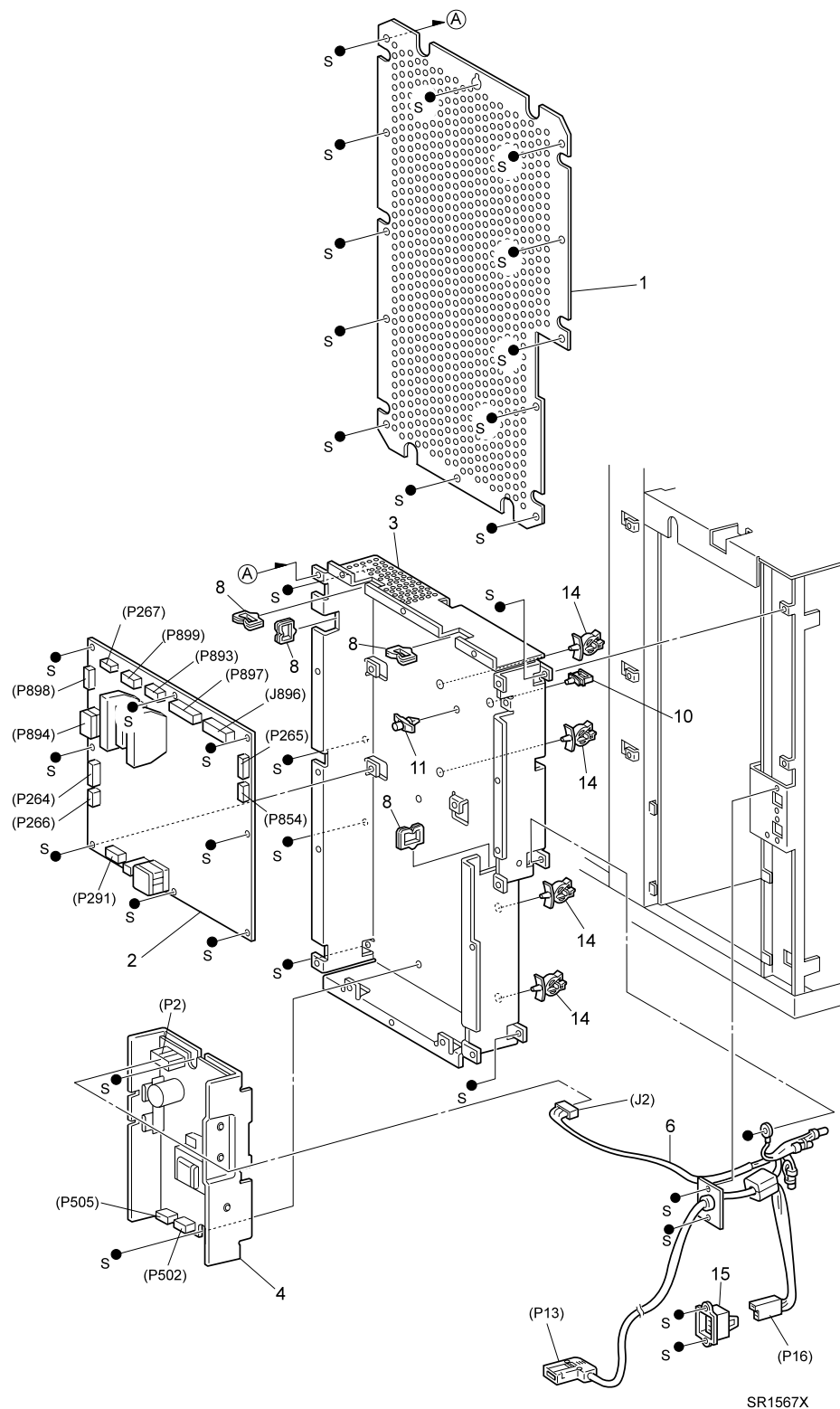


SER583FB

## PL20.4 Rear Frame 3

1. BRACKET ASSEMBLY - EJECT (with 2~27, and 32) .....	P/N 865015K89060
2. MOTOR ASSEMBLY DC.....	P/N 865127K16360
3. HARNESS ASSEMBLY REAR COM.....	P/N 865162K18910
4. BRACKET - SENSOR CLAMP .....	N/A
5. SENSOR - PI, DH .....	N/A
6. SENSOR - PI, DL.....	N/A
7. N/A	
8. BRACKET - SENSOR, OFFSET.....	N/A
9. N/A	
10. SPRING - CLAMP CAM .....	N/A
11. CLAMP.....	N/A
12. GEAR.....	N/A
13. GEAR Z56(H), Z12 .....	N/A
14. N/A	
15. BEARING.....	N/A
16. GEAR ASSEMBLY - ONEWAYN/A	
17. N/A	
18. ACTUATOR - EJECT CLAMP.....	N/A
19. CAM - EJECT CLAMP.....	N/A
20. SHAFT ASSEMBLY CLAMP .....	N/A
21. CAM - OFFSET + ACTUATOR - OFFSET .....	N/A
22. SHAFT ASSEMBLY OFFSET .....	N/A
23. SPRING .....	N/A
24. N/A	
25. LEVER - CLAMP UP .....	N/A
26. SHAFT - CLAMP UP.....	N/A
27. BRACKET ASSEMBLY .....	N/A
28. N/A	
29. BRACKET HARNESS.....	N/A
30. EDGE SADDLE.....	N/A
31. CLAMP.....	N/A
32. SPRING - CLAMP UP .....	N/A

## PL21.1 Electrical Module



SR1567X

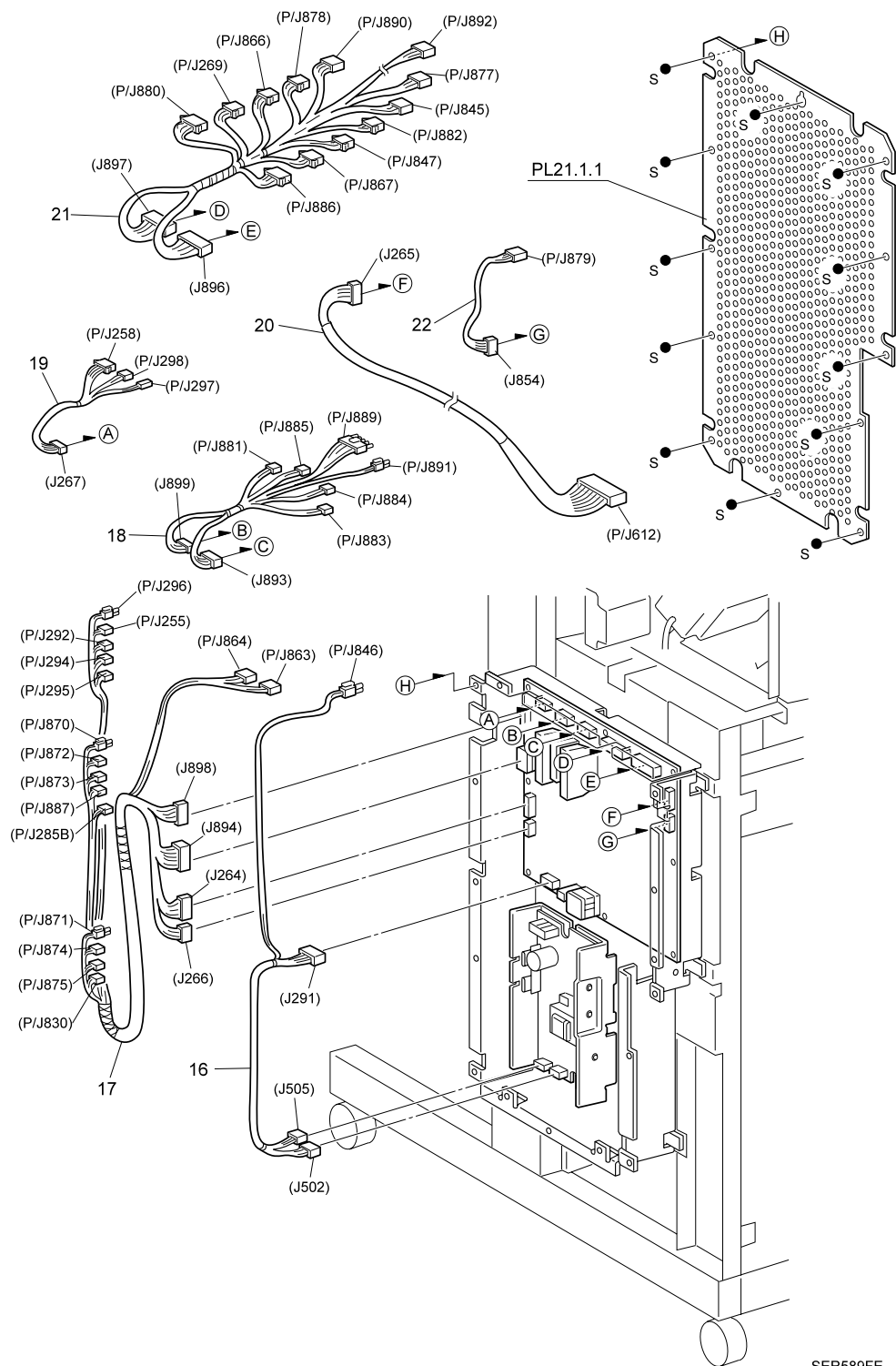
SR1567X



## PL21.1 Electrical Module

1. COVER TOP PWBA .....	N/A
2. PWB ASSEMBLY - FIN .....	P/N 865160K36066
3. BRACKET PWBA LVPS .....	N/A
4. PSLV - PSLV OP11(120V) .....	P/N 865105K12530
PSLV OPR4H (220V) .....	P/N 865105K12560
5. N/A	
6. HARNESS ASSY AC IN OUT US .....	P/N 865162K31570
HARNESS ASSY AC IN OUT EU .....	P/N 865162K33920
7. N/A	
8. CLAMP .....	N/A
9. N/A	
10. CLAMP .....	N/A
11. PWB - SUPPORT PROTRUDE .....	N/A
12. N/A	
13. N/A	
14. CLAMP LOCKING .....	N/A
15. HOUSING .....	N/A

## PL21.2 Harness



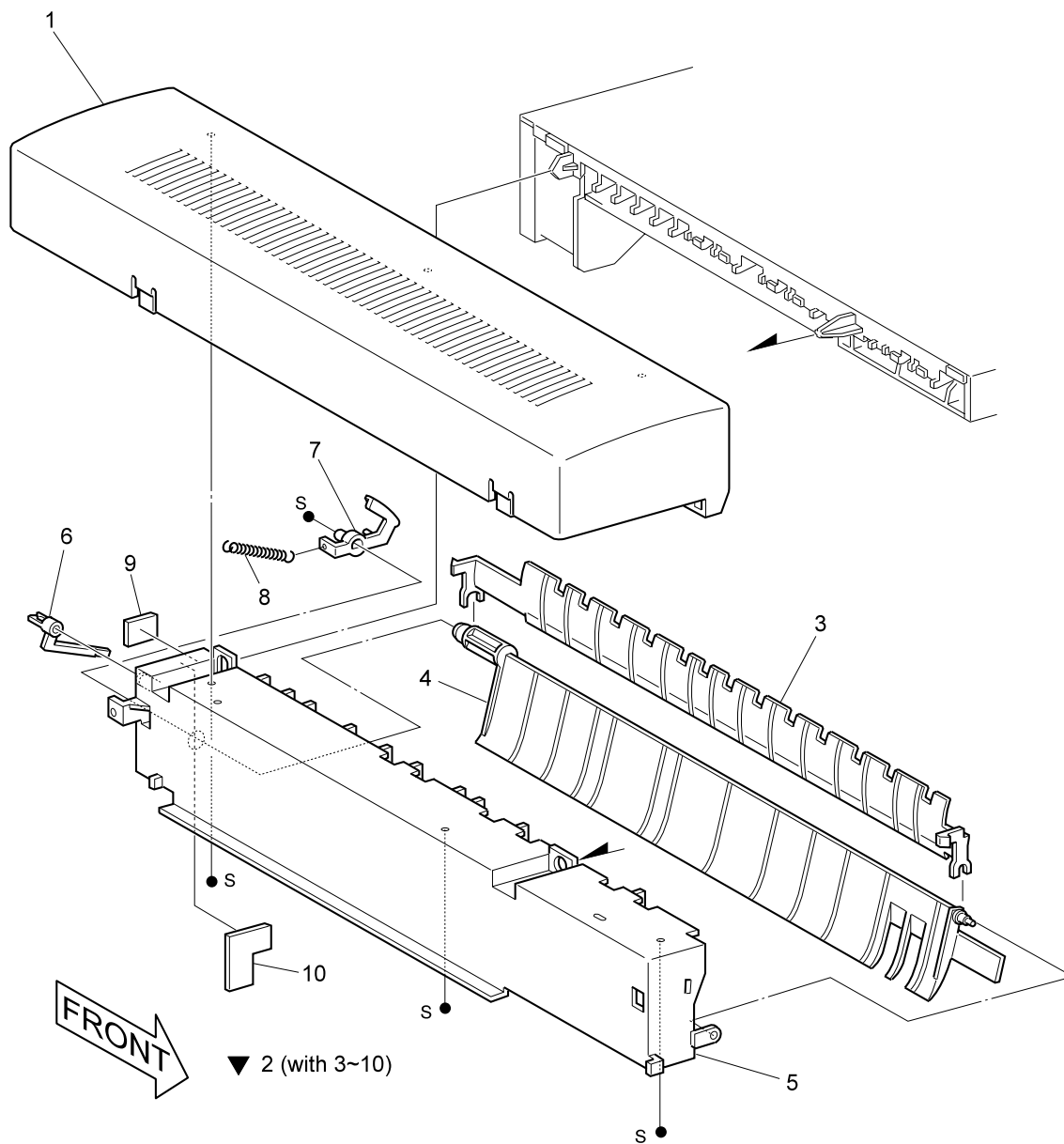
SER589FE

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## PL21.2 Harness

1. N/A
2. N/A
3. N/A
4. N/A
5. N/A
6. N/A
7. N/A
8. N/A
9. N/A
10. N/A
11. N/A
12. N/A
13. N/A
14. N/A
15. N/A
16. HARNESS ASSEMBLY LVPS ..... N/A
17. HARNESS ASSEMBLY TRAY UNIT MOVE ..... N/A
18. HARNESS ASSEMBLY DC MAIN COM-2..... N/A
19. HARNESS ASSEMBLY EJECT MOT ..... N/A
20. HARNESS ASSEMBLY IOT - FIN ..... N/A
21. HARNESS ASSEMBLY DC MAIN COM-1 ..... N/A
22. HARNESS ASSEMBLY H - TRA SNR ..... N/A

## PL22.1 HCS DOC



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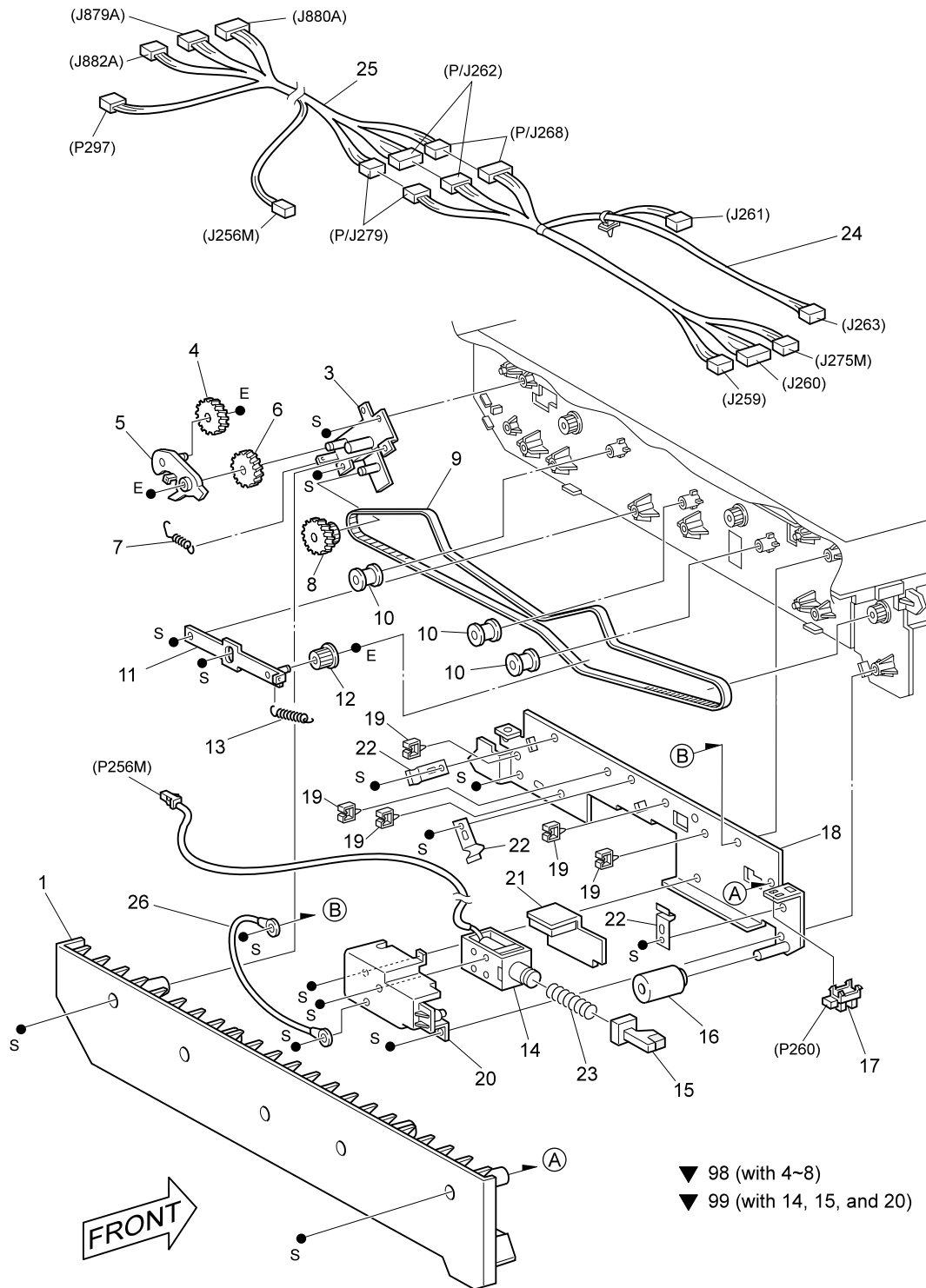
HCS-340

3260/4032 Print System - High Capacity Stacker Technical Manual

## PL22.1 HCS DOC

1. COVER ASSEMBLY - DOC, IOT.....	P/N 865048K58321
2. SUPPORT ASSEMBLY - GATE, IN (with 3~10).....	P/N 865015K28221
3. CHUTE UPPER.....	N/A
4. GATE IN .....	N/A
5. SUPPORT GATE IN.....	N/A
6. ACTUATOR GATE IN .....	P/N 865120E12381
7. LEVER GATE IN .....	N/A
8. SPRING GATE IN.....	P/N 865809E03020
9. DAMPER SUPPORT 1 .....	N/A
10. DAMPER SUPPORT 2 .....	N/A

## PL23.1 Frame Transport, Rear



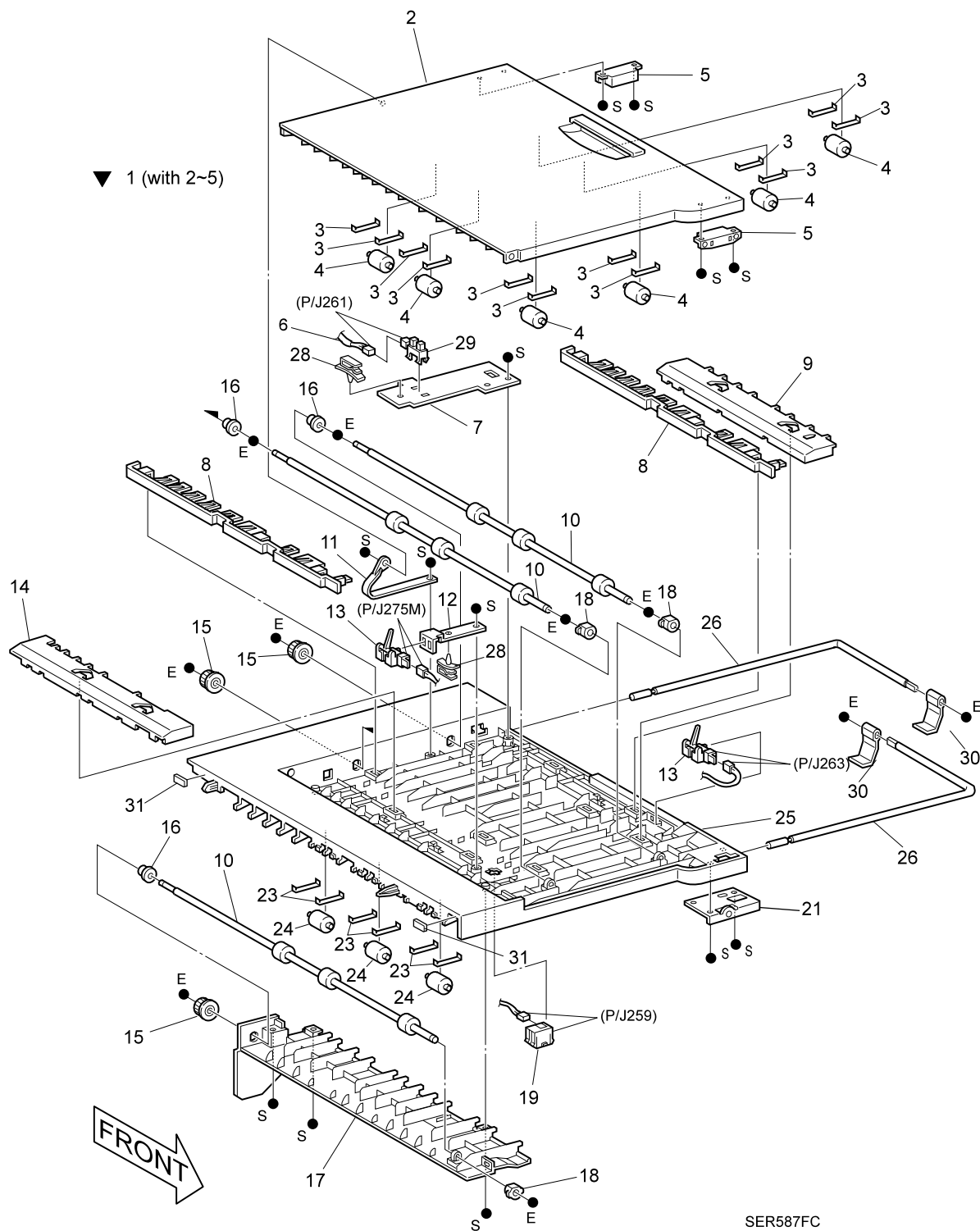
SER586XJ

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## PL23.1 Frame Transport, Rear

1. COVER REAR .....	P/N 865048E45900
2. N/A .....	
3. BRACKET ASSEMBLY DRIVE.....	N/A
4. GEAR IDLE R.....	N/A
5. SUPPORT ASSEMBLY GEAR IDLE HT .....	N/A
6. GEAR IDLE L .....	N/A
7. SPRING GEAR 250 .....	N/A
8. GEAR PULLEY 32/26 .....	N/A
9. BELT - SYNC.....	P/N 865023E13210
10. PULLEY .....	N/A
11. BRACKET - ASSEMBLY TENSION .....	N/A
12. PULLEY 2 .....	N/A
13. SPRING TENSION 80 .....	P/N 865809E03000
14. SOLENOID ASSEMBLY .....	N/A
15. LINK ASSEMBLY DAMPER .....	N/A
16. ROLLER UNIT .....	P/N 865022E84460
17. SENSOR - PI, DL .....	N/A
18. BRACKET ASSEMBLY .....	N/A
19. CLAMP SADDLE .....	N/A
20. COVER ASSEMBLY SOLENOID .....	N/A
21. BRACKET ASSEMBLY DAMPER .....	N/A
22. SPRING PLATE .....	N/A
23. SPRING SOLENOID .....	N/A
24. HARNESS ASSEMBLY H-TRA SENSOR 1 .....	N/A
25. HARNESS ASSEMBLY H-TRA SENSOR 2.....	N/A
26. HARNESS EARTH .....	N/A
98. KIT TRANSPORT GEAR (with 4 ~ 8) .....	P/N 865600K61680
99. KIT GATE SOLENOID (with 14, 15, 20).....	P/N 865600K61690

## PL23.2 Frame Transport, Open



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## PL23.2 Frame Transport, Open

1. COVER ASSEMBLY - OPEN (with 2~5) .....	P/N 865048K58511
2. COVER ASSEMBLY - OPEN .....	N/A
3. SPRING PINCH, OPEN.....	N/A
4. ROLL - PINCH.....	N/A
5. MAGNET 1.5 .....	N/A
6. HARNESS ASSEMBLY H-TRA SENSOR 1 .....	N/A
7. PLATE SENSOR, PHOTO.....	N/A
8. GUIDE ROLL, TRANSPORT.....	N/A
9. COVER SENSOR, PASS .....	N/A
10. ROLL TRANSPORT .....	P/N 865022K47500
11. SUPPORT - LH COVER .....	P/N 865049E08041
12. BRACKET PASS SENSOR .....	N/A
13. SENSOR ASSEMBLY .....	N/A
14. COVER SENSOR, FULL.....	N/A
15. PULLEY - ONEWAY.....	N/A
16. BEARING.....	N/A
17. COVER CHUTE.....	N/A
18. BEARING.....	N/A
19. SENSOR .....	P/N 865130E82970
20. N/A	
21. BRACKET MAGNET.....	N/A
22. SENSOR ASSEMBLY .....	N/A
23. SPRING - PINCH.....	N/A
24. ROLL - PINCH.....	N/A
25. FRAME ASSEMBLY - TRANSPORT .....	N/A
26. SHAFT - TRANSPORT.....	N/A
27. SHAFT - TRANSPORT.....	N/A
28. CLAMP MINI CLAMP .....	N/A
29. SENSOR PI, PL .....	N/A
30. LEVER SUPPORT .....	N/A